

# Large area UV SiPMs with very high PDE & extremely low cross-talk

Boris Dolgoshein<sup>1</sup>, Razmik Mirzoyan<sup>2</sup>, Elena Popova<sup>1</sup>, Pavel Buzhan<sup>1</sup>, Masahiro Teshima<sup>2</sup>, Alexey Stifutkin<sup>1</sup>, Andrey Ilyin<sup>1</sup>, Vladimir Kaplin<sup>1</sup>, Andrey Zhukov<sup>3</sup>

<sup>1</sup>Moscow Engineering and Physics Institute, Moscow, Russia

<sup>2</sup>Max-Planck-Institute for Physics, Munich, Germany

<sup>3</sup>National Research University Moscow Institute of Electronic Technology

# Homage to Boris Dolgoshein (1930-2010)



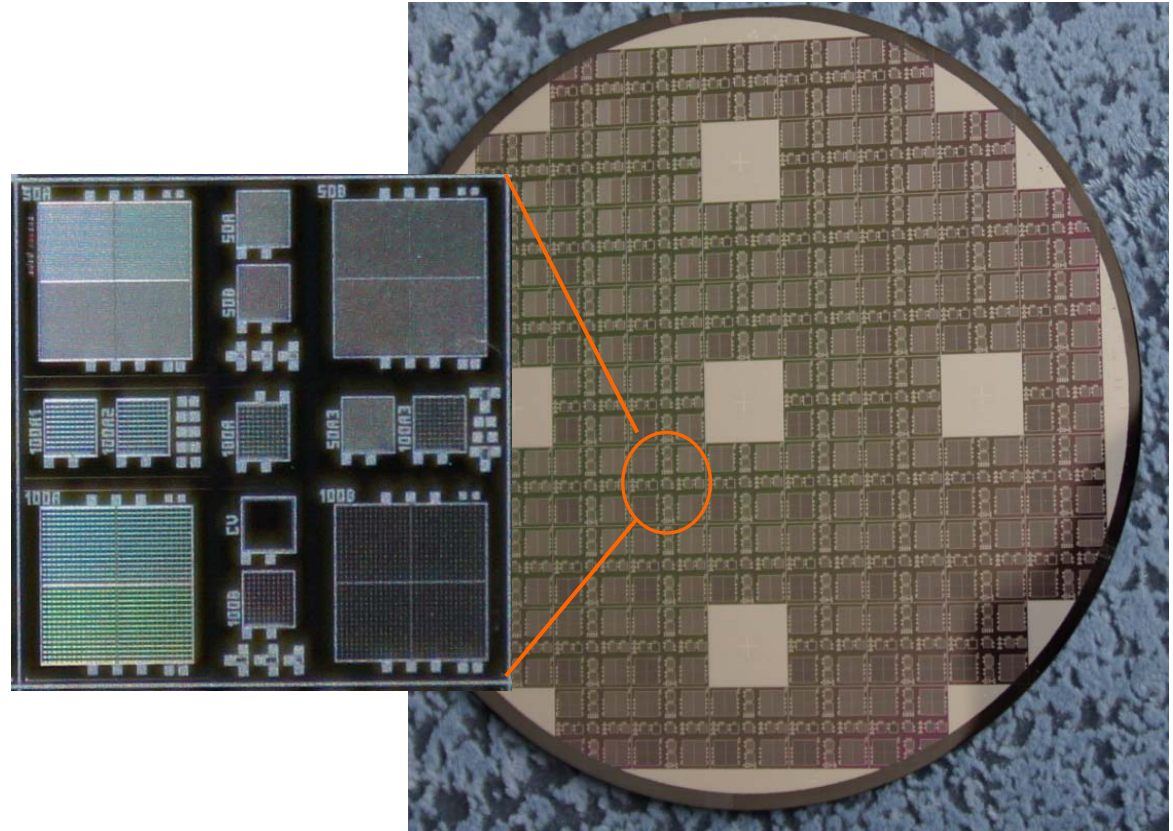
- Professor, head of the particle-physics department in MEPHI
- Inventor of streamer chamber (1962)
- Developer and pioneer of Transition Radiation Detector (TRD)
- Since 1993 developing a new photon detector which he gave the name Silicon Photo-Multiplier (SiPM). Collaborating with DESY and then with Max-Planck Institute for Physics in Munich on SiPM
- 1st in the world large-scale SiPM application in Hadron Calorimeter prototype ( $\sim 10^4$  SiPM channels)

Developing UV sensitive SiPM with extremely low X-talk and very high PDE for MAGIC and EUSO experiments, 2002-2010

# MEPhi - MPI for Physics R&D collaboration and cooperation with EXCELITAS (former PerkinElmer)

A test batch produced in December 2010

- SiPM Sizes  
1x1 and 3x3 mm<sup>2</sup>
- $\mu$ -cell pitch  
50 and 100  $\mu$ m
- Geom. Eff.  
40-80%



18 different modifications

# Special features

## 3+ -fold X-talk suppression

A known way to suppress X-talk:

1. Isolating trenches

## New ways:

2. 2<sup>nd</sup> p-n junction for isolating the bulk from the active region (patented)

3. OC suppression by ion implantation (patent pending)

4th July 2011, NDIP-11,  
Lyon, France

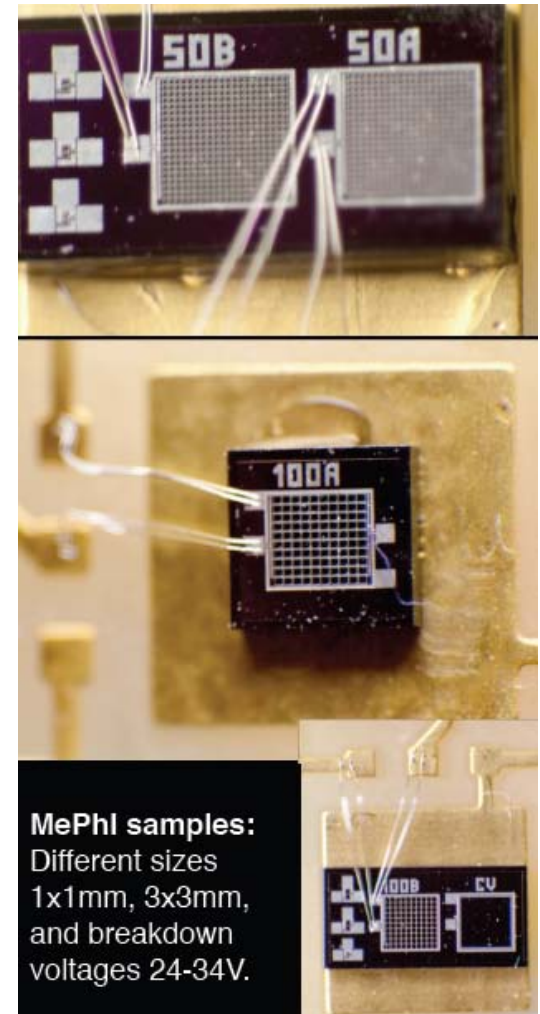
Very high UV sensitivity

Record high PDE

Geometrical efficiency 80%

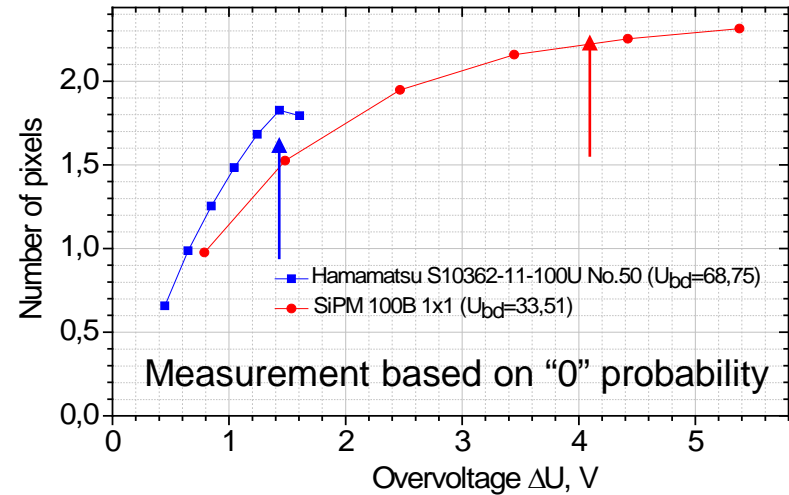
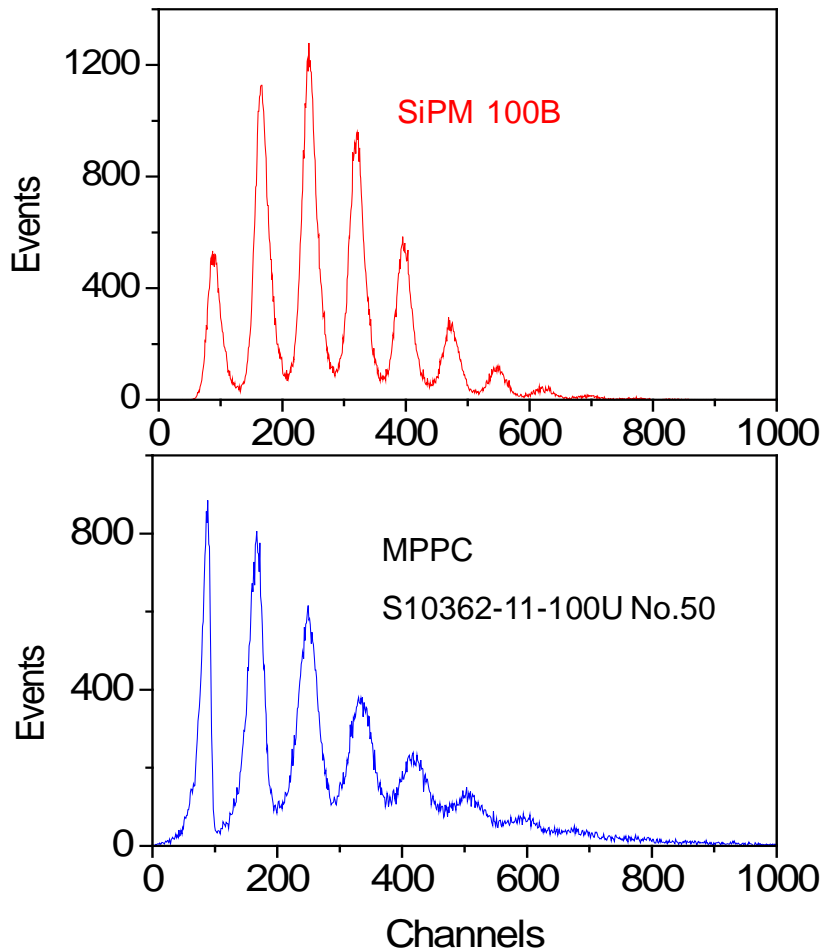
Very low temperature dependence

E.Popova: Large area SiPM with very high PDE and very low X-talk

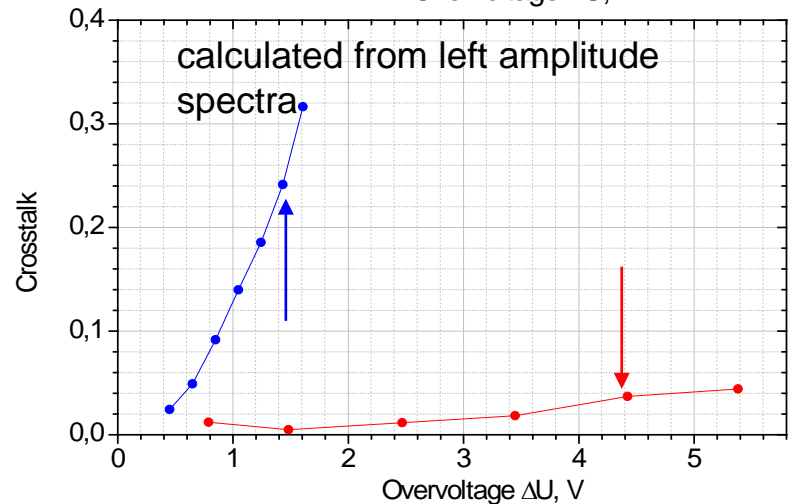


# SiPM vs. MPPC

SiPM: 1x1 mm<sup>2</sup>, 100x100 μm<sup>2</sup>, Geometrical Efficiency ~80%, T=+25°C, λ = 435 nm  
 Same light impinging on both sensors



Measurement based on "0" probability

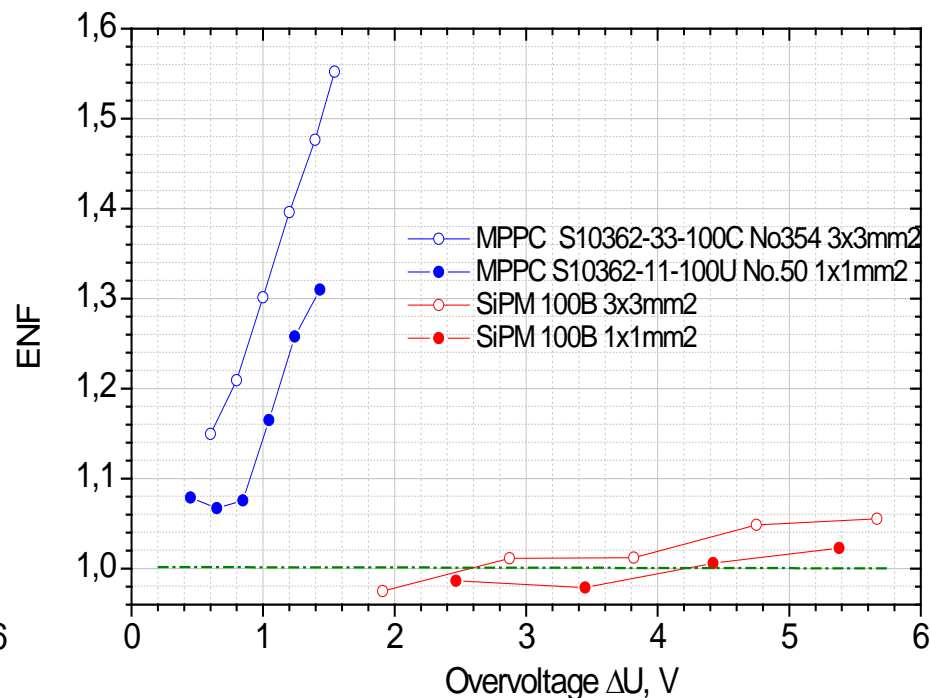
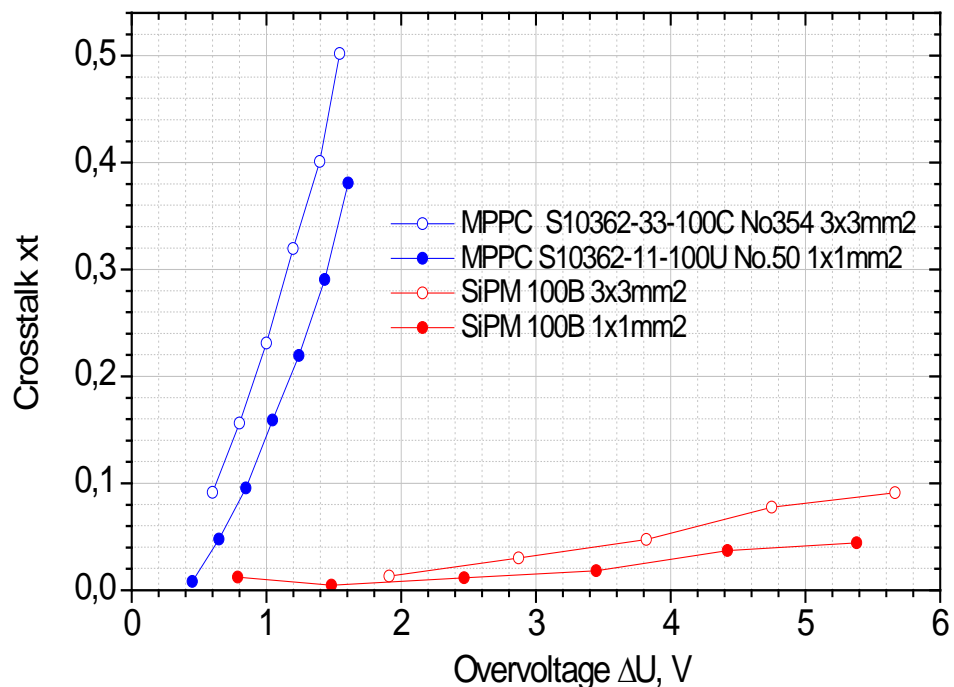


calculated from left amplitude spectra



# X-talk and Excess Noise Factor

Light source variation according Poisson law



$$N_{fired\_pixels} = \frac{\langle Mean \rangle}{A_{1e}} \quad N_{fired\_pixels} = \frac{N_0}{1 - Xt} \quad \left( \frac{\sigma}{\langle Mean \rangle} \right)_{exp}^2 = \frac{ENF}{N_0}$$

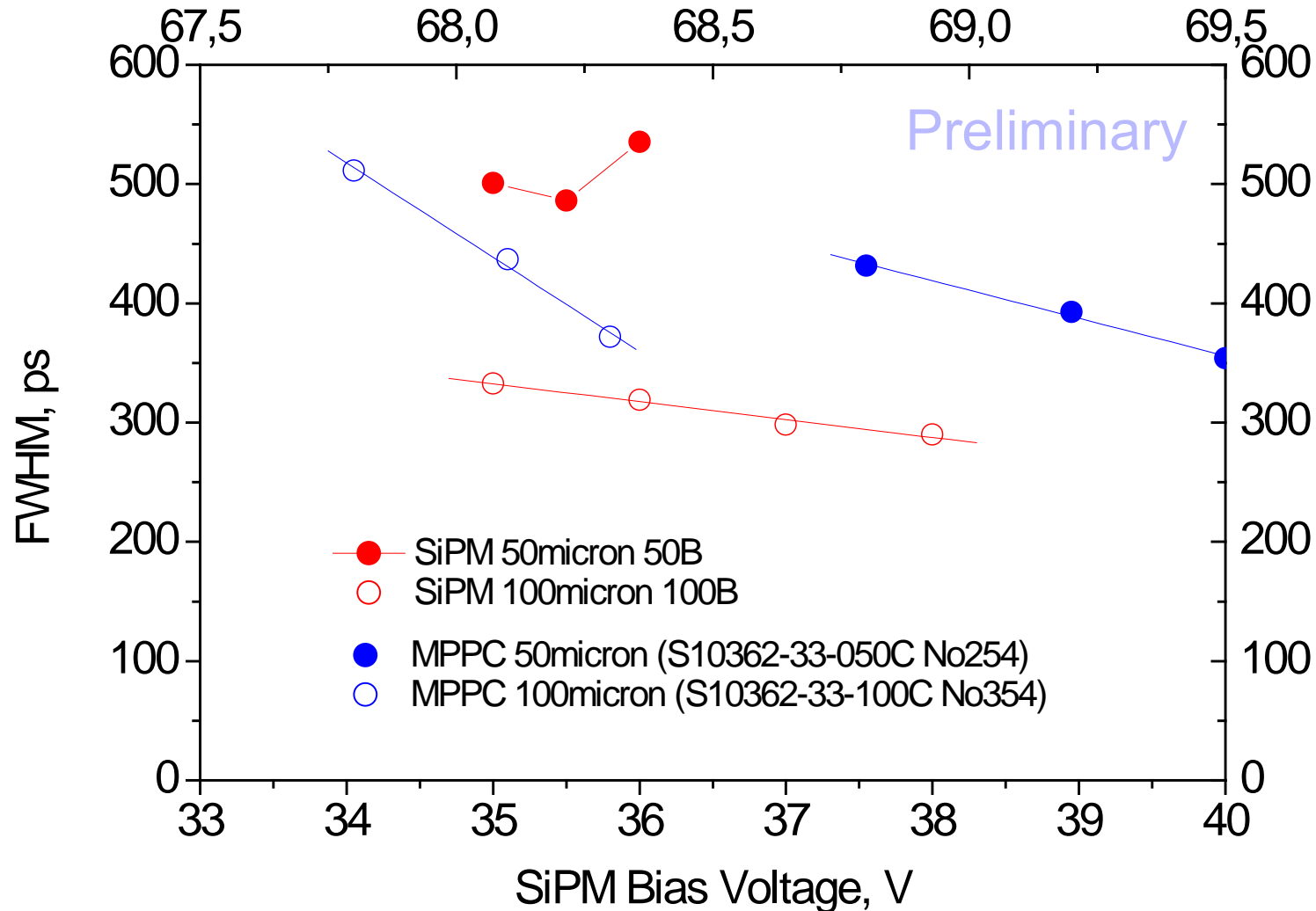
$N_0$ : number of fired pixels calculated from "0" probability

$Xt$ : crosstalk

$A_{1e}$ : single cell amplitude

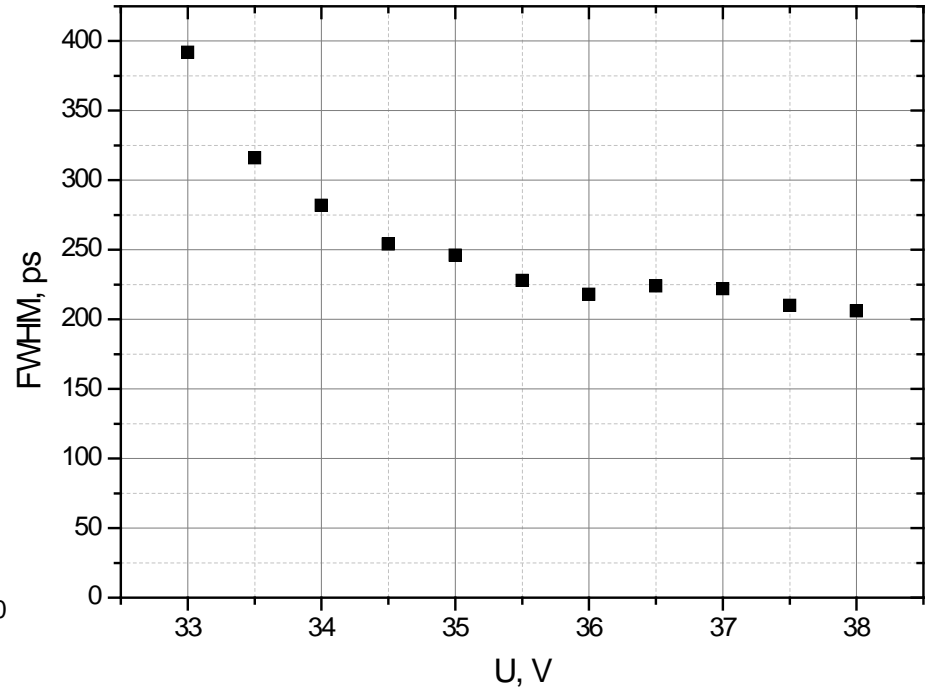
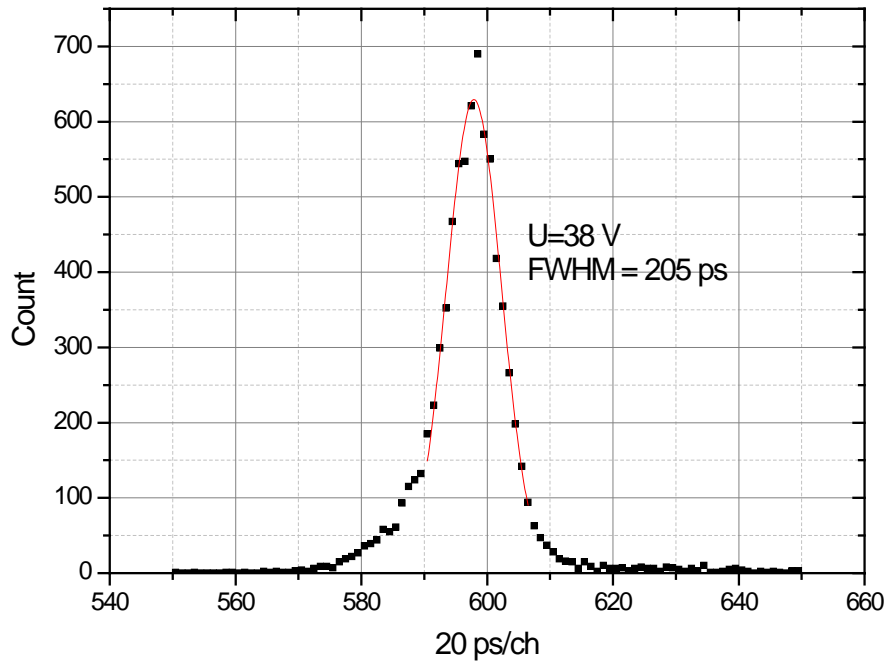
# Timing for 3x3 mm<sup>2</sup> SiPM and MPPC

40ps laser, 405nm, single photon mode. T= -20°C



# Timing with 3x3mm<sup>2</sup>, type 100B SiPM

40ps laser, 405nm, single photon mode, T= -40°C

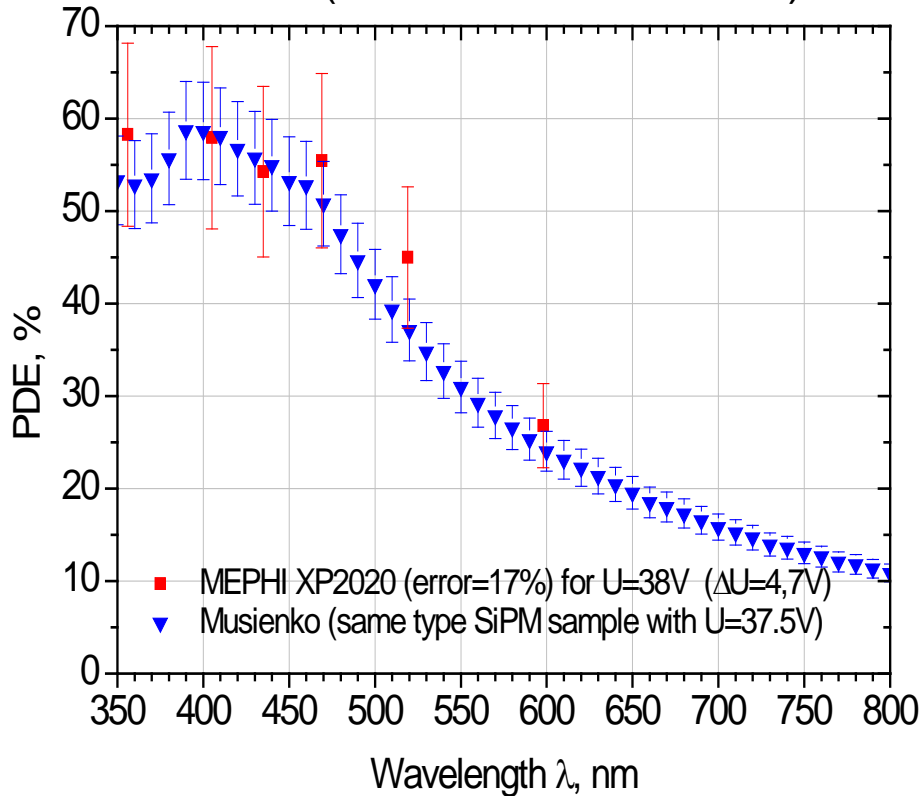


Best value measured for 3x3 mm<sup>2</sup> 100B SiPM is **205 ps**

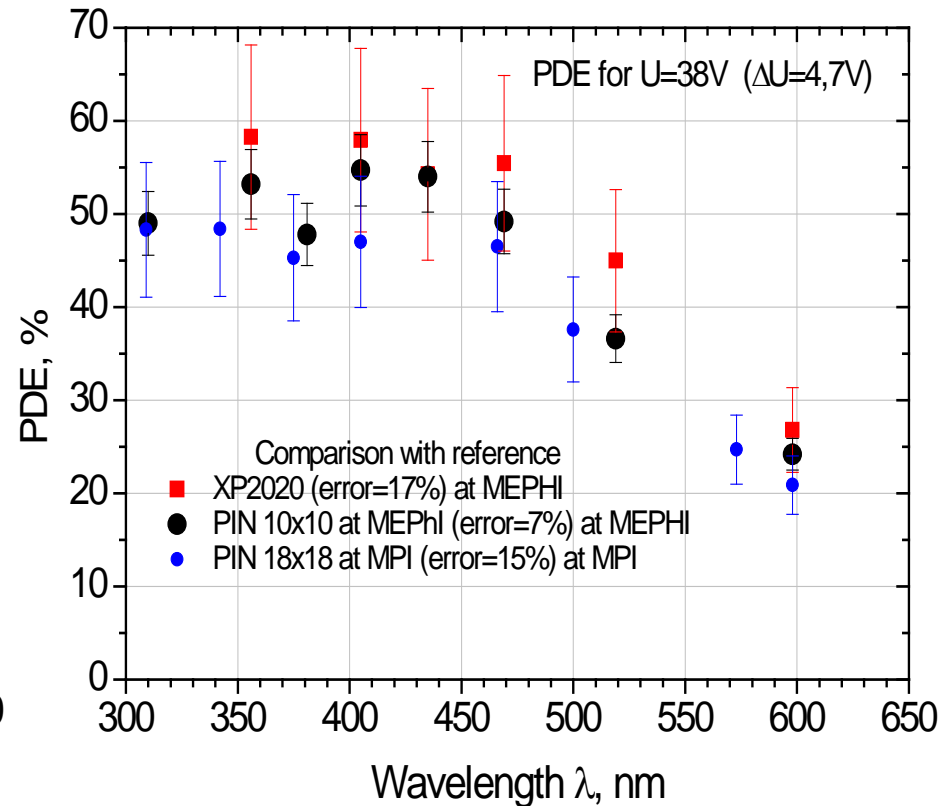


# Record high PDE (pulsed mode LED, 100B type SiPM, 1x1 mm<sup>2</sup>)

Measurements at MEPHI and  
at CERN (thanks to Y.Musienko)

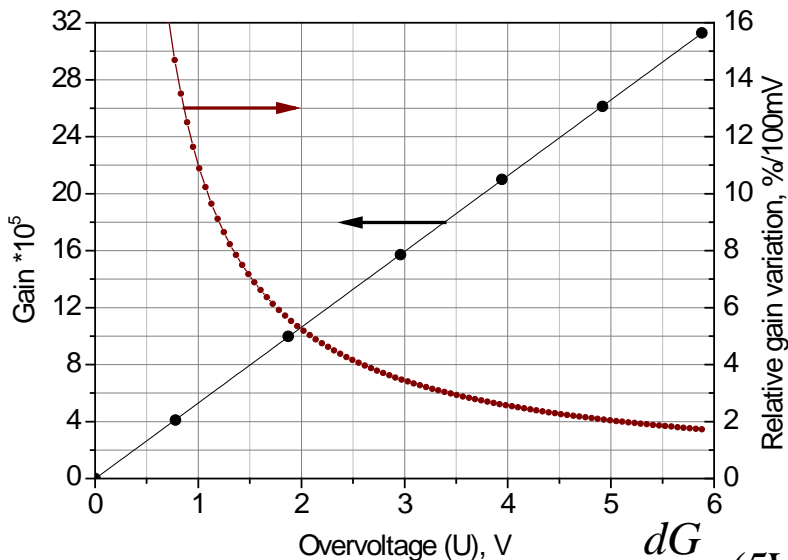


Measurements at MEPHI and at MPI

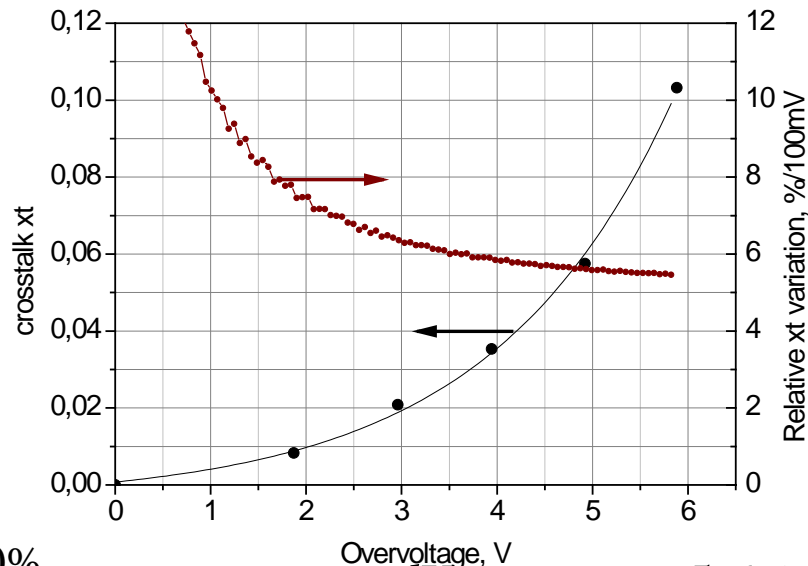


- The PDE measured with reference calibrated PIN-diodes is slightly lower than with the reference calibrated PMT
- All results are consistent within experimental errors

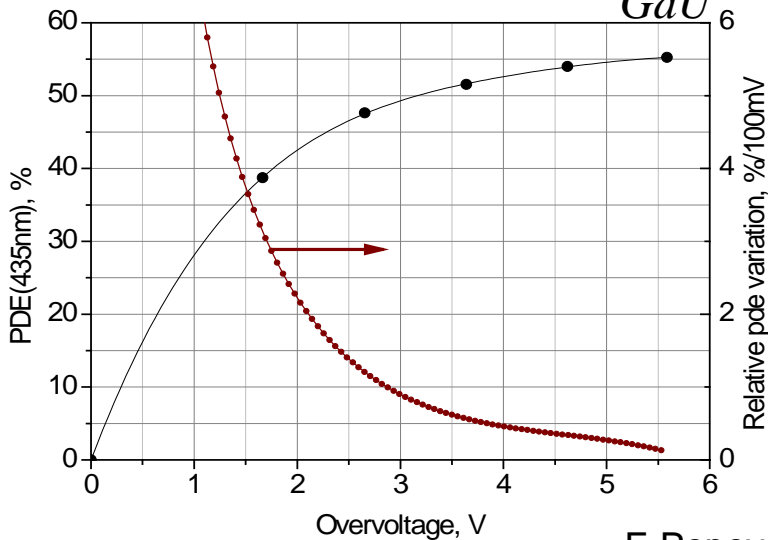
# Voltage stability SiPM 100B for 5V (15%) overvoltage



$$\frac{dG}{GdU}(5V) = \frac{2.0\%}{100mV}$$

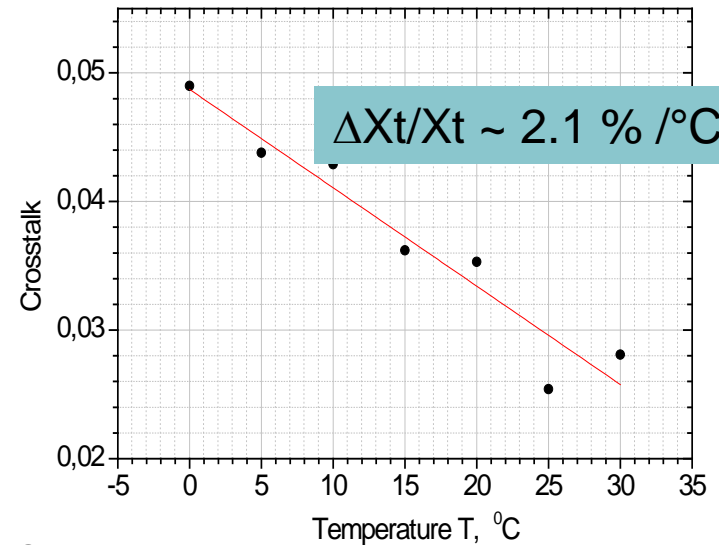
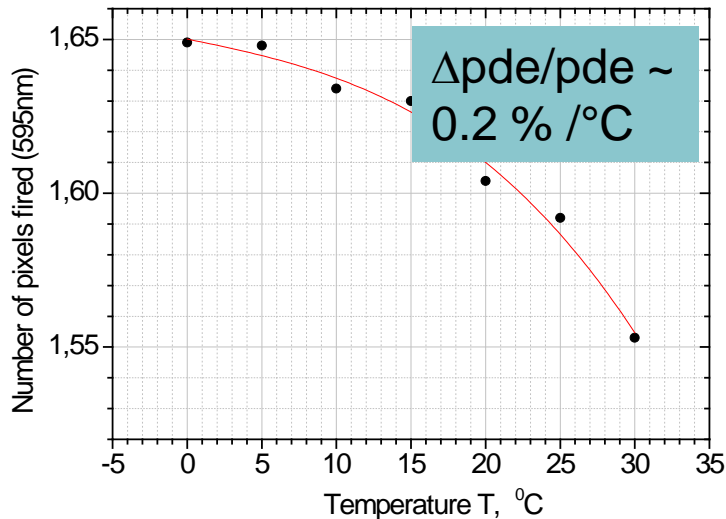
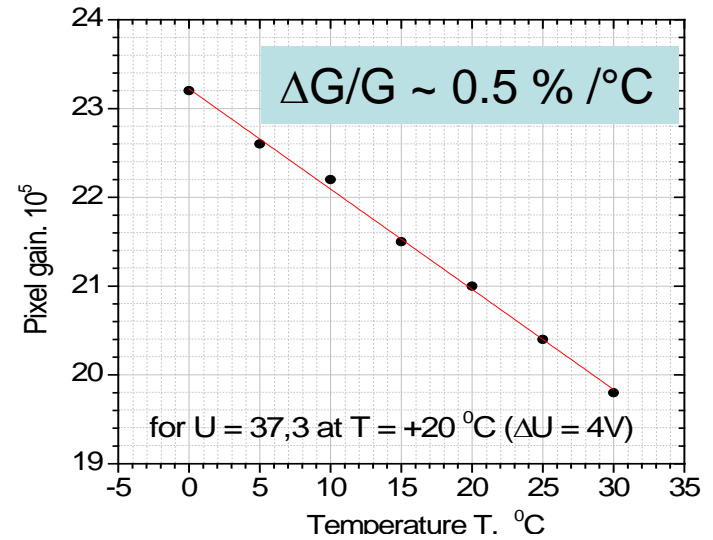
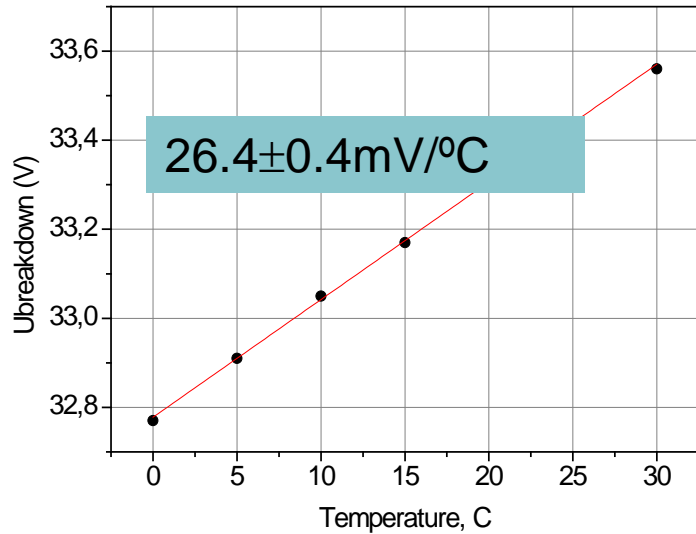


$$\frac{dXt}{XtdU}(5V) = \frac{5.6\%}{100mV}$$



$$\frac{d\varepsilon}{\varepsilon dU}(5V) = \frac{0.25\%}{100mV}$$

# Temperature dependence type 100B SiPM



# PET Spectrometry with LYSO and Na<sup>22</sup>

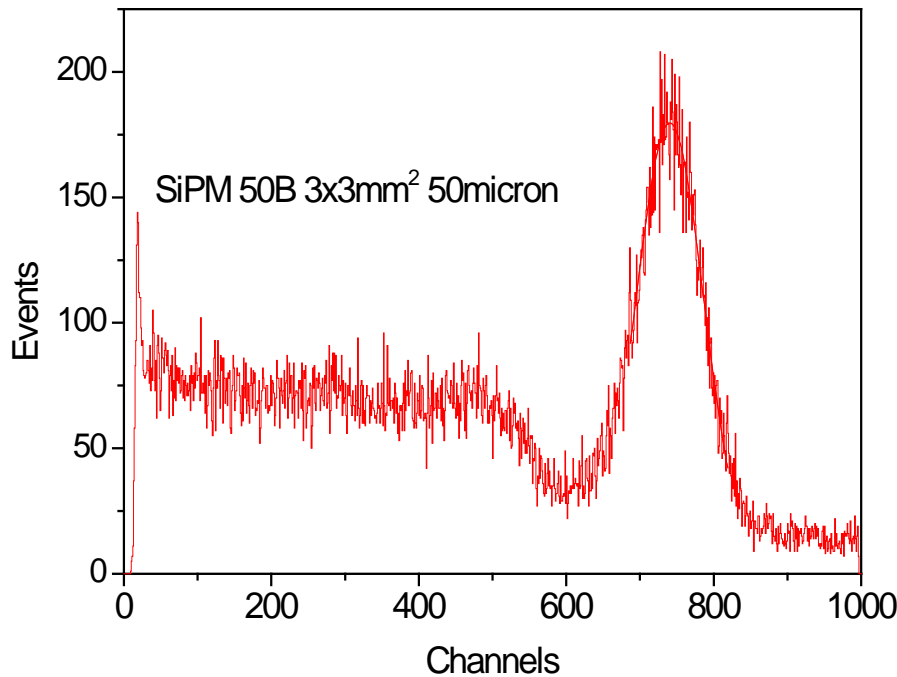
Preliminary. Setup is not yet optimized

Self triggering mode

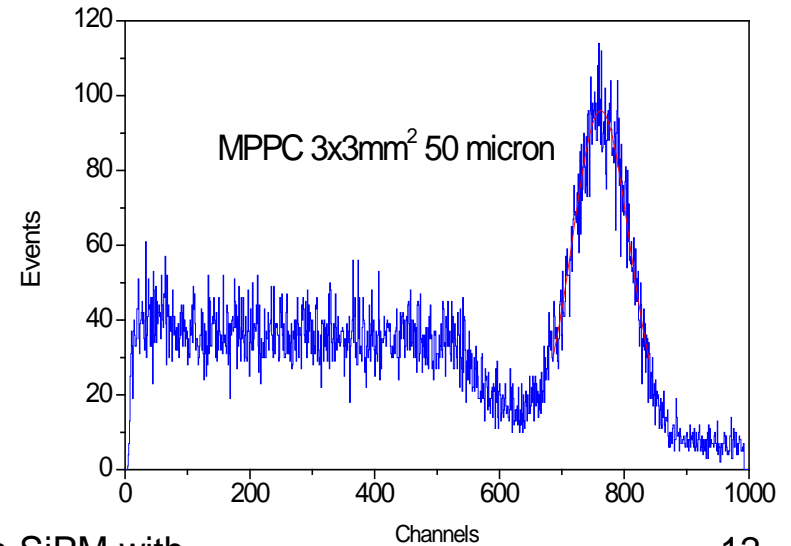
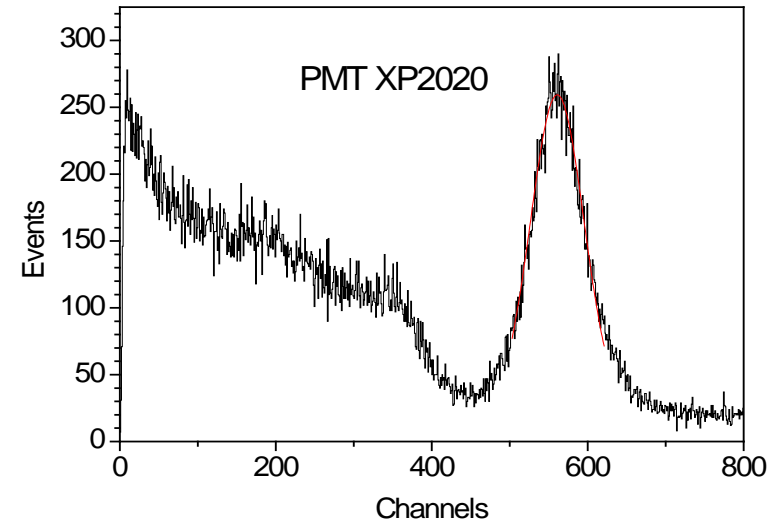
Amplitude spectra Integration time 1  $\mu$ s

LYSO 3x3x5 mm<sup>3</sup>

Without collimator



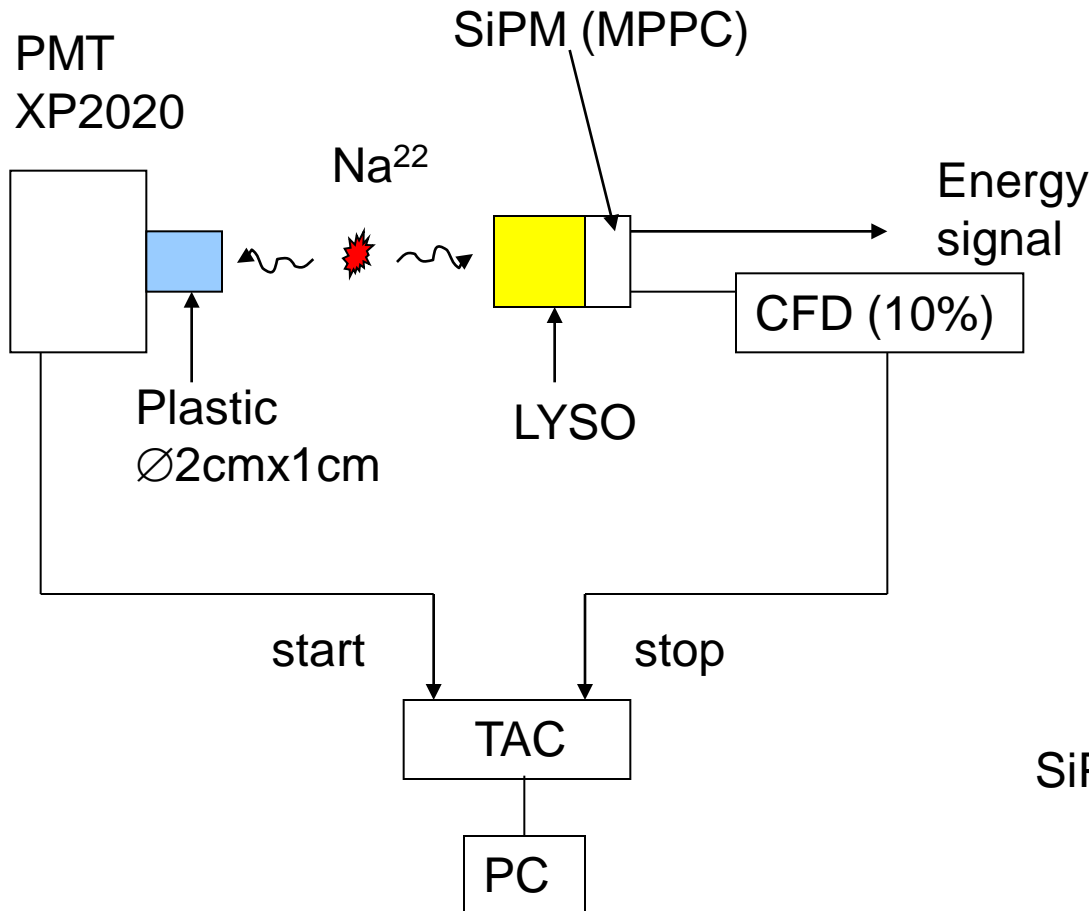
Energy Resolution (FWHM) ~14%



# Timing for PET with LYSO and Na<sup>22</sup>

LYSO 3x3x5mm<sup>3</sup>  
Without collimator

Preliminary. Setup is not yet optimized



FWHM (PMT resolution is Not substructured)

SiPM 100B 340ps

SiPM 50B 375ps

MPPC-50 520ps

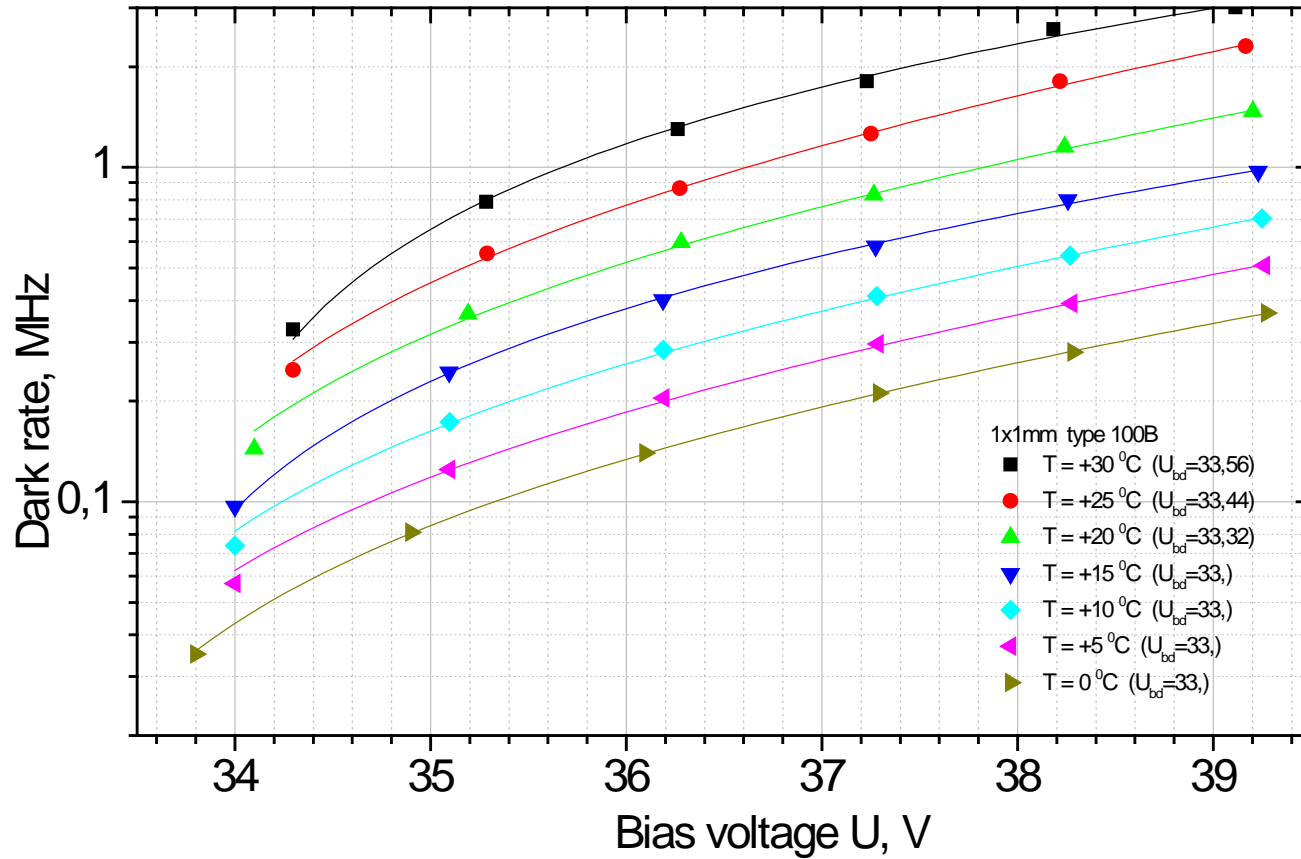
SiPMs and MPPC are 3x3mm<sup>2</sup>

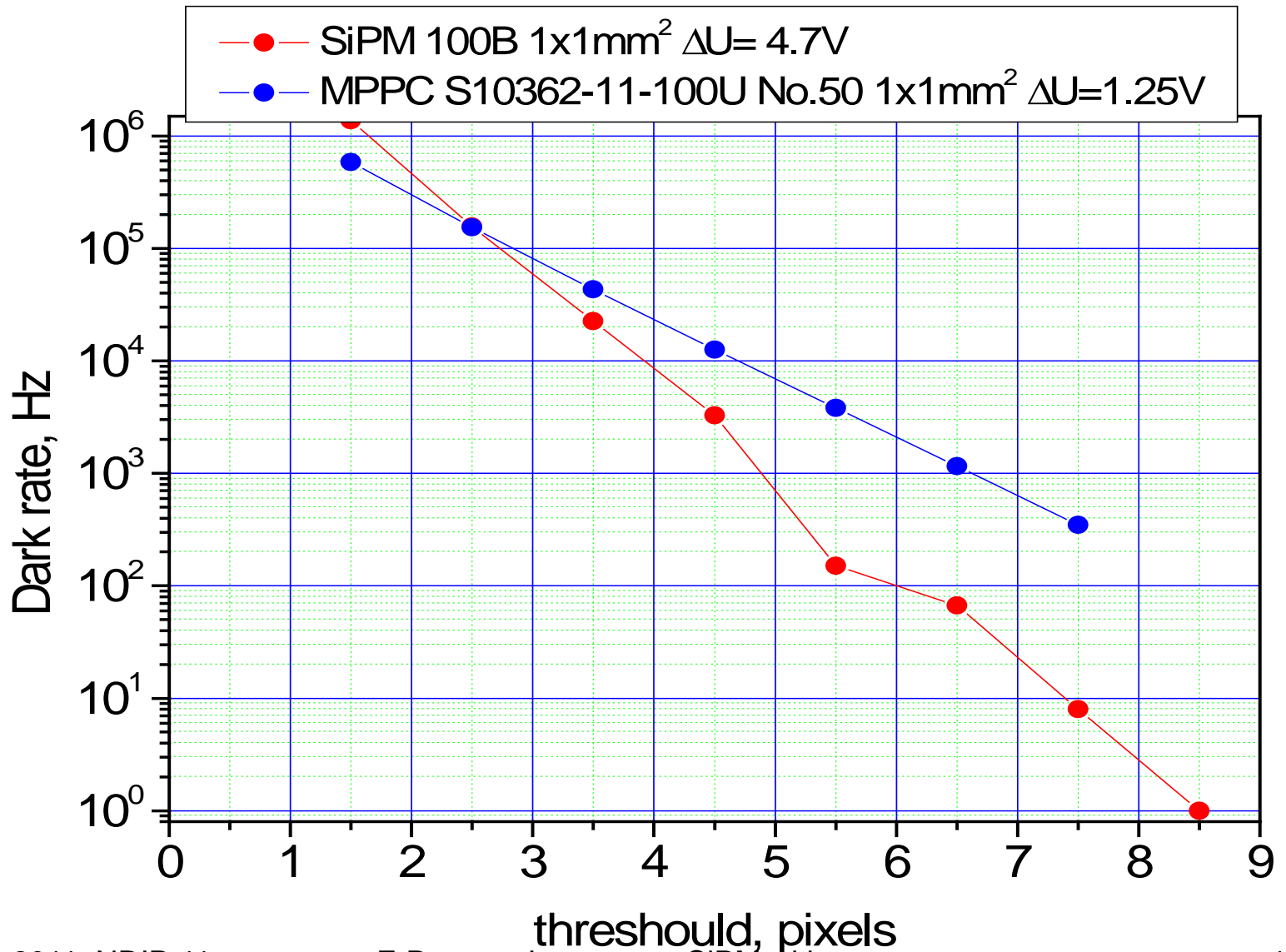
# Summary

- MEPHI & MPI, with strong support of Excelitas, have produced SiPMs of 1x1 and 3x3 mm<sup>2</sup> sizes with extremely high PDE ( $\geq 50\%$ ) in the UV-blue region
- The X-talk is  $\sim 3-5\%$  for saturated PDE ( $\Delta U/U \sim 12-15\%$ )
- ENF is  $\sim 1.02$  (due to 4-fold X-talk suppression)
- T° sensitivity: PDE  $\sim 0.2\%/^{\circ}\text{C}$ ; Gain  $\sim 0.5\%/^{\circ}\text{C}$
- Time jitter (FWHM) for 3x3 mm<sup>2</sup> SiPM (100  $\mu\text{m}$  pitch) is  $\sim 200-300$  ps; further improvements are possible
- Dark rate  $\sim 1\text{MHz}/\text{mm}^2$
- On the way of becoming commercial product of Excelitas



# SiPM Noise

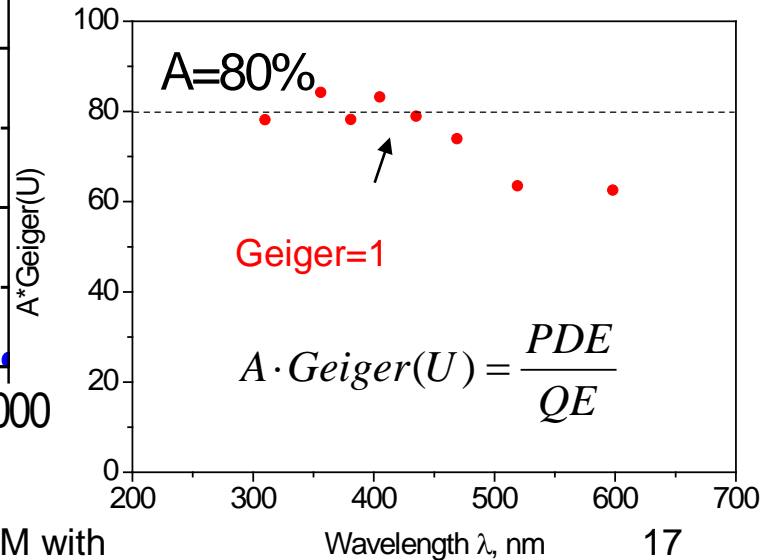
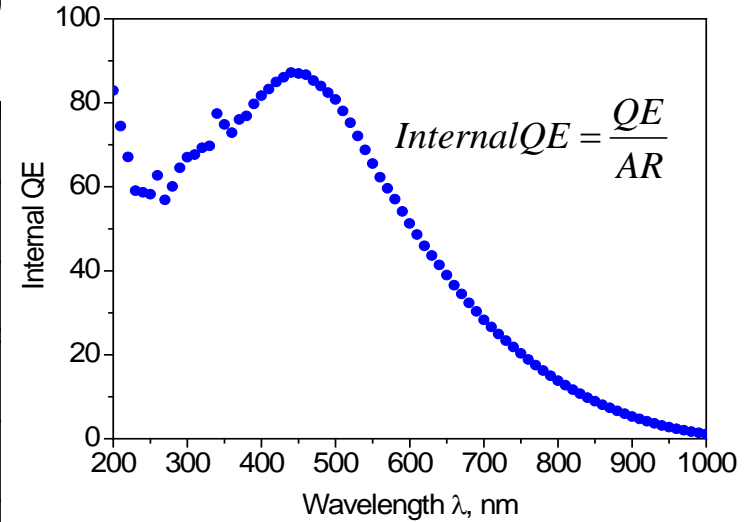
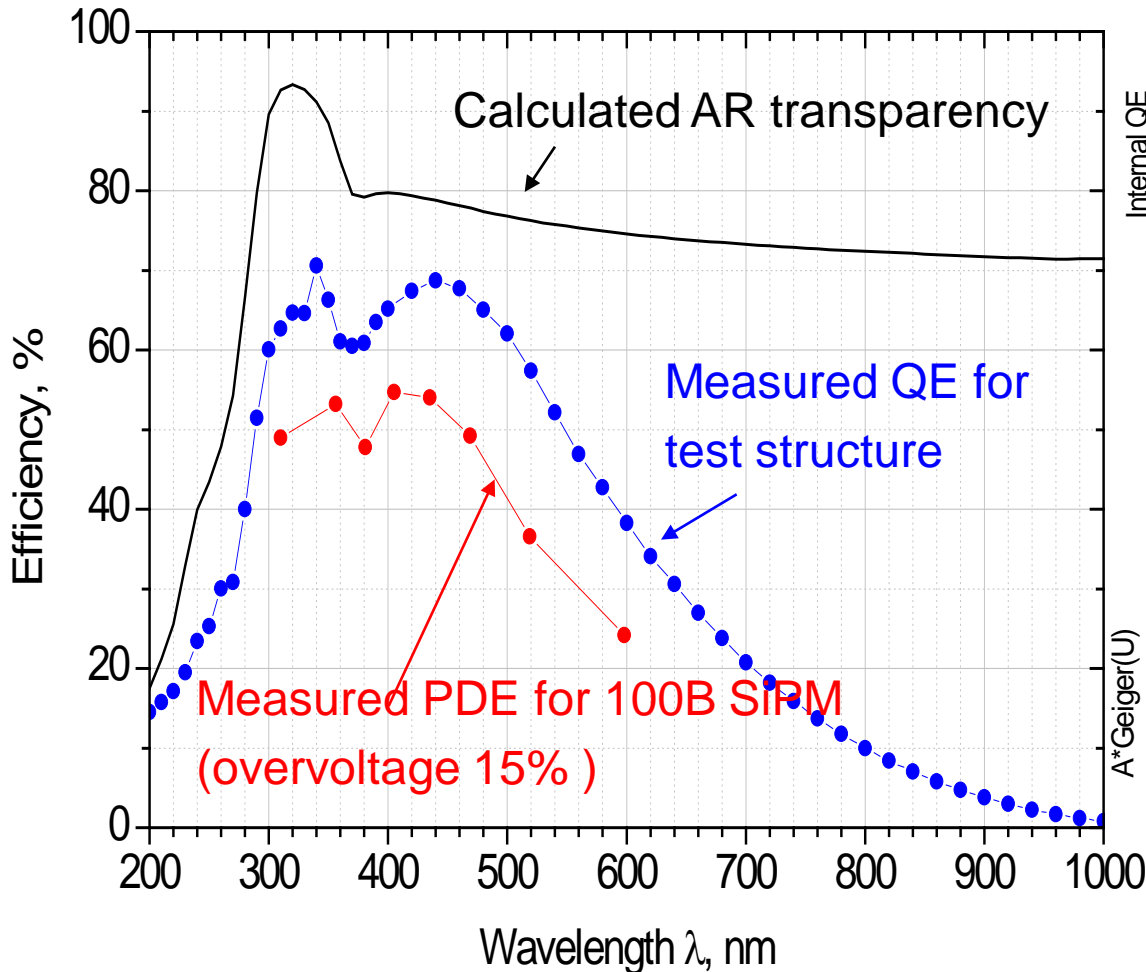




# Efficiency measurements

reference: a calibrated PIN diode Hamamatsu S1337-1010BQ

$$PDE = AR \cdot InternalQE \cdot A \cdot Geiger(U)$$



# Spectral PDE comparison

