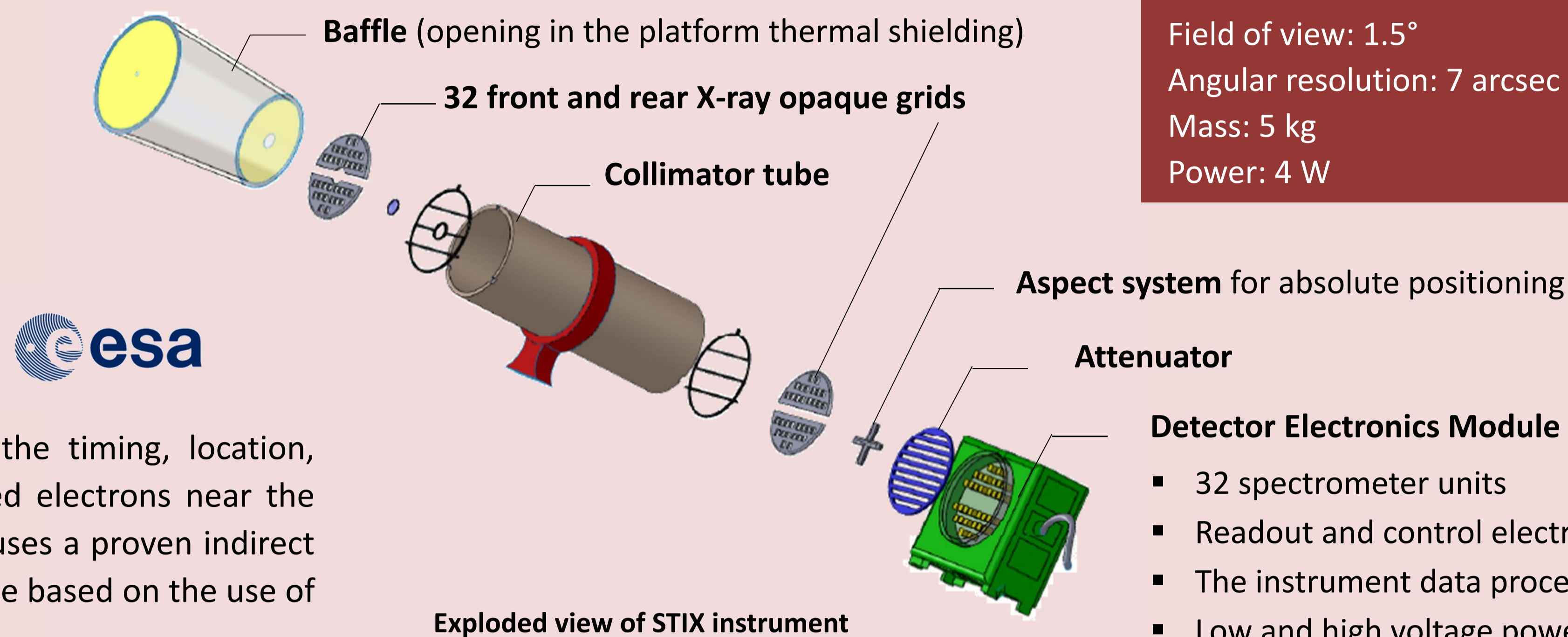
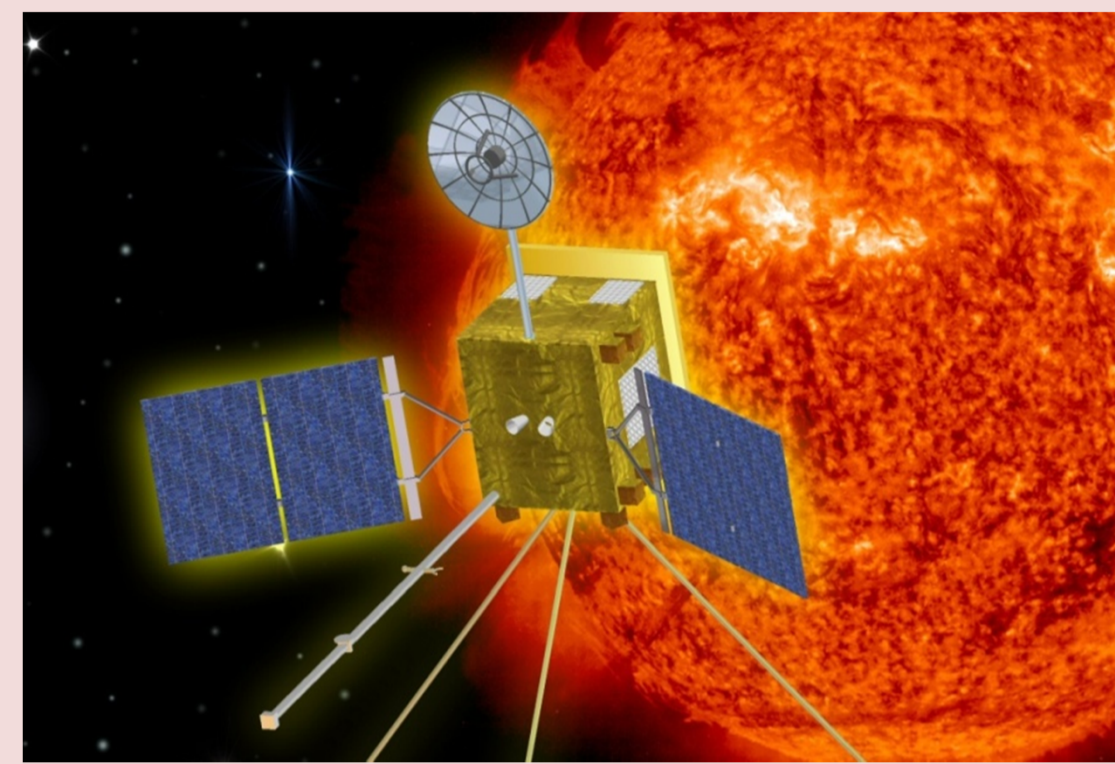


Caliste-SO X-ray micro-camera for the STIX instrument on-board Solar Orbiter mission

A. Meuris, O. Limousin, O. Gevin, I. Le Mer, J. Martignac, B. Horeau, O. Grimm,
M. Bednarzik, R. Resanovic, G. Hurford, S. Krucker, P. Orleański.

The Spectrometer Telescope for Imaging X-rays (STIX)

Solar Orbiter ESA mission



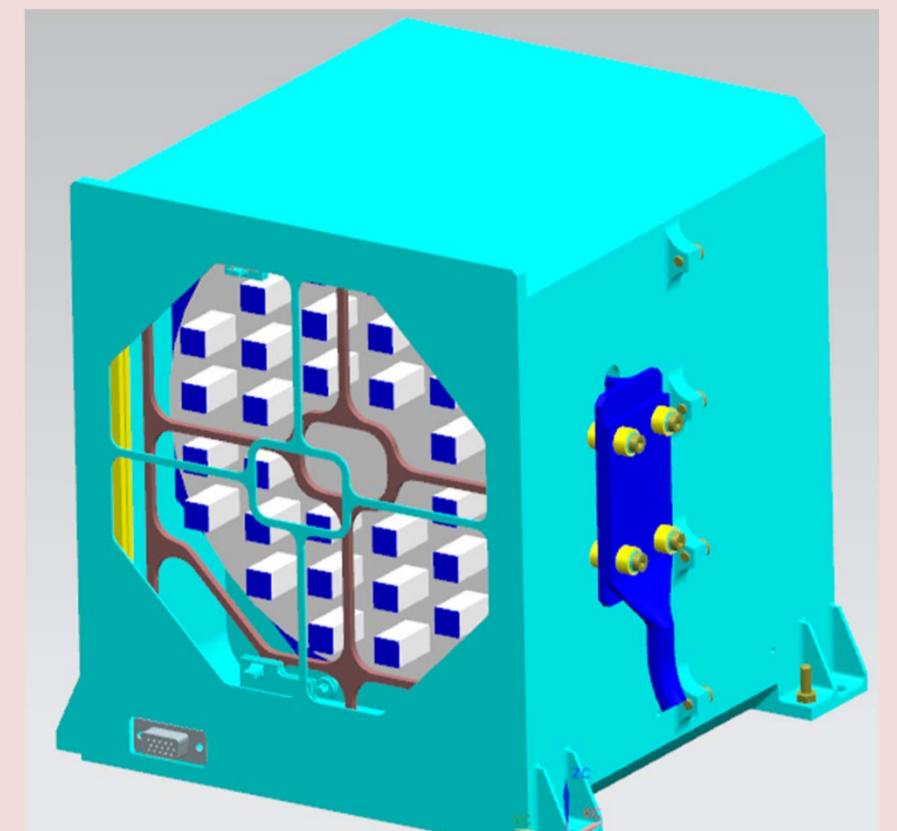
STIX will provide information on the timing, location, intensity and spectra of accelerated electrons near the Sun, in solar flares in particular. It uses a proven indirect Fourier-transform imaging technique based on the use of fine X-ray collimators.

INSTRUMENT DEFINITION

Energy range: 4-150 keV
Effective area: 12 cm²
Field of view: 1.5°
Angular resolution: 7 arcsec
Mass: 5 kg
Power: 4 W

MISSION PROFILE

Project in implementation phase for Cosmic Vision M mission
10 in-situ or remote sensing instruments
Elliptical orbit with perihelion at 0.28 AU
10¹¹ 10 MeV-equivalent protons/cm² after 7-year mission

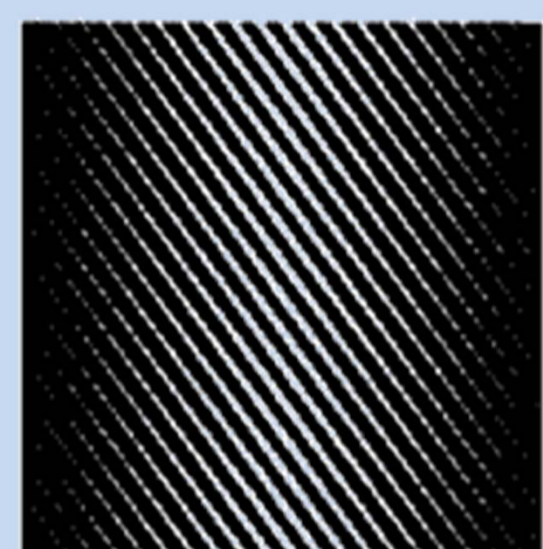


DEM mechanical design

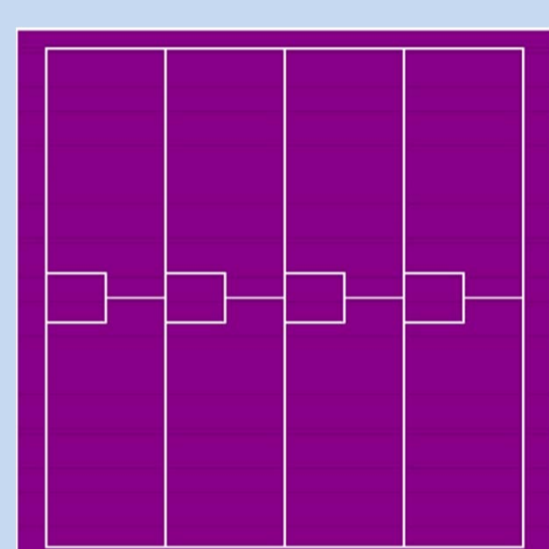
Spectrometer requirements

Each spectrometer unit should provide photon counting information and energy measurement of one of the spatial Fourier component, with the following performance:

- 4 keV low-level threshold
- 1 keV FWHM @ 6 keV, 15 keV FWHM @ 150 keV
- 50% efficiency at 100 keV
- 20000 photon/s count capability (goal 10⁵)



(a)



(b)

(a) Moire pattern made by a pair of grids on the sensor.

(b) Pixel pattern of the sensor anode: the 4 bands image the Moire pattern; the small pixels are used to observe intense flares without pile-up.

Caliste-SO definition

Caliste-SO is a hybrid component integrating the sensor material and dedicated front-end electronics for high resolution X-ray spectroscopy. It is based on 3D Plus technology.

Cd(Zn)Te pixel detector

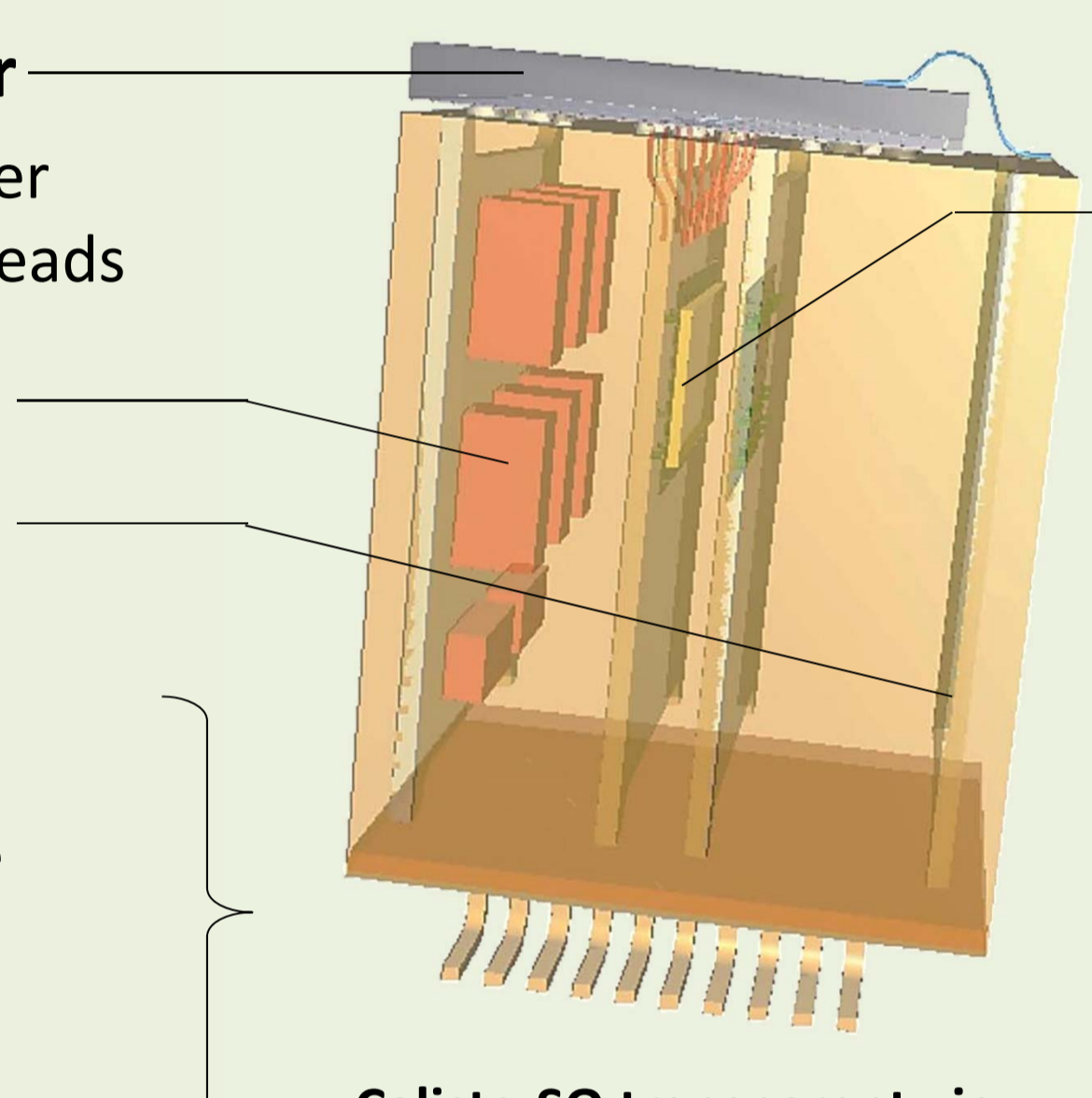
ASIC connection by polymer bump bonding and flying leads

Passive filtering parts

High voltage routing

Electrical SOP interface

- ASIC power supplies
- Sensor high bias voltage
- Slow control I/O
- Test injection
- Differential analog output



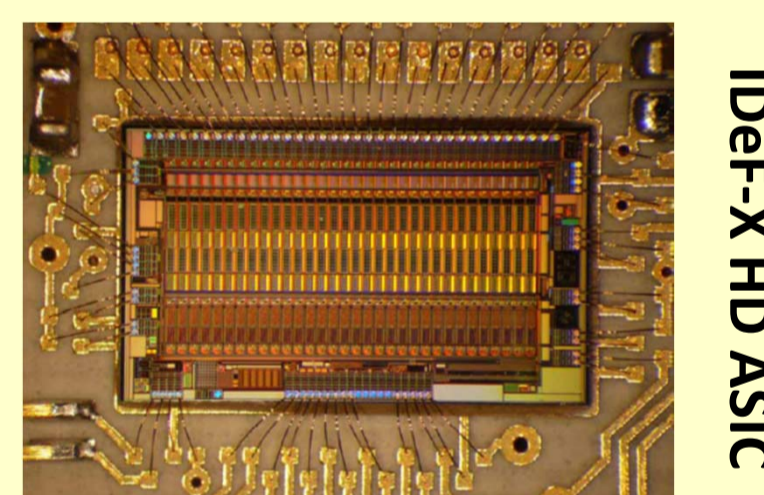
Caliste-SO transparent view

IDeF-X HD ASIC

- 32 individual channels
- CSA (48..100 μA, C_F = 50 fF, C_{IN} = 2.9 pF)
- Shaper (1 to 11 μs peaking time)
- Possible channel disabling /powering off
- Individual discriminators (6-bit DAC) and global OR to trigger output
- 3 readout modes: hit channels all channels or on demand
- Temperature sensor
- Latch-up free, SEU detection

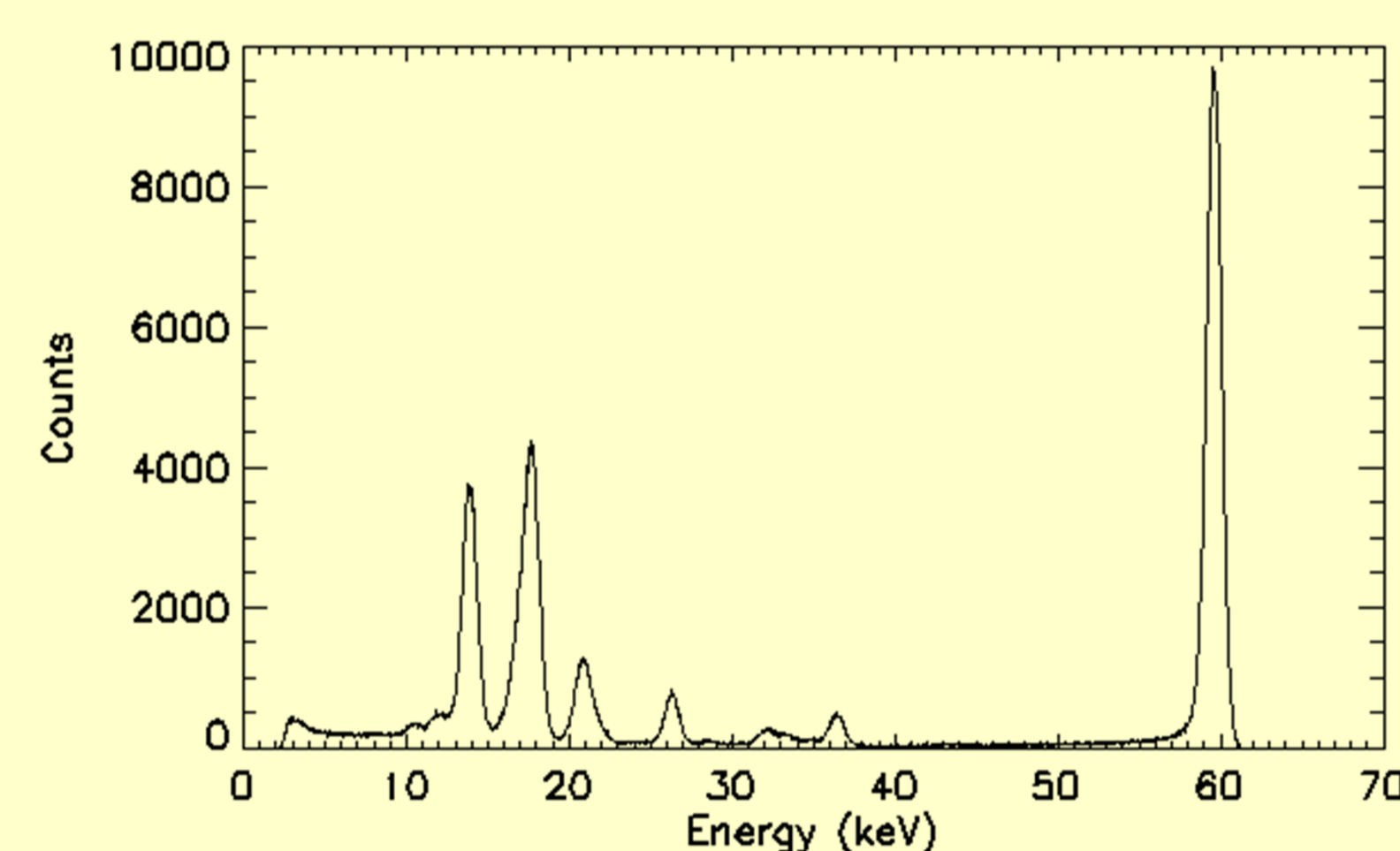
Front-end characterization

Set-up: one IDeF-X HD channel connected to one Schottky CdTe monopixel crystal, 2 mm × 2 mm pixel size, 2 mm thickness, 1000 V bias voltage, -10°C.



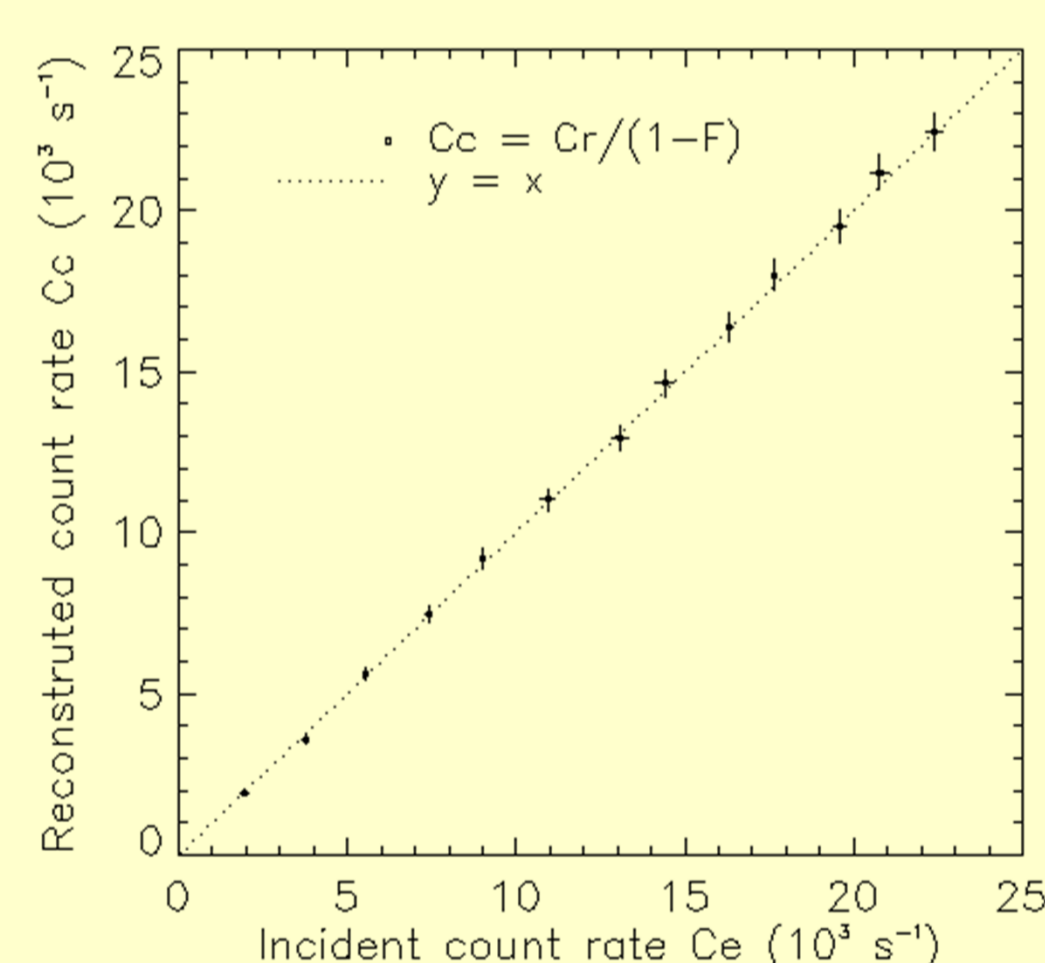
IDeF-X HD ASIC

Spectroscopic characterization



²⁴¹Am spectrum. Energy resolution is 1.11 keV FWHM at 60 keV, 1.01 keV FWHM at 14 keV. Low-level threshold is 2.3 keV.

Count rate capability evaluation



Experiment with a X-ray generator and a 400 μm Ta foil (10-30 keV range). The dead time fraction F is computed and the recorded count rate Cr is corrected.

Sensor fabrication

Pixel pattern definition

- Two detector types and two processes under study
- Process optimization with silicon dummy sensors

Sensor characterization

- Dark current measurement of individual pixels
- Voltage bias and current measurement with pico-ammeter Keithley 2410

Metal etch technique

Al-Ti-Au
Schottky CdTe
(AcroRad)

After photoresist deposit and exposure

After metal etch

Processes to define the segmented anode

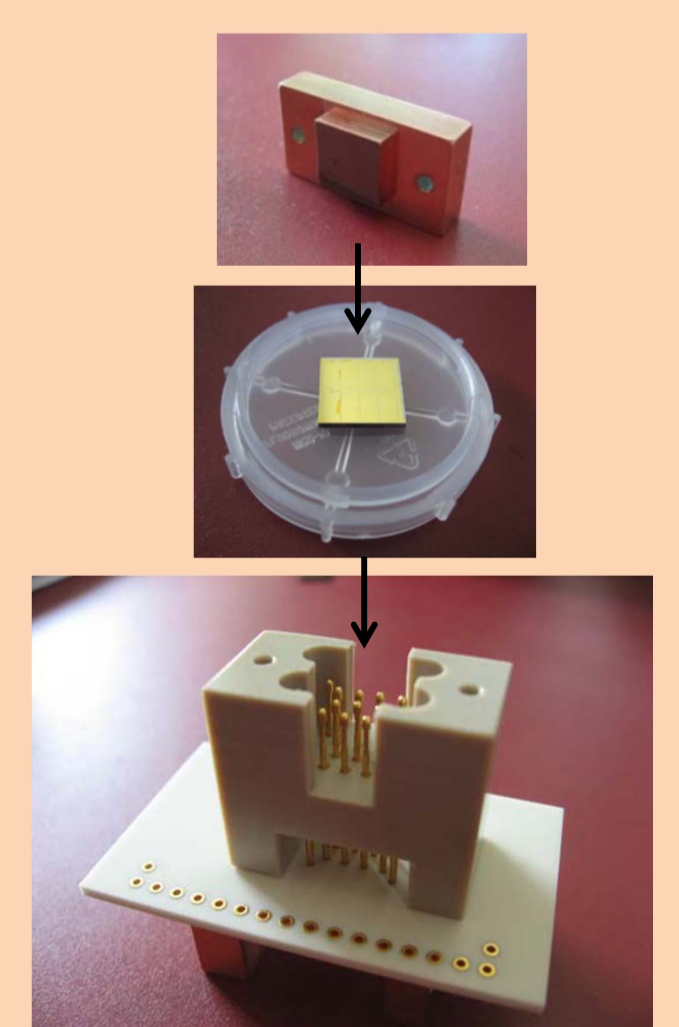
Lift-off technique

CZT (Redlen)

After metal deposition

After metal etch

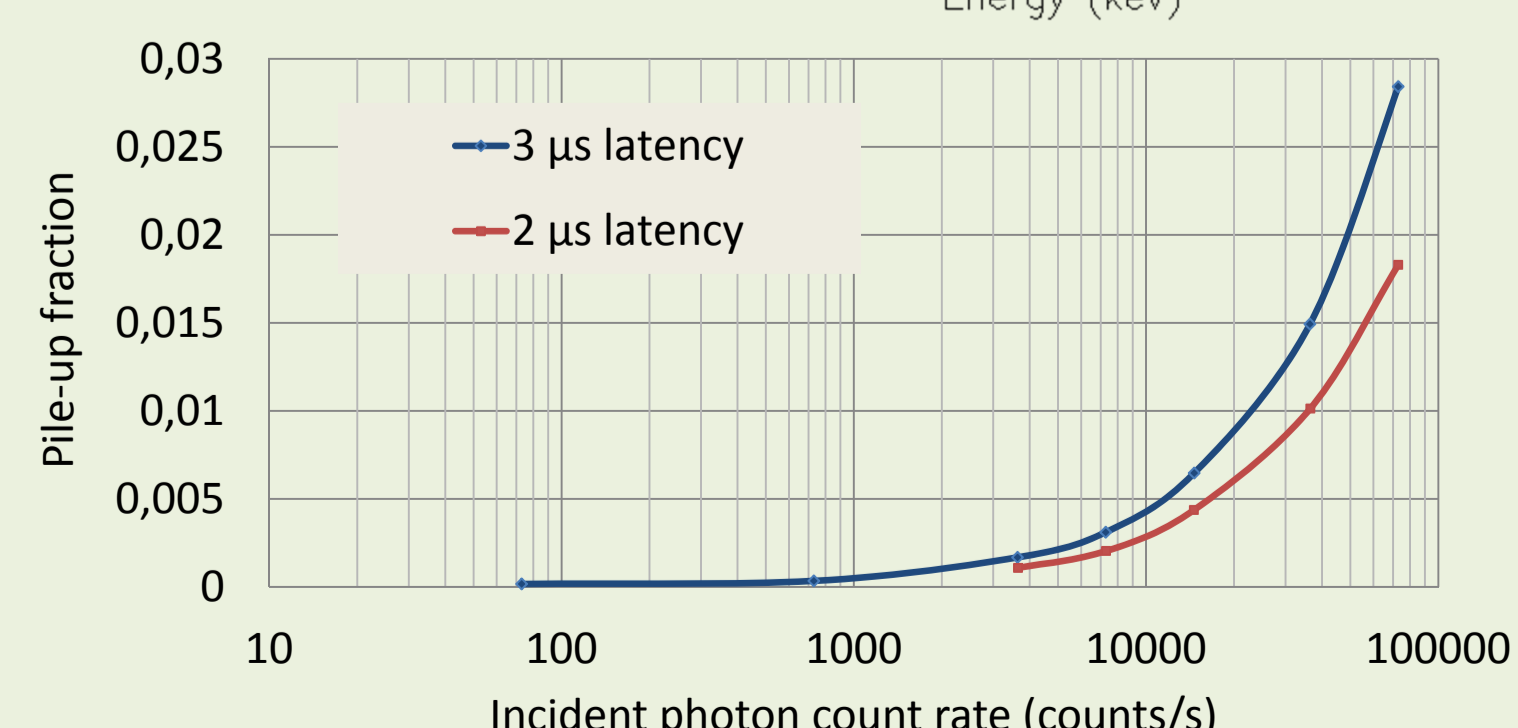
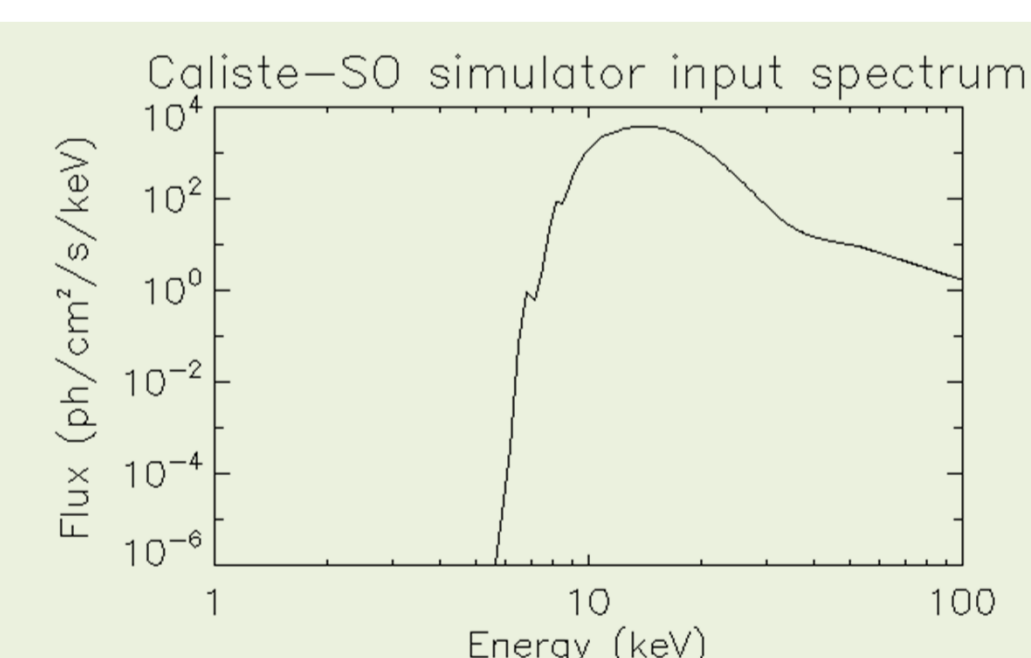
Processes to define the segmented anode



Set-up for dark current measurement

Modeling of Caliste-SO response

- Input spectrum: solar flare (July 23, 2002), 0.25 g/cm² Be window, 0.2 g/cm² Al.
- Monte Carlo simulation of interactions in 1 mm-thick Cd(Zn)Te detector (Geant4).
- Event time tagging and grid attenuation.
- Readout generator: event list {trigger time, pixel number, energy}.
- Performance analysis
 - Counting capability: pile-up, dead time...
 - Imaging: Moire coefficients,
 - Spectroscopy: individual histograms.



For a count rate of 20000 photon/s, less than 1% of recorded events are piled-up, for a shaping time of 2.6 μs and a latency time of 3 μs (delay ASIC trigger / readout sequence start).

Conclusions

32 Caliste-SO spectrometer units will be used in STIX to observe solar flares in X-rays on board Solar Orbiter. They should combine high energy resolution and high count rate capability in hostile radiation environment.

- IDeF-X HD ASIC has been tested up to 25000 cts/s/channel:
 - proper count rate evaluation after dead time correction,
 - spectral performance compatible with STIX requirements.
- First pixel sensor prototypes have been realized and are being characterized (dark current).
- A first design of Caliste-SO prototype is available.
- A behavioral model of Caliste-SO has been successfully implemented and will be used for scientific performance evaluation and engineering ground support equipment development.