

7th International Conference on
New Developments In Photodetection

Tours, France, June 30th to July 4th **2014**



Tutorial SiPMs

Véronique PUILL





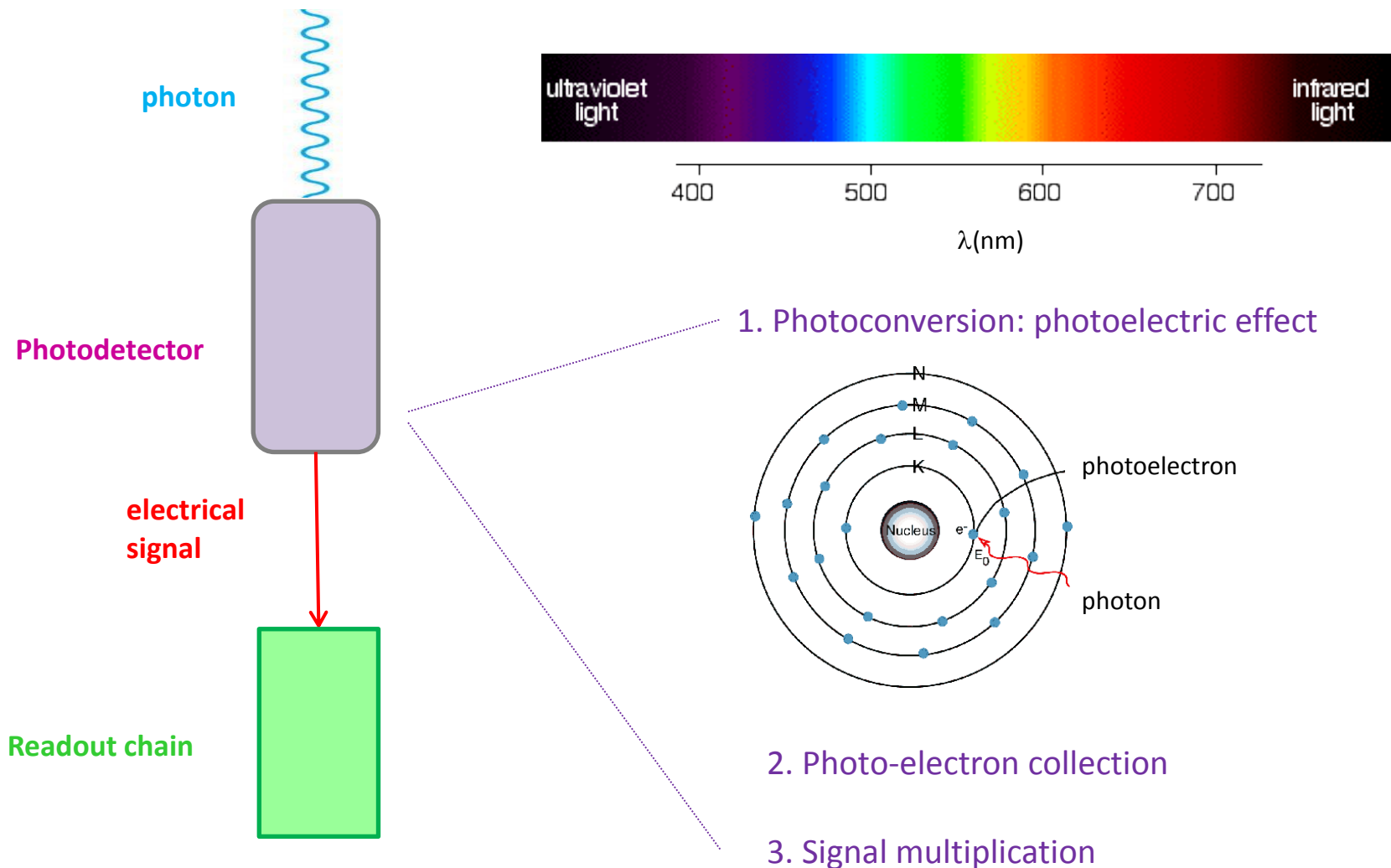
Outline

- The photodetection process in Silicon devices
- The main Si detector characteristics
- From the PIN photodiode to the SiPM
- Characteristics of SiPM
- Quick look on some other structures:
digital SiPM, Resistor embedded in the bulk

Basic principle of the Photodetection



Goal of the Photodetection: convert Photons into a detectable electrical signal

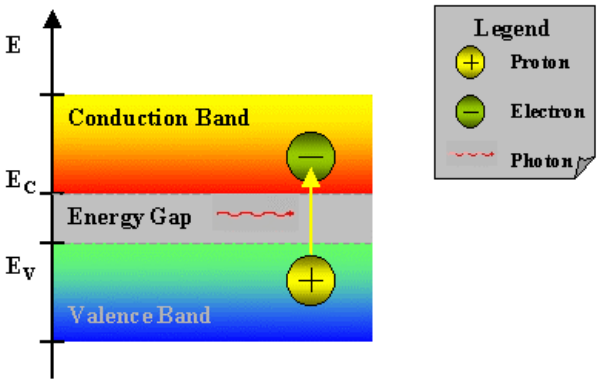




From photons to an electrical signal

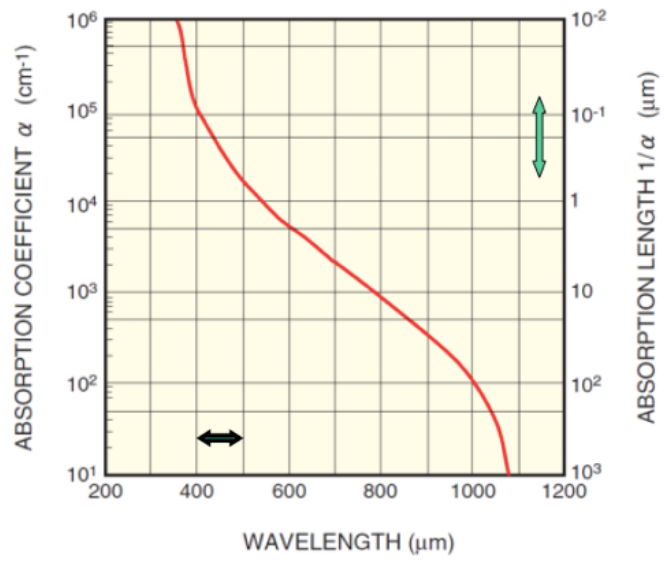


Phase 1 : the Photoconversion in Si



Band gap (T=300K) = 1.12 eV (~1100 nm)

Step 1: Absorption of the photon (γ) in the material and generation of electrons



Beer-Lambert law

$$I(\lambda, z) = I(\lambda) e^{-\alpha(\lambda)z}$$

- $I(\lambda)$: initial photon flux
- $I(\lambda, z)$: photon flux on the distance z from SiPM surface
- $\alpha(\lambda)$: optical absorption coefficient
- z : penetrated thickness in Si

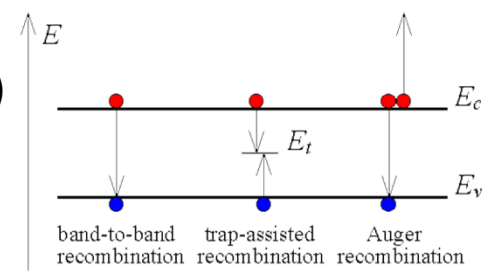
Most of the photon absorption (63%) occurs over a distance $1/\alpha$ (it is called **penetration depth δ**)

If $E_\gamma > E_g$, electrons are lifted to conduction band \rightarrow for Si-photodetector this leads to a photocurrent: **internal photoelectric effect**



Phase 2: the Photoelectron collection

Once created, the electron/hole pair can be lost (absorption, recombination)



Need of a good **collection efficiency (C_E)**: probability to transfer the primary p.e or e/h to the readout channel or the amplification region

Phase 3: the signal multiplication

The primary electron/hole pair is amplified (photodetector with **internal gain**)

Some photodetectors incorporate internal gain mechanisms so that the photoelectron current can be physically amplified within the detector and thus make the signal more easily detectable.

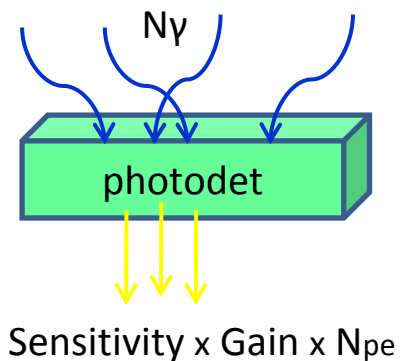


The main Si detector characteristics

- Sensitivity
- Noise
- Gain
- Linearity
- Time response



Probability that the incident photon (N_γ) generates a photoelectron (N_{pe}) that contributes to the detector current



Quantum efficiency

$$Q\varepsilon[\%] = \frac{N_{pe}}{N_\gamma}$$

Radiant sensitivity

$$S[\text{mA/W}] \approx \frac{Q\varepsilon[\%] \times \lambda[\text{nm}] \times qe}{hxc}$$

$$= \frac{Q\varepsilon[\%] \times \lambda[\text{nm}]}{124}$$

Photo detection efficiency (SiPM)

$$PDE [\%] = \varepsilon_{geom} [\%] \times Q\varepsilon [\%] \times P_{trig} [\%]$$

ε_{geom} : geometrical factor
 P_{trig} : triggering probability



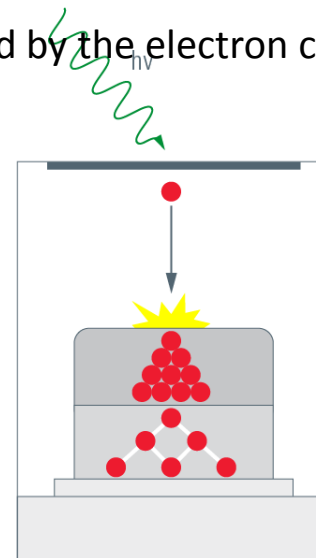
In high electric field ($\approx 10^5 \text{ V} \cdot \text{cm}^{-1}$) the carriers are accelerated and can reach an energy higher than the ionization energy of valent electrons \rightarrow impact ionisation process \rightarrow multiplication

Gain (G): charge of the pulse when one photon is detected divided by the electron charge

$$G = \frac{Q_{signal}}{q_e}$$

The photodetector output current fluctuates.
The noise in this signal arises from 2 sources:

- randomness in the photon arrivals
- randomness in the carrier multiplication process

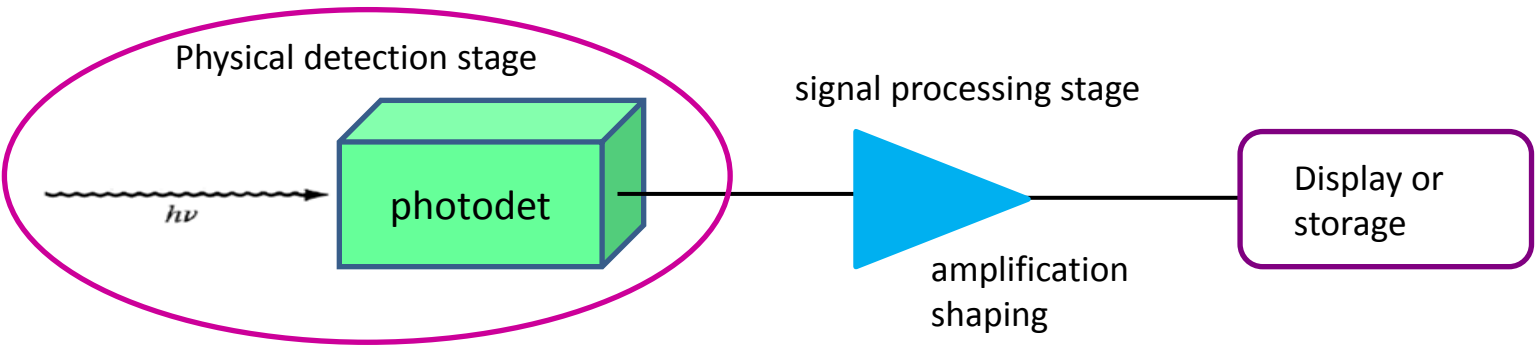


The statistical fluctuation of the avalanche multiplication which widens the response of a photodetector to a given photon signal beyond what would be expected from simple photoelectron statistics (Poisson) is characterized by the **excess noise factor ENF**

$$ENF = 1 + \frac{\sigma_G^2}{G^2}$$

- ENF**
- ❖ impacts the photon counting capability for low light measurements
 - ❖ deteriorates the stochastic term in the energy resolution of a calorimeter

Principal noises associated with photodetectors :



Shot noise:

statistical nature of the production and collection of photo-generated electrons upon optical illumination (the statistics follow a Poisson process)

Dark current noise:

the current that continues to flow through the bias circuit in the absence of the light :

- ❖ **bulk dark current** due to thermally generated charges
- ❖ **surface dark current** due to surface defects

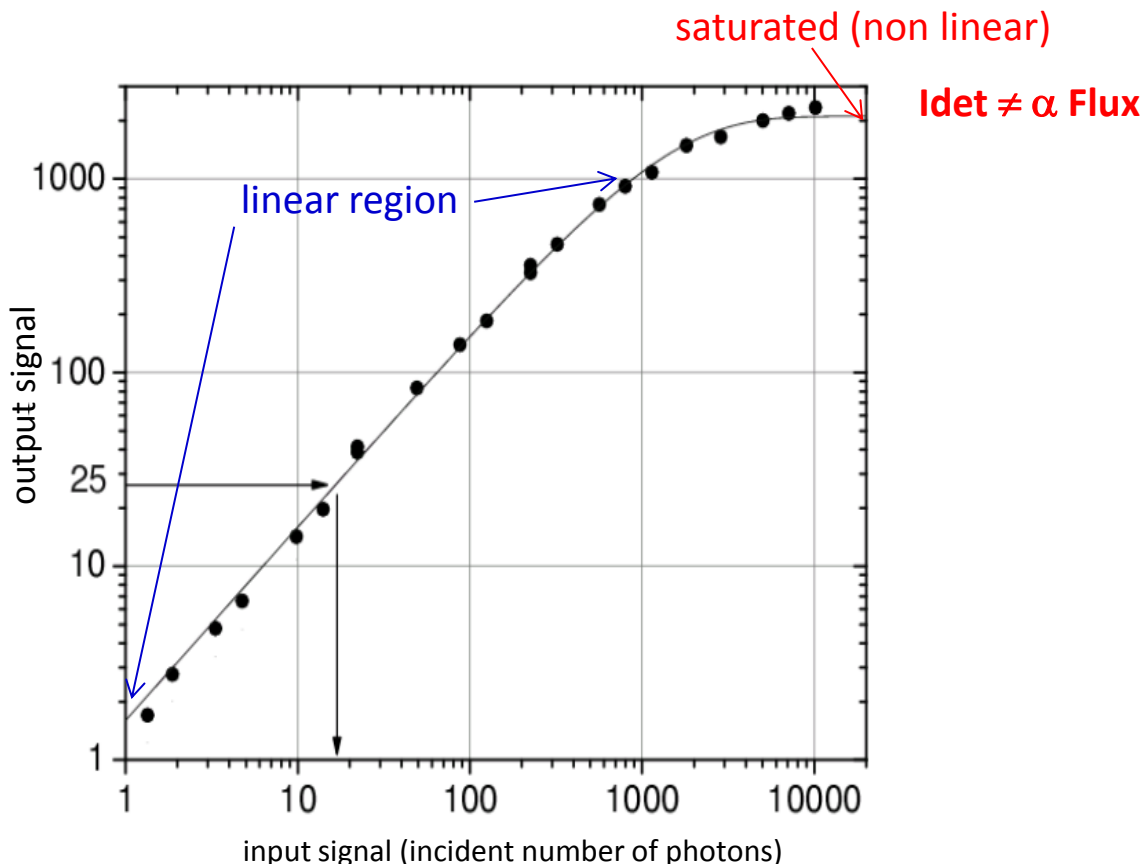
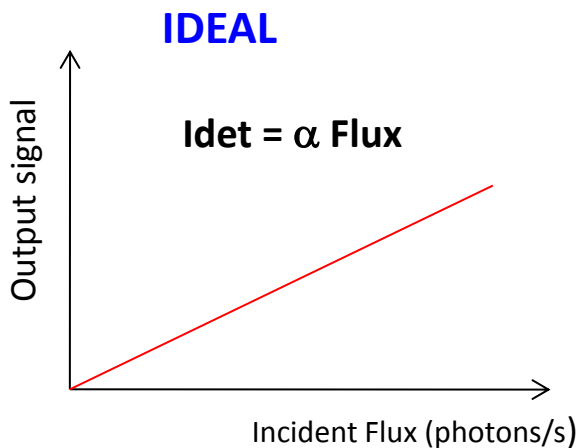
The dark noise depends a lot on the threshold → not a big issue when we want to detect hundreds or thousands of photons but crucial in the case of very weak incident flux



Linearity



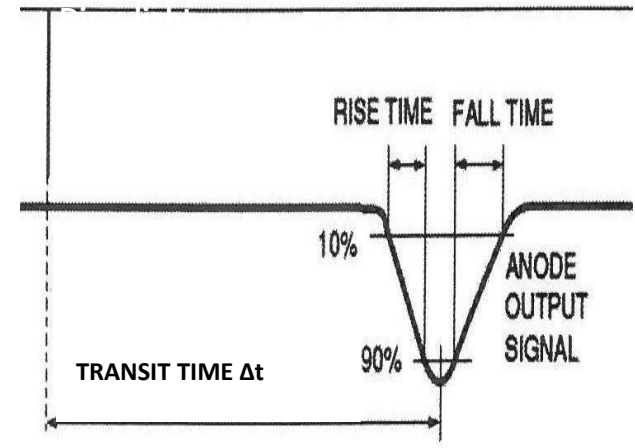
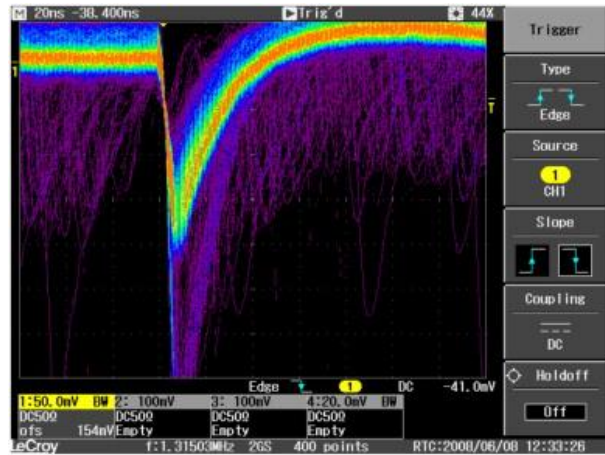
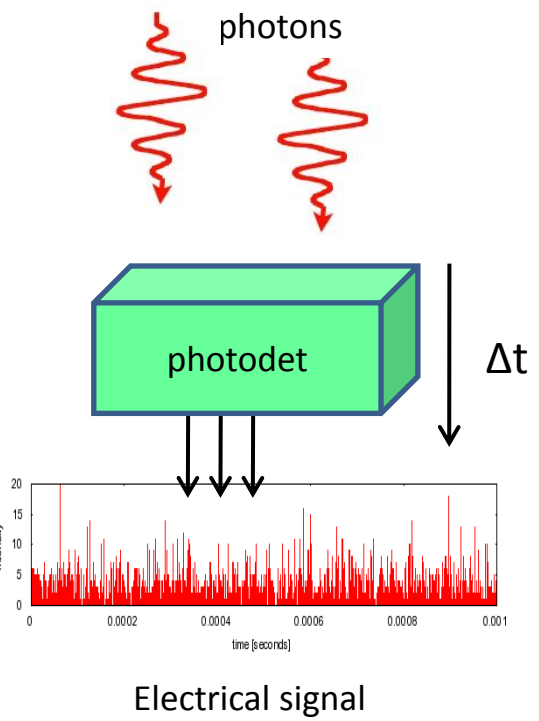
Ideally, the photocurrent response of the photodetector is linear with incident radiation over a wide range. Any variation in responsivity with incident radiation represents a variation in the linearity of the detector



Saturation: issue for the measurement of large number of photons (calorimeter)



Time response



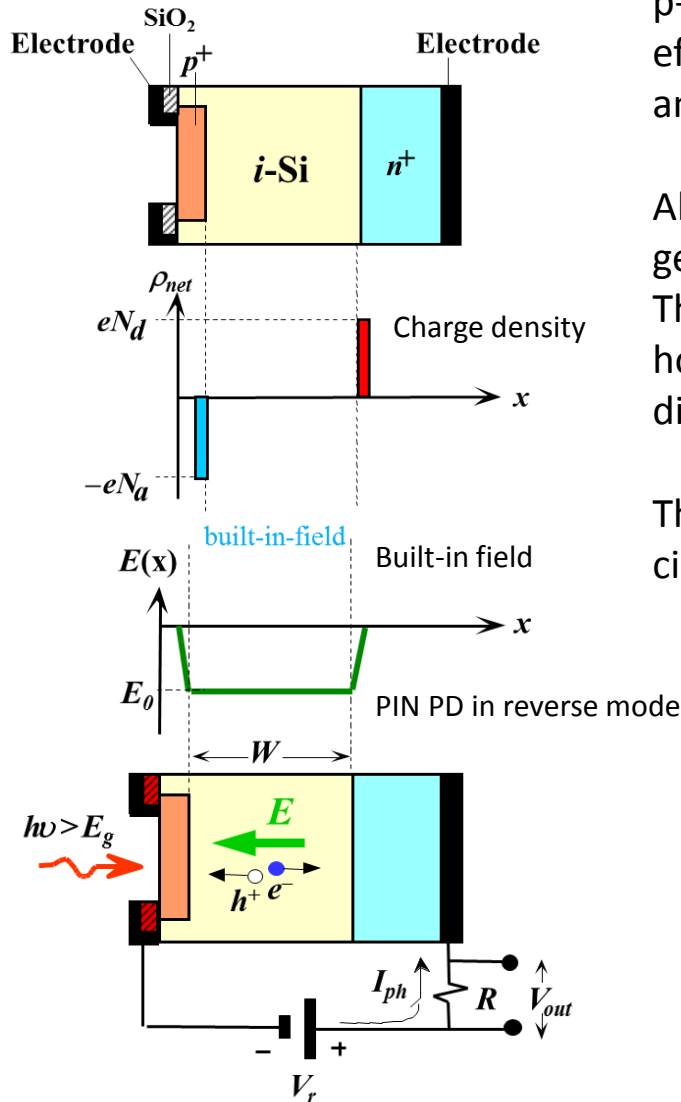
Timing parameters of the signal:

- Rise time, fall time (or decay time)
- Duration
- Transit time (Δt): time between the arrival of the photon and the electrical signal
- Transit time spread (TTS): transit time variation between different events
→ timing resolution



From the PIN photodiode to SiPM

Schematic structure of an idealized PIN PD

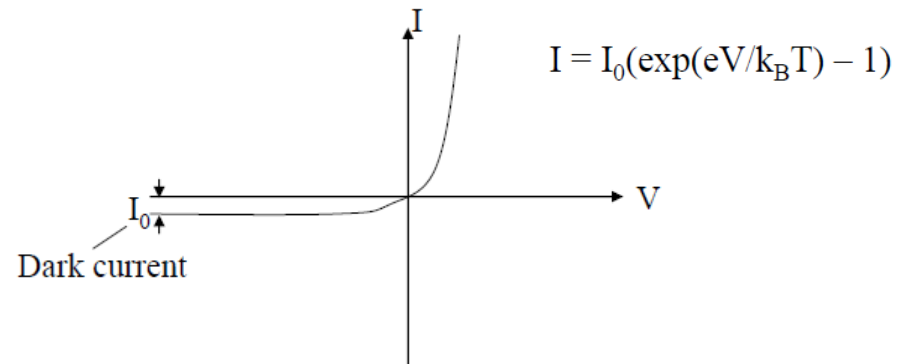


p-i-n junction structure based on the internal photoelectric effect: intrinsic region sandwiched between heavily doped p+ and n+ layers

Absorption of photon in the depletion layer ($1 - 3 \mu\text{m}$) \rightarrow generation of e- and holes

The internal electric field sweeps the e- to the n+ side and the hole to the p+ side \rightarrow a drift current that flows in the reverse direction from the n+ side (cathode) to the p+ side (anode)

This transport process induces an electric current in the external circuit.



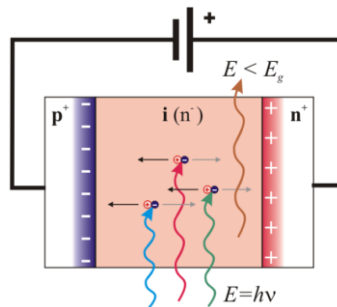
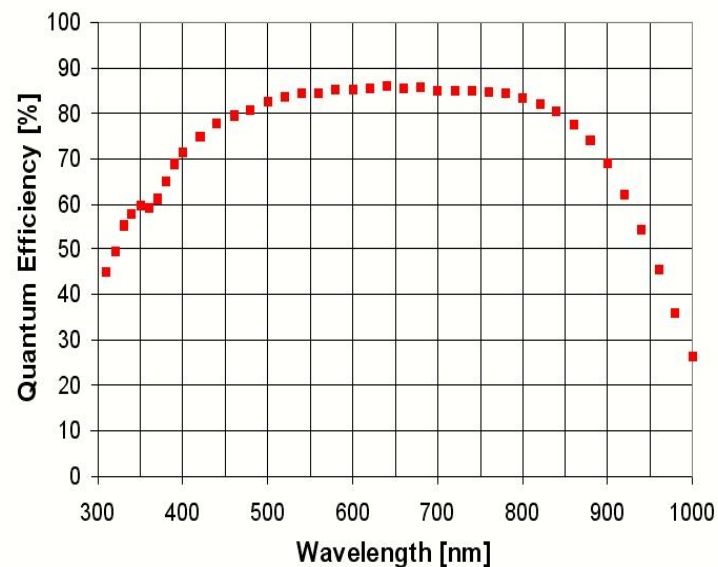
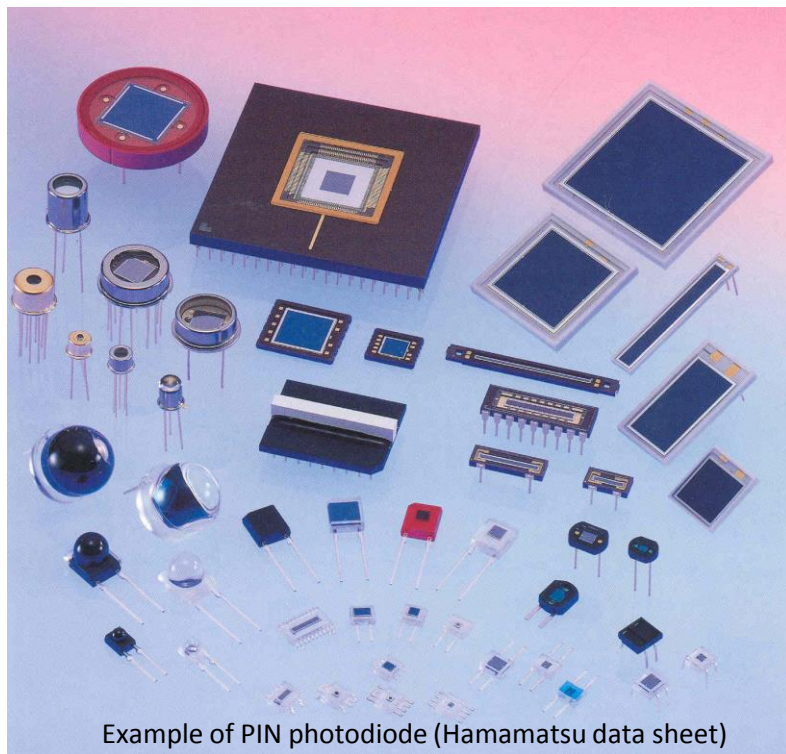
I_0 : thermal-generated free carriers which flow through the junction



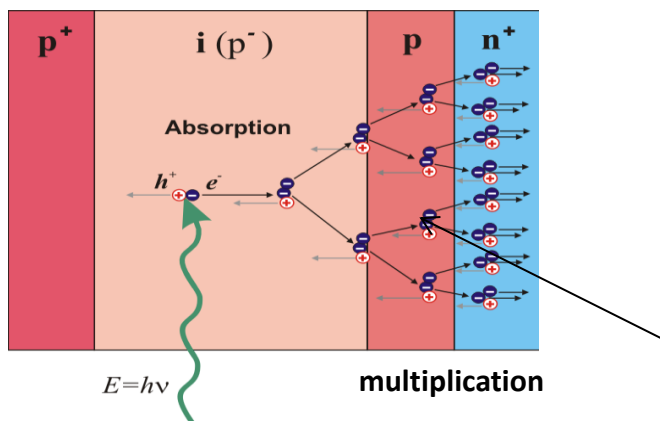
The PIN photodiode



PIN photodiodes first large scale application of Si sensors for low light level detection. They were developed to find a replacement for PMTs in high HEP experiments (high magnetic fields)

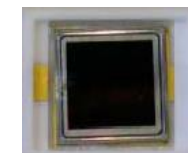
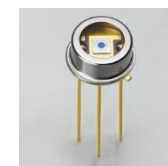
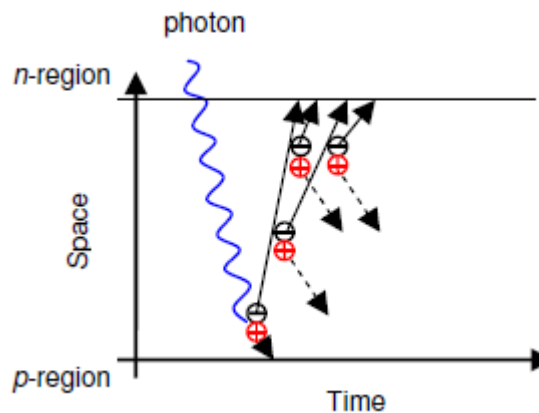
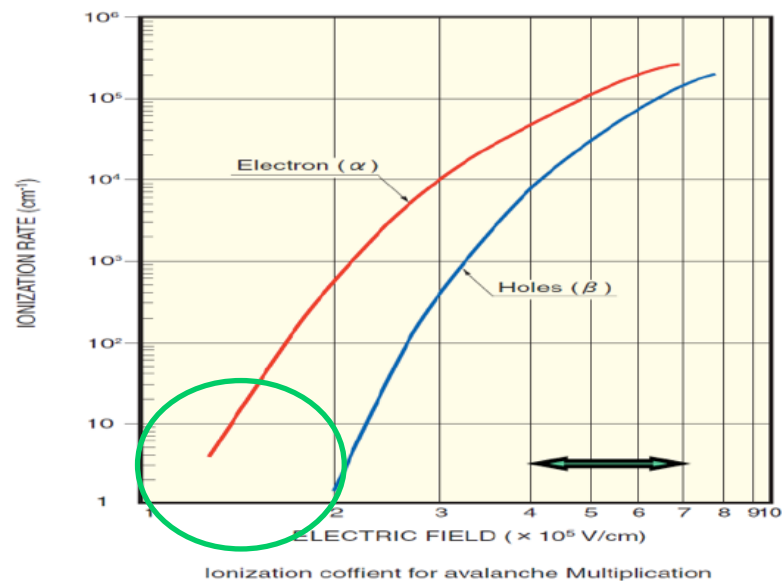


- high QE (80% @ 700nm)
- Gain = 1



1. large reverse bias across the junction (50 - 200 V)
2. high electric field ($\approx 10^5 \text{V/cm}$) in the depletion-layer
3. the generated e- and holes may acquire sufficient energy to liberate more e- and holes within this layer by a process of impact ionization

Ionization coefficients α for electrons and β for holes

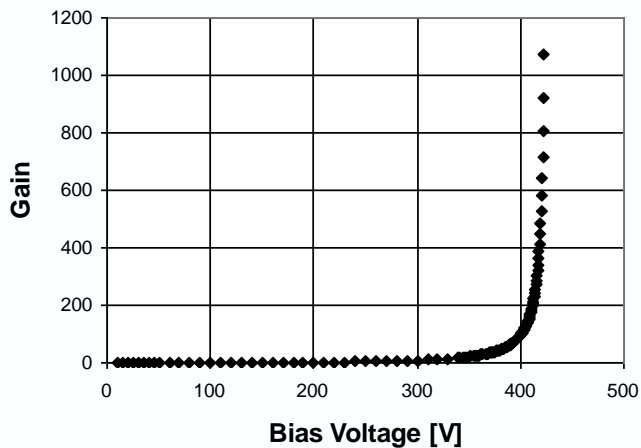


The avalanche process is one directional and self quenched when carriers reach the border of depleted area.

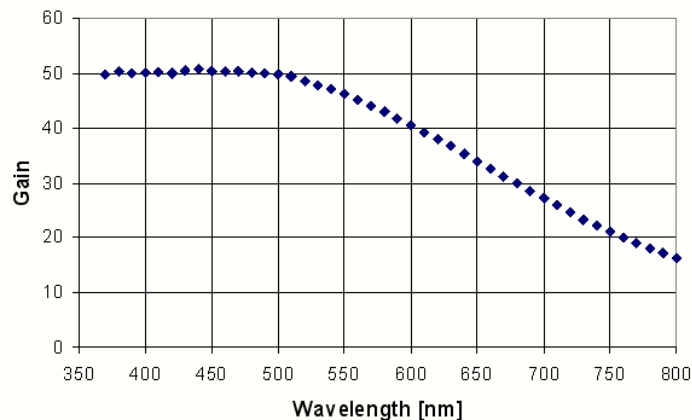
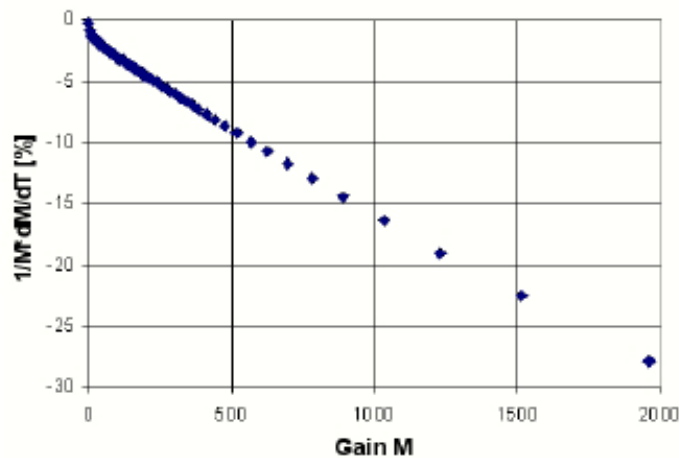
avalanche process created only by the e-



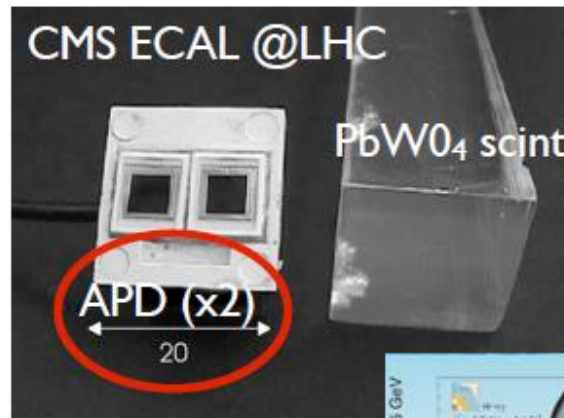
The Avalanche Photodiode



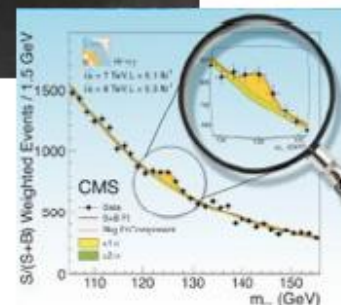
D. Renker, 2009 JINST 4 P04004



APDs (≈ 120000) in the ECAL of CMS



working gain ~ 50
Vbias $\sim 70V$

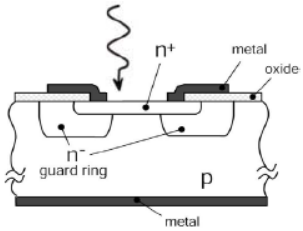


Bias voltage : 50 – 200 V

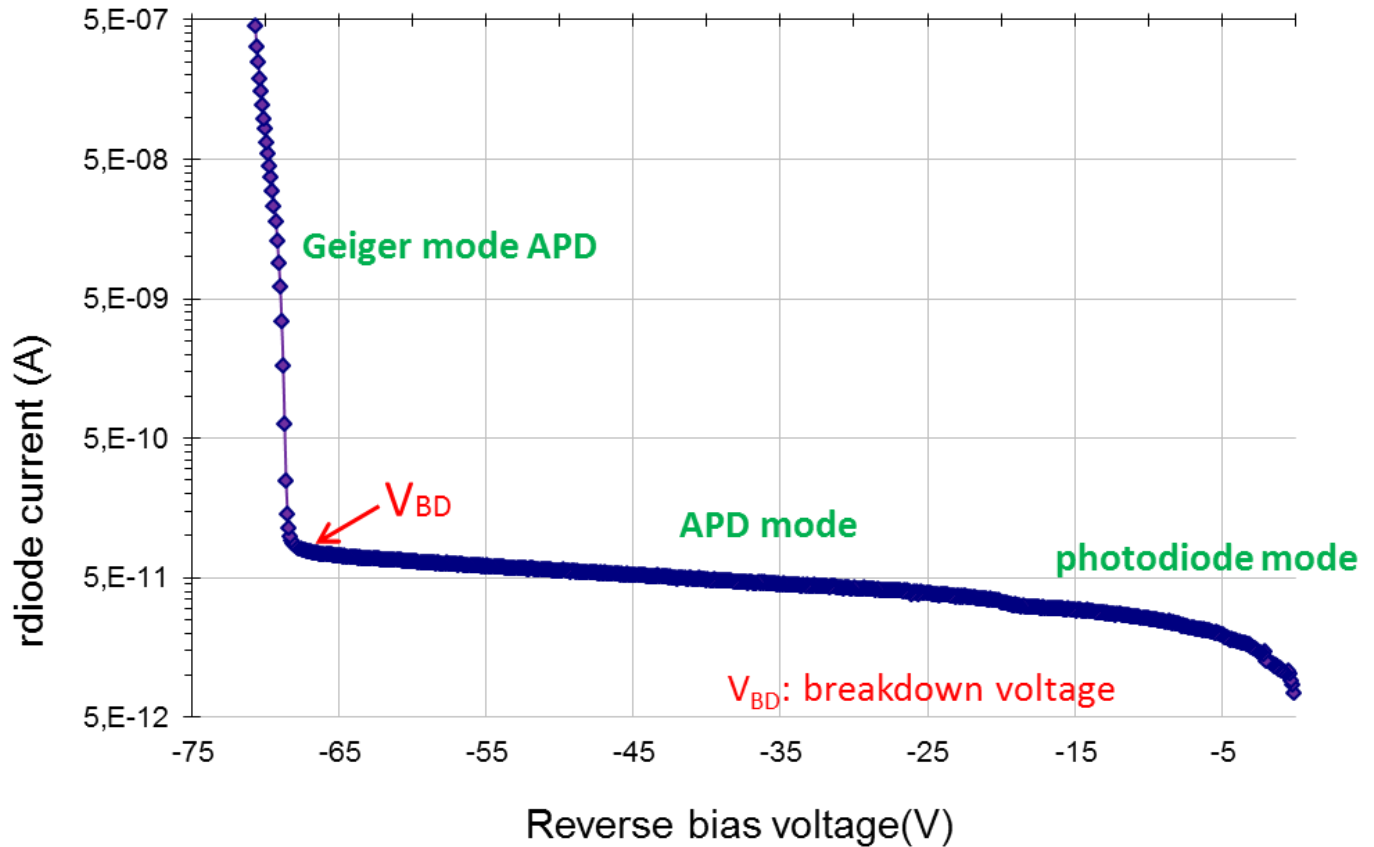
- high QE (80% @ 700nm)
- Gain = 50 – 100
- high variation with temp. and bias voltage :
 $\Delta G = 3.1\%/V$ and $-2.4 \%/^{\circ}C$ (gain= 50)

Geiger mode -APD

- $V_{bias} > V_{BD}$
- $G \Rightarrow \infty$
- single photon level



R.H. Haitz., J. Appl. Phys. 35 (1964)



APD

- $V_{APD} < V_{bias} < V_{BD}$
- $G = M$ (50 - 100)
- Linear-mode operation

Photodiode

- $0 < V_{bias} < V_{APD}$ (few volts)
- $G = 1$
- Operate at high light level (few hundreds of photons)

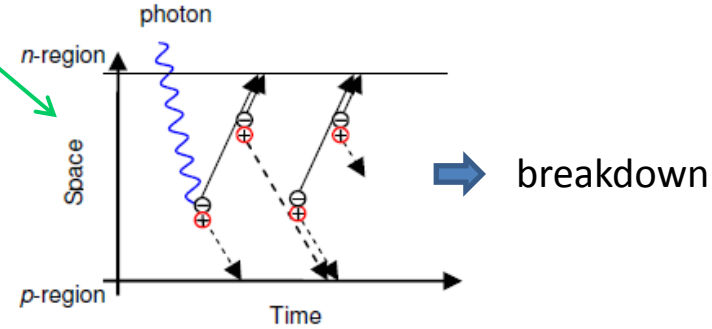
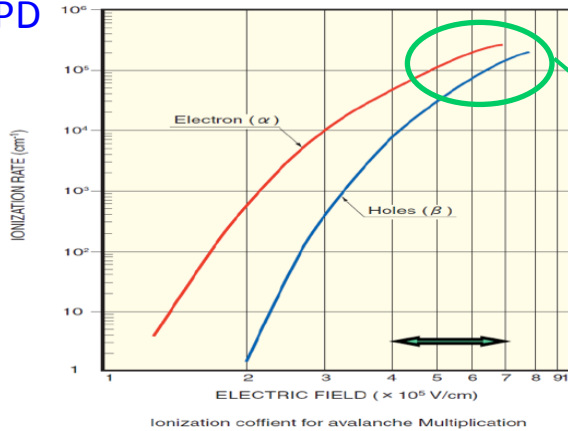
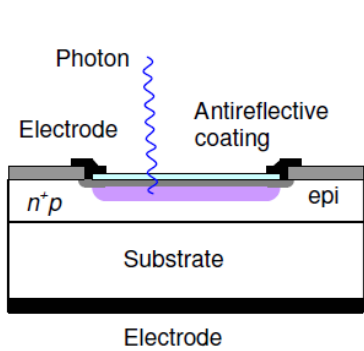




The Geiger mode APD



Schematic structure of a G-M APD

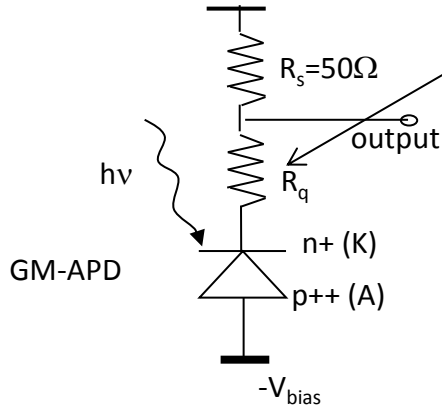


Valeri Saveliev, ISBN 978-953-7619-76-3

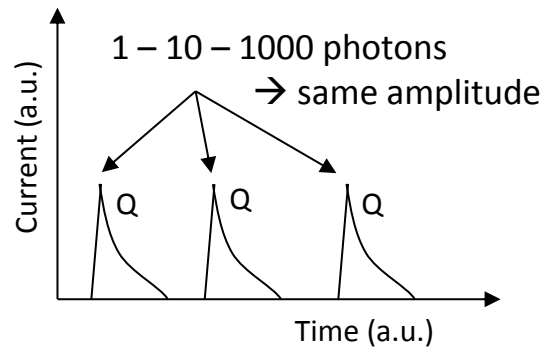
$$G = 10^5 - 10^6$$

both type of carriers participate in the avalanche process \rightarrow creation of a self-sustaining avalanche \rightarrow current rises exponentially with time and reach the **breakdown** condition. **No internal "turn-off"** \rightarrow the avalanche process must be quenched by the voltage drop across a serial resistor : **quenching resistor**

equivalent electrical circuit



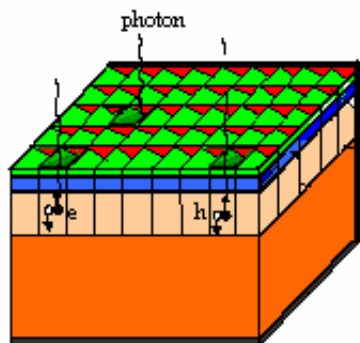
output signal



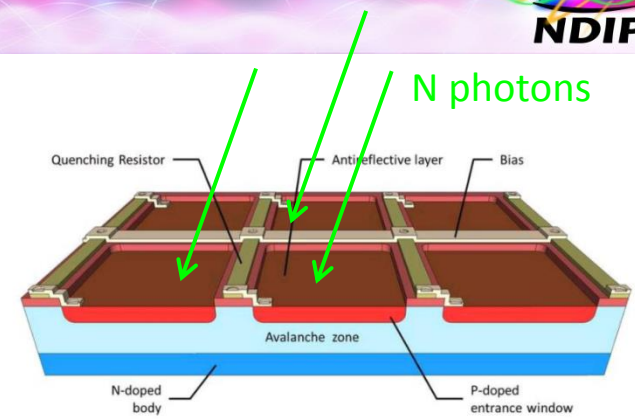
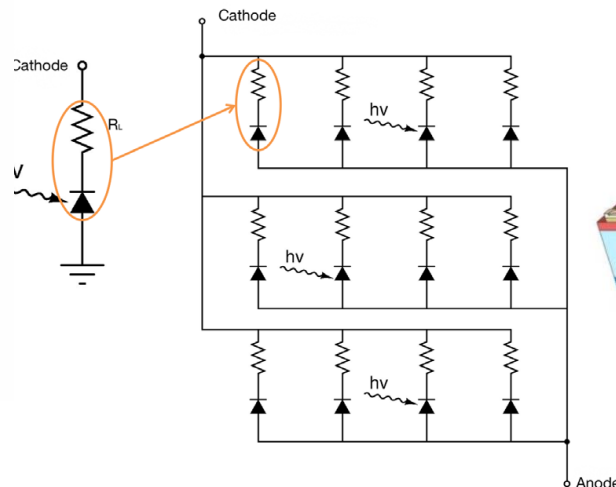
\rightarrow output charge is not proportional to the number of incident photons



Structure and principle of a SiPM



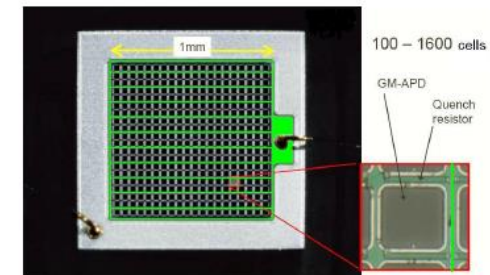
- # Microcells
- # Q.Elements
- n+
- p
- p+



KETEK web site

Valeri Saveliev, ISBN 978-953-7619-76-3

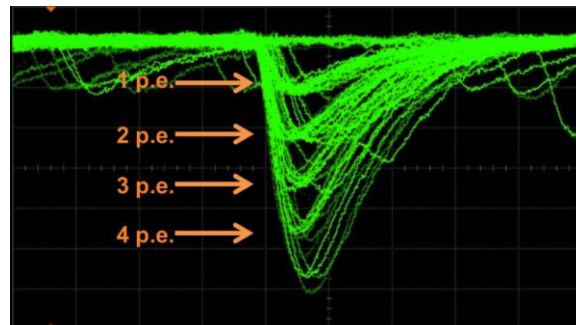
- ✓ GM-APDs (cell) connected in parallel (few hundreds/mm²)
- ✓ Each cell is reverse biased above breakdown
- ✓ Self quenching of the Geiger breakdown by individual serial resistors



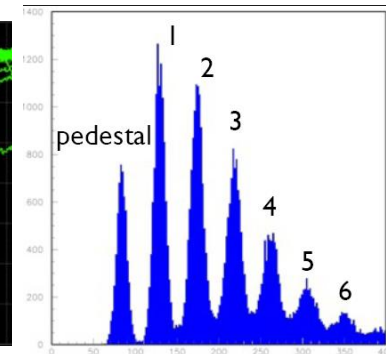
Each element is independent and gives the same signal when fired by a photon



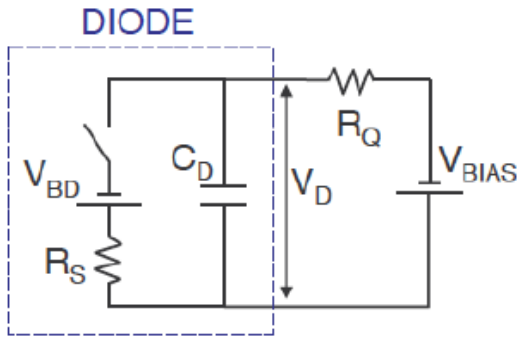
output charge is proportional to the number of incident photons



overlap display of pulse waveforms

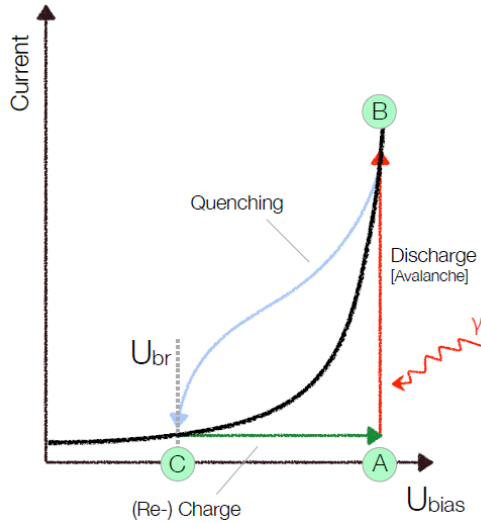


equivalent electrical circuit of a SiPM cell



V_{BD} : breakdown voltage
 R_Q : quenching resistance
 R_S : Si substrate serie resistance
 C_D : diode capacitance
 V_{BIAS} : bias voltage

$$V_{bias} > V_{bd}$$



quiescent mode, switch opened
 If no photon or no dark event, the current stay stable

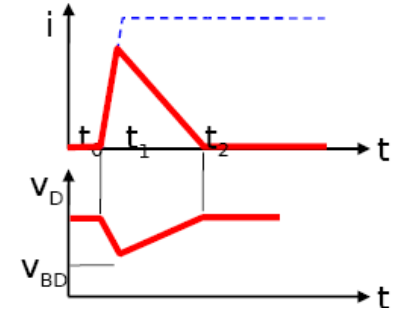
A → B : avalanche triggered, switch closed
 C_D **discharges** to V_{BD} with the time constant
 $\tau = R_S \times C_D \rightarrow$ asymptotic grows of the current

B → C : avalanche quenched, switch open

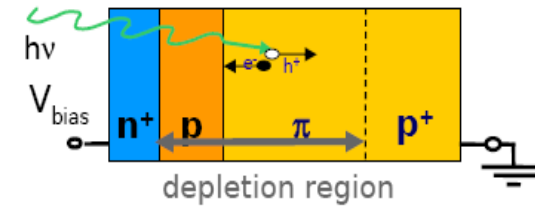
C → A : reset of the system

C_D **recharges** with the time constant $\tau' = R_Q \times C_D$

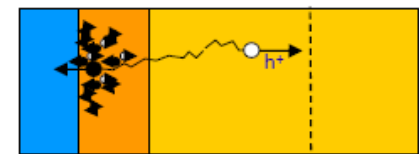
Time sequence



t=0: carrier initiates the avalanche



0 < t < t1: avalanche spreading



t1 < t: self-sustaining current limited by series R

G. Collazuol, LIGHT11

A decorative vertical element on the left side of the slide, consisting of numerous thin, overlapping lines in various colors (red, orange, yellow, green, blue, purple) that create a sense of motion and depth.

Characteristics of SiPM



Photodetectors parameters

- Photon Detection Efficiency ●
- Dark noise rate ●
- Correlated noise ●
- Timing capability ●
- Signal shape ●
- Gain ●
- Radiation hardness ●
- Geometry ●
- Temperature dependence ●
- Packaging ●

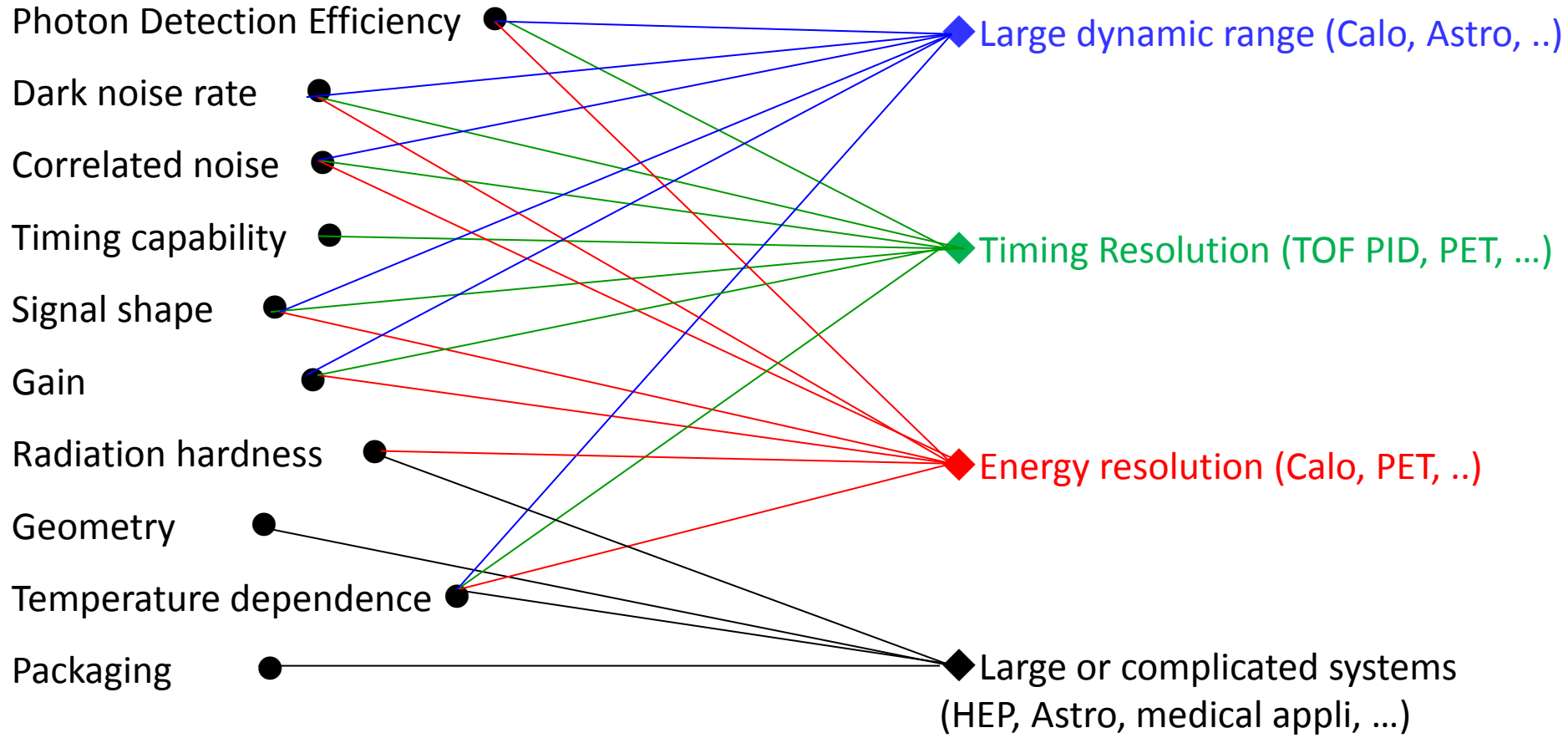
System requirements

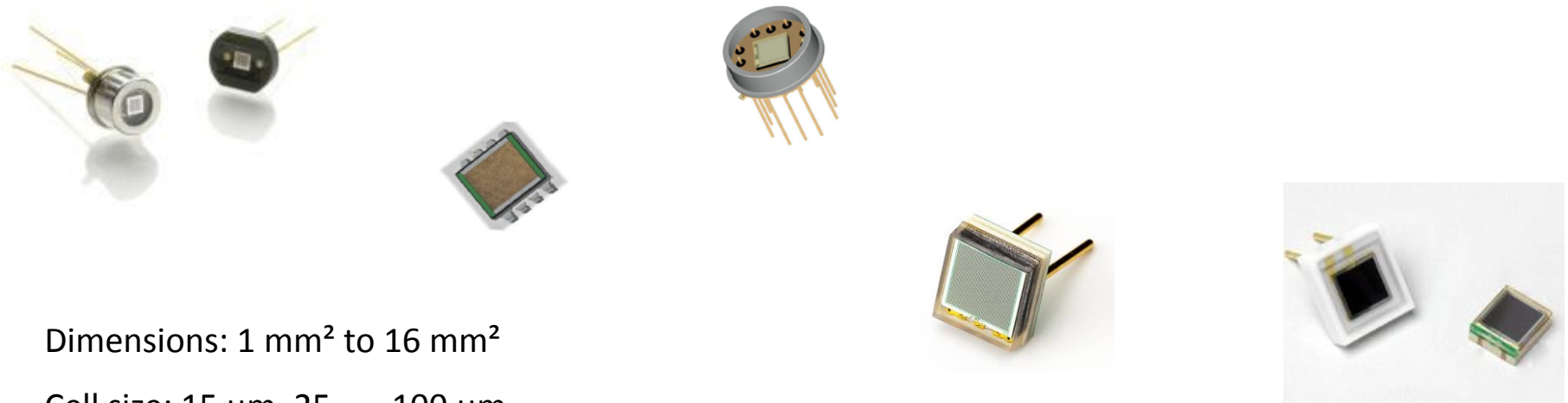
- ◆ Large dynamic range (Calo, Astro, ..)
- ◆ Timing Resolution (TOF PID, PET, ...)
- ◆ Energy resolution (Calo, PET, ..)
- ◆ Large or complicated systems (HEP, Astro, medical appli, ...)



Photodetectors parameters

System requirements



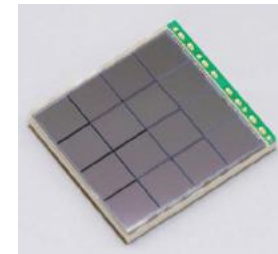
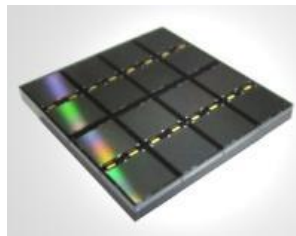


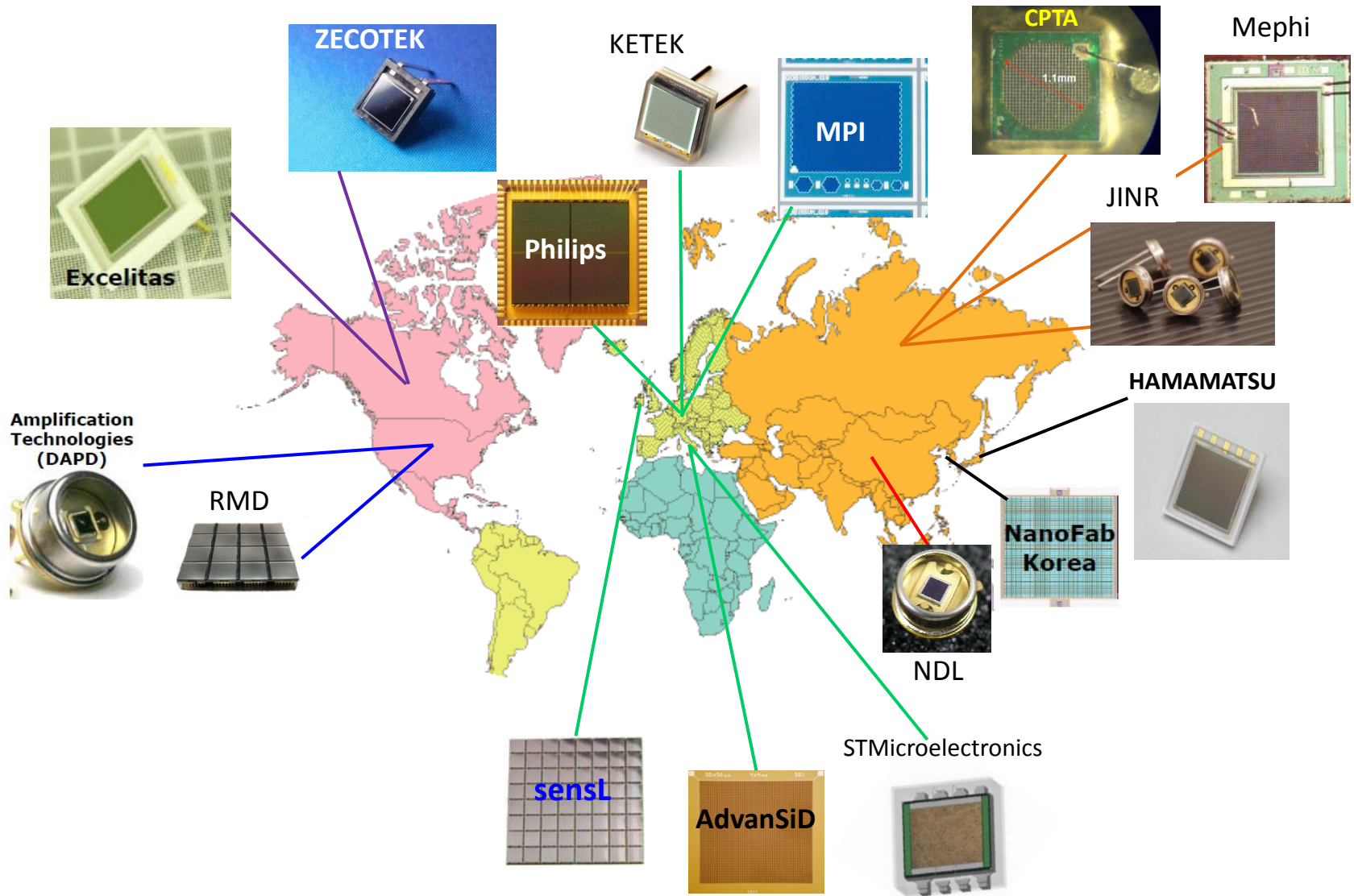
Dimensions: 1 mm² to 16 mm²

Cell size: 15 μm, 25, ..., 100 μm

Matrixes: 4 to 256 channels

Packaging: metal (TO8), ceramic, plastic, with pins, surface mount type, matrix



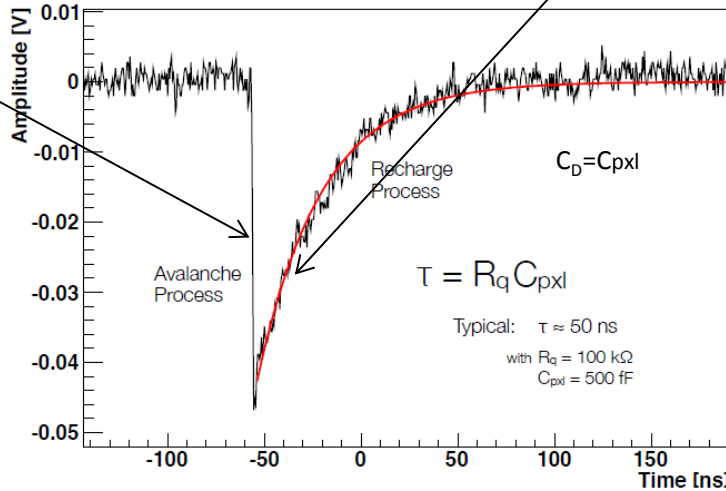


Fast rise time: hundreds of ps

Recovery time: tens to hundreds of ns

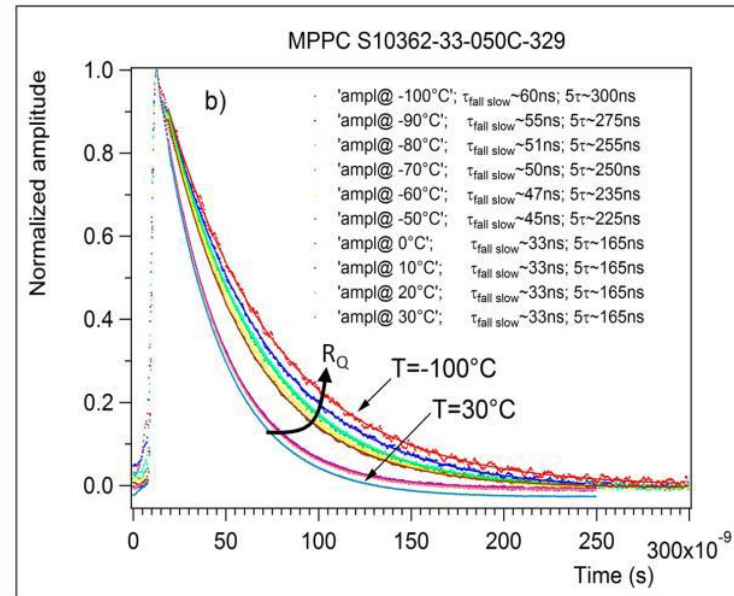
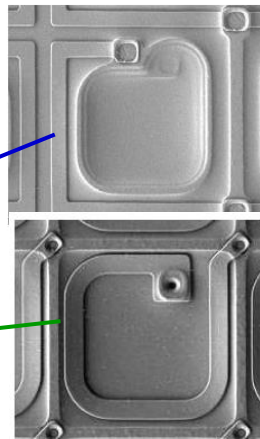
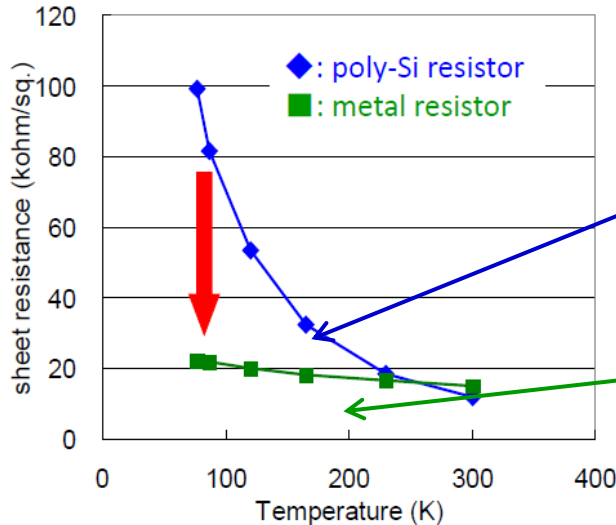
$$T_R = R_S C_D$$

Time to recharge a cell after a breakdown : $\tau = R_Q C_D$



Polysilicon are temperature dependent → strong dependence of the recovery time with the temperature

Solution: Metal Quenching Resistor (MQR)



MQR with high transmittance → directly on the photosensitive surface → higher fill factor



Gain



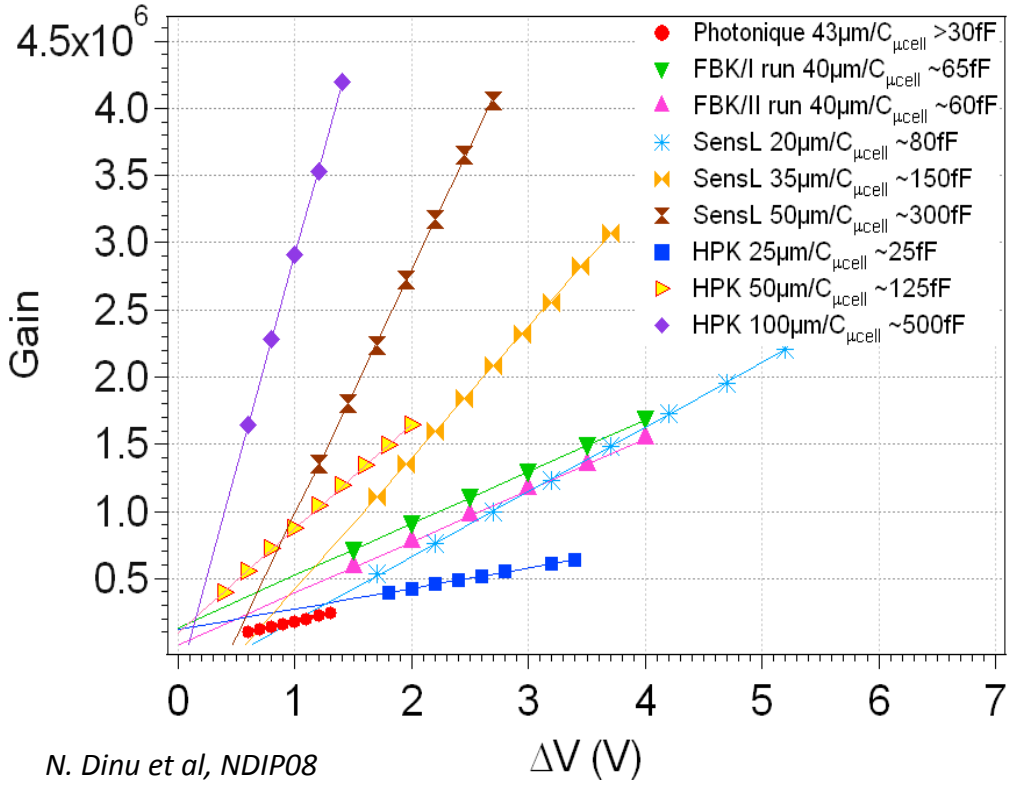
Defined as the charge developed in one cell by a primary carrier

$$Gain = \frac{Q_{cell}}{e} = \frac{C_{cell} \times (V_{bias} - V_{BD})}{e}$$

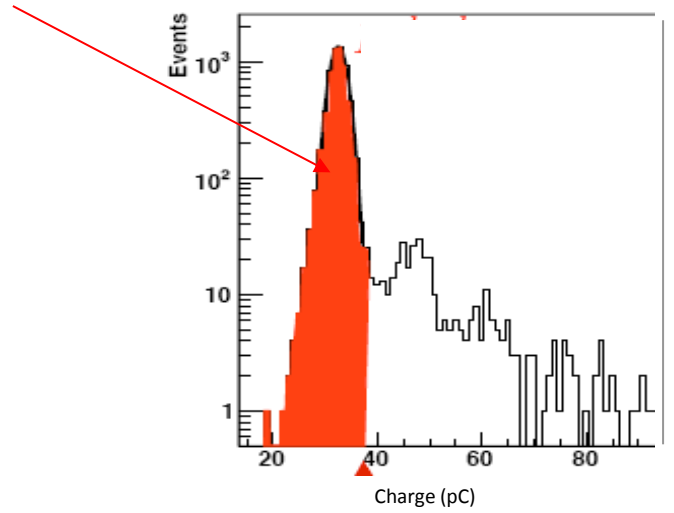
V_{BD} : bias at which occurs the breakdown

$$\Delta V = V_{bias} - V_{BD}$$

Gain of 1 mm² SiPM (25°C)



N. Dinu et al, NDIP08



$10^5 < Gain < 10^6$

- linear increase of the gain with V_{bias}
- slope of the linear fit of G as a function of V_{bias} → cell capacitance (tens to hundreds of fF)
- increase of the gain with the cell dimensions

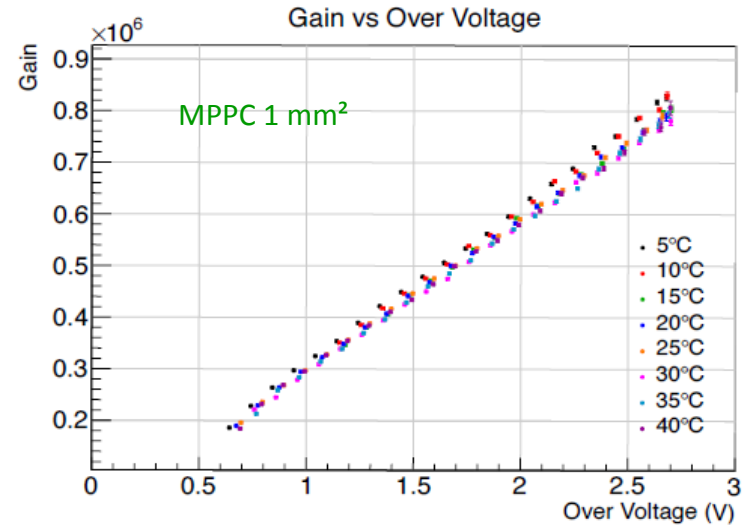
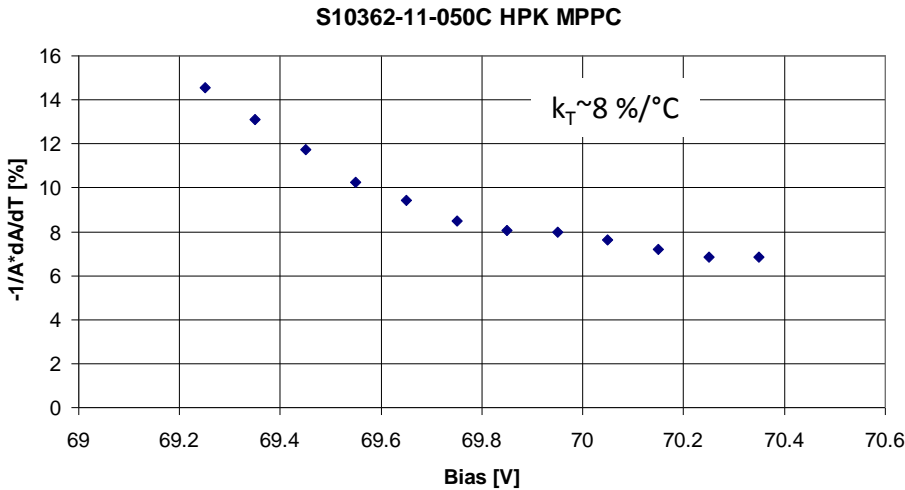
Variation of the gain with the temperature



Temperature coefficients as a function of V_{bias}

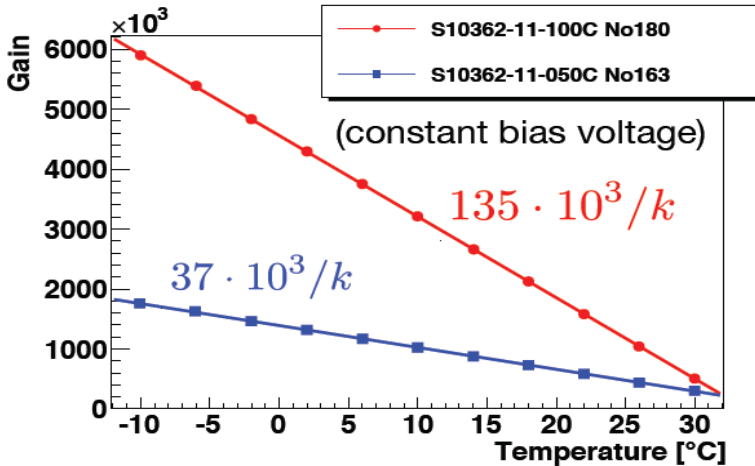
Gain independent of the temperature at fixed ΔV

Y. Musienko PoS(PD07)012



H. Tajima, 2013 CTA SiPM meeting

A. Taddy (UniHei)



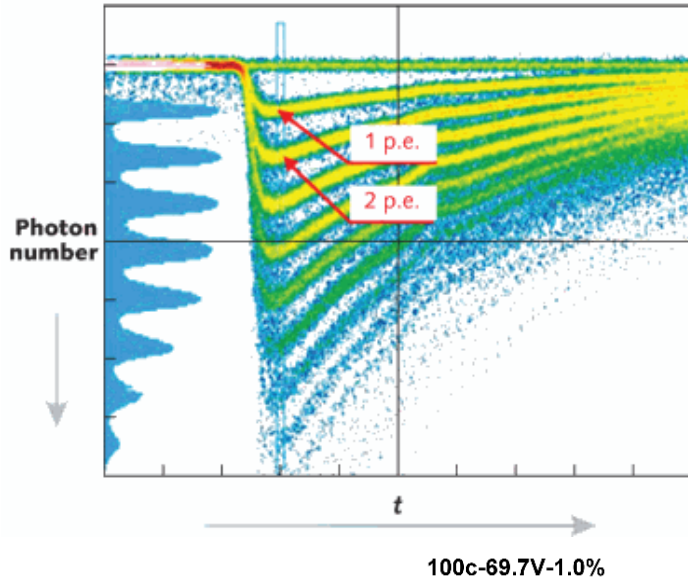
For a stable operation:

- ✓ the temperature needs to be controlled with a precision of a degree
- ✓ the over voltage as to be kept constant

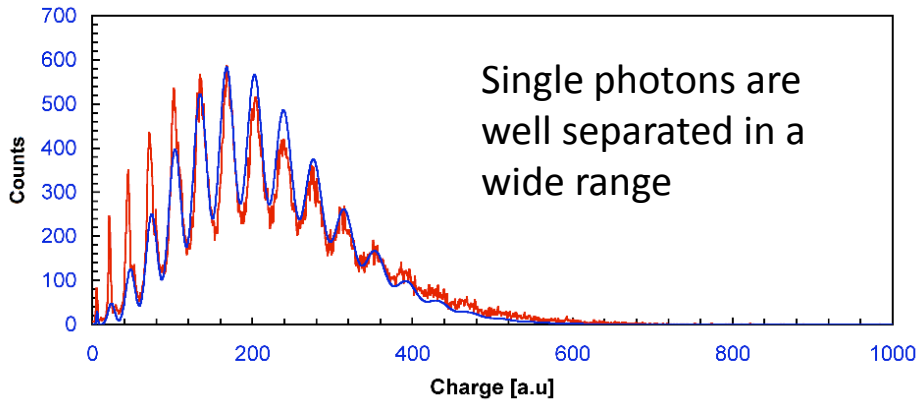
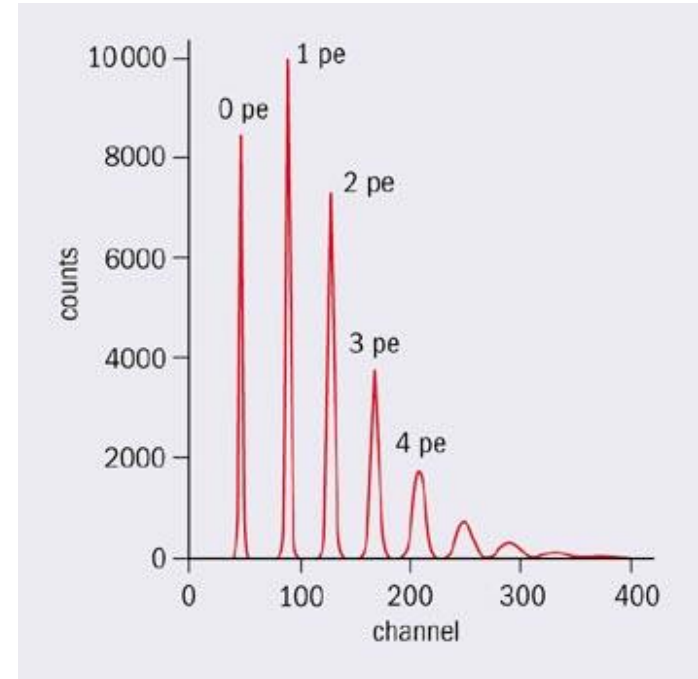
The dependence of the gain with the temperature is larger with a bigger cell



Single photon detection performance



Signal distribution of the detecting the low photon flux by SiPM at room temperature



The resolution of SiPM allows very precise analysis of the detecting photon flux up to single photon



Photo Detection Efficiency (PDE - Q_ϵ)

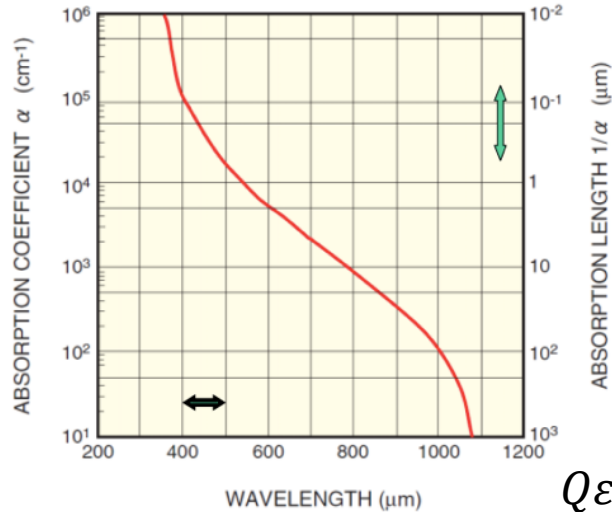


$$PDE = Q_\epsilon \cdot P_{trig} \cdot \epsilon_{geom}$$

Q_ϵ : carrier Photo-generation

probability for a photon to generate a carrier that reaches the high field region in a cell

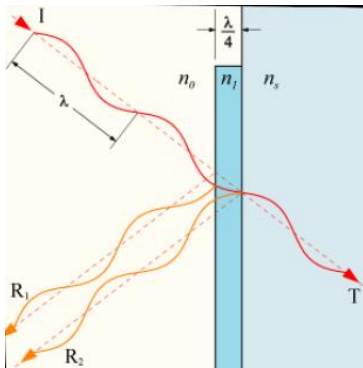
fraction of the photon flux absorbed in the depleted layer (sensitive region). The device should have a sufficiently large value d to maximize this factor.



$$Q_\epsilon = (1 - R) \xi [1 - e^{-\alpha d}]$$

effect of reflection at the surface of the device.

reflection can be reduced by the use of antireflection coatings



fraction of e-/h pairs that successfully avoid recombination at the material surface and contribute to the useful photocurrent

R : reflection Fresnel coefficient = 0,3 for Si

Photo Detection Efficiency (PDE - P_{trig})

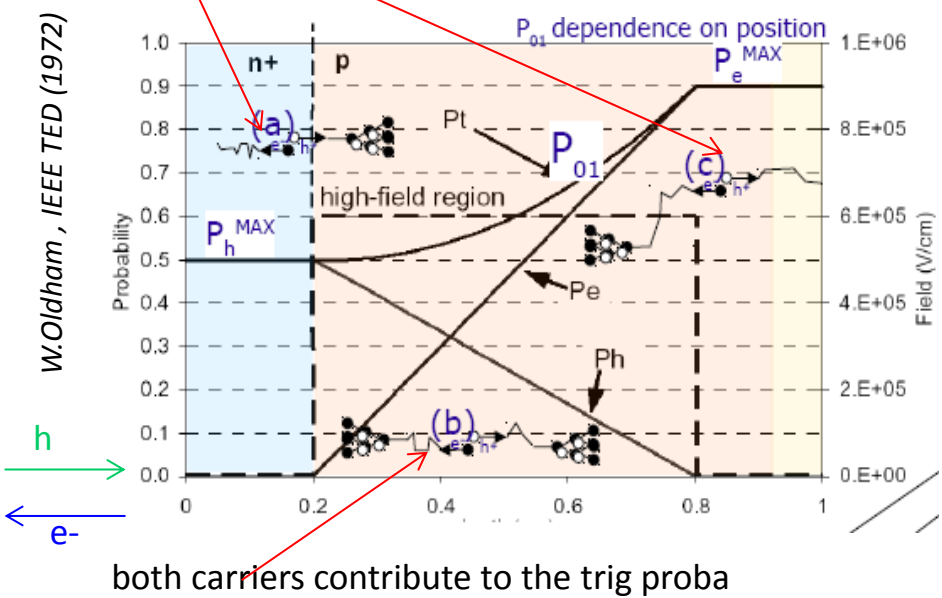


$$PDE = Q_{\epsilon} \cdot P_{trig} \cdot \epsilon_{geom}$$

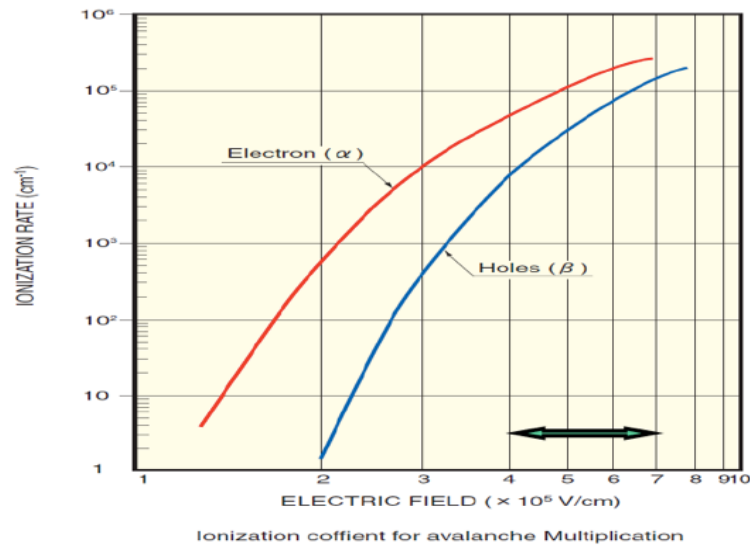
P_{trig} : avalanche triggering: probability for a carrier traversing the high-field to generate the avalanche
 Depends on the position when the primary e/h pair is generated

e- directly collected at the n+ electrode → only the holes contribute to the trig proba

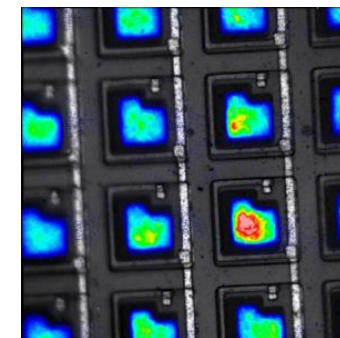
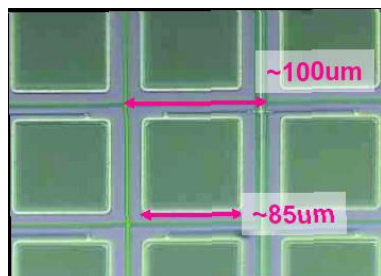
Hole directly collected at the p+ electrode → only the e- contribute to the trig proba



Ionization coefficients α for electrons and β for holes



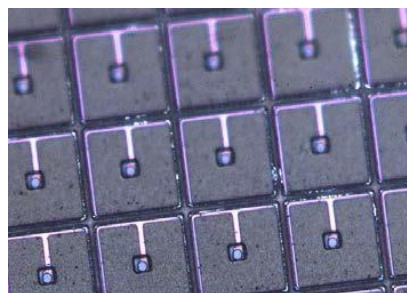
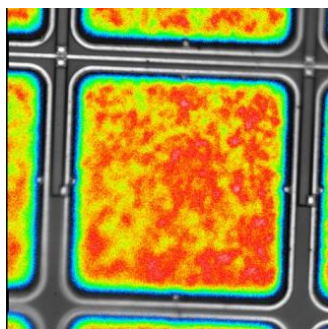
Ionization coefficient of e- > coeff of holes → the triggering probability is max when the charge carriers p_{MAX} generation happens in the p side of the junction → the e- pass through the high field region



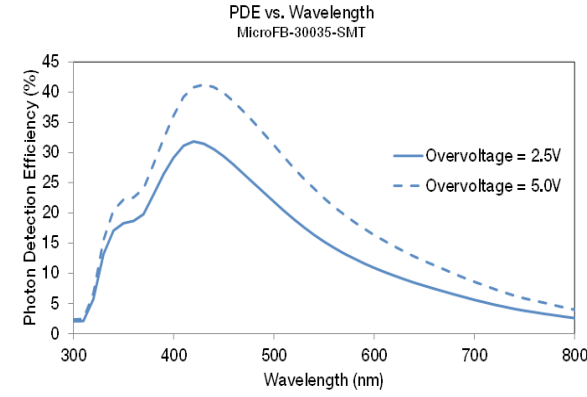
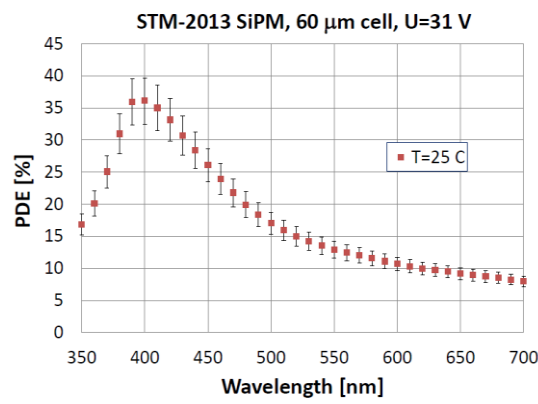
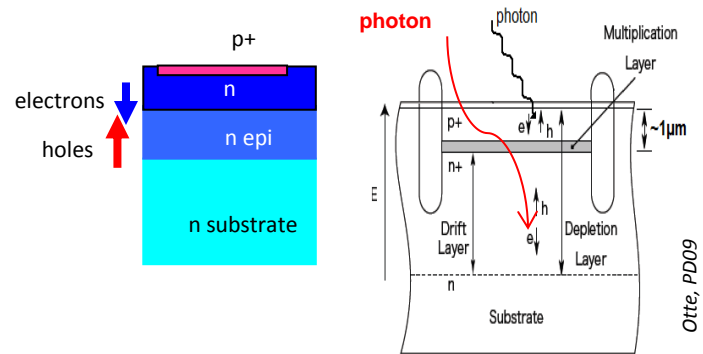
$$\text{PDE} = Q_{\epsilon} \cdot P_{\text{trig}} \cdot \epsilon_{\text{geom}}$$

ϵ_{geom} : geometrical Fill Factor

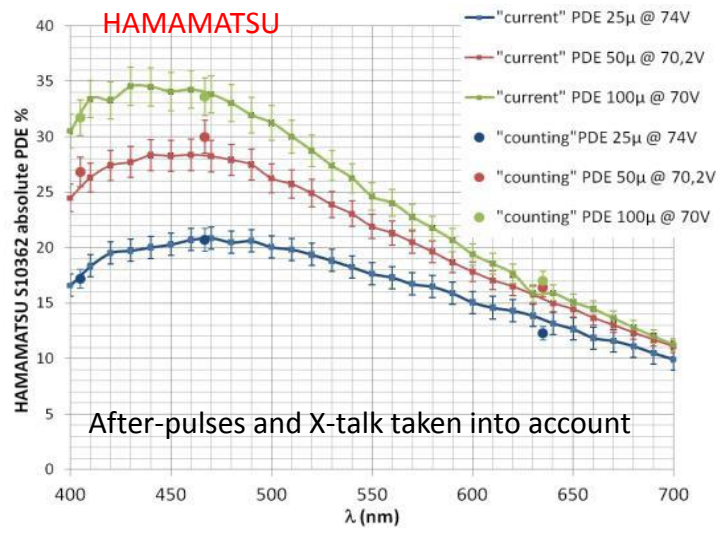
fraction of the sensitive to insensitive area. Only part of the area occupied by the cell is active and the rest is used for the quenching resistor and other connections



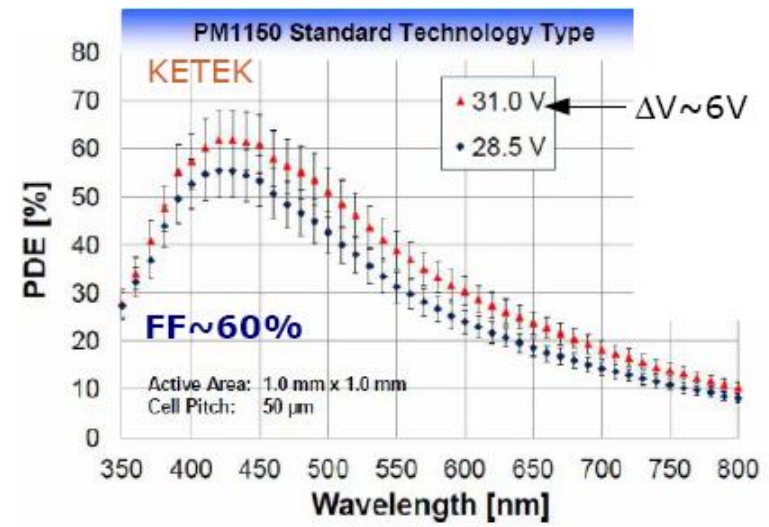
p-on-n SiPM with shallow junction exhibits higher PDE value in the blue region (e- trigger avalanches at short λ)



Y. Musienko, INSTR14



V. Chaumat, PoS (PhotoDet 2012) 058



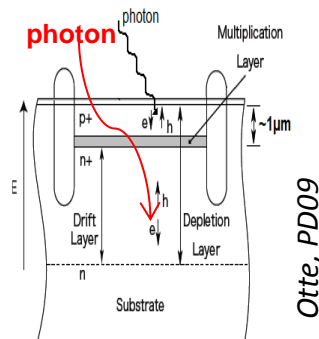
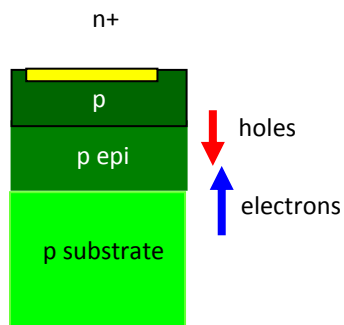
F.Wiest – AIDA 2012



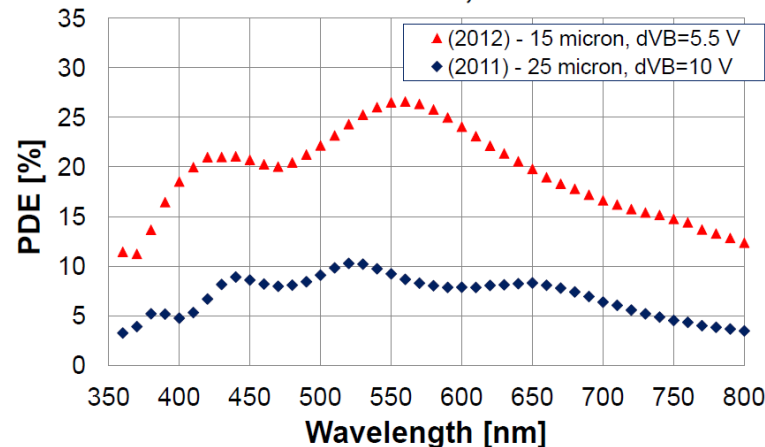
PDE of SiPMs: n-on-p structure



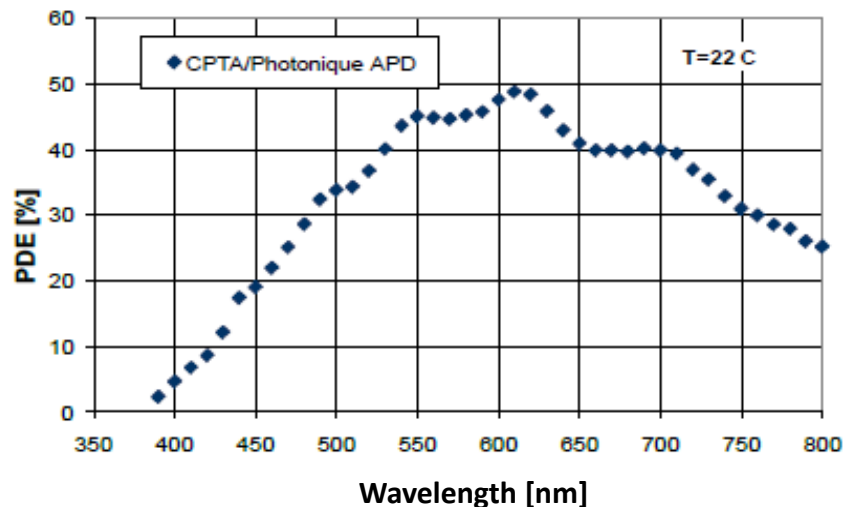
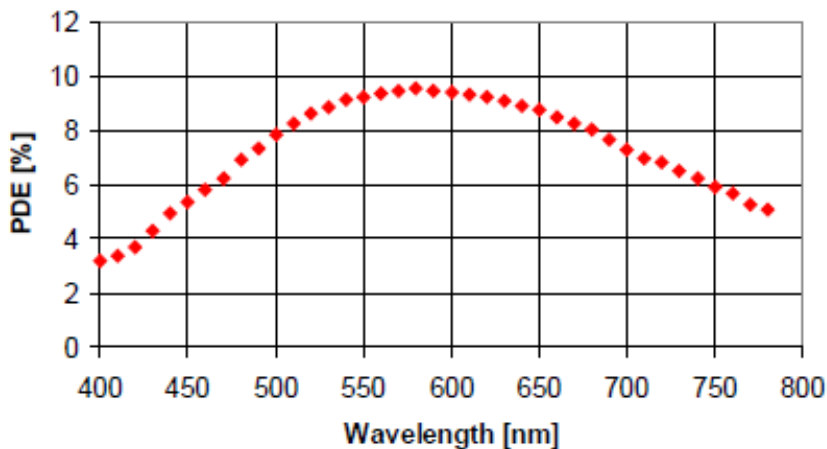
n-on-p SiPM with larger depletion depth have higher sensitivity in the red



FBK SiPMs, T=22 °C



MEPh/PULSAR APD, T=22C, U=59 V



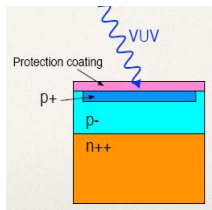
Y. Musienko, INSTR14

Almost no detection of the UV light → limitation of the suitability of SiPMs for Noble-gas detectors

PDE for VUV is ≈ 0 for commercial devices because of the low transmission for VUV of the sensitive layer due to:



Possible solutions:



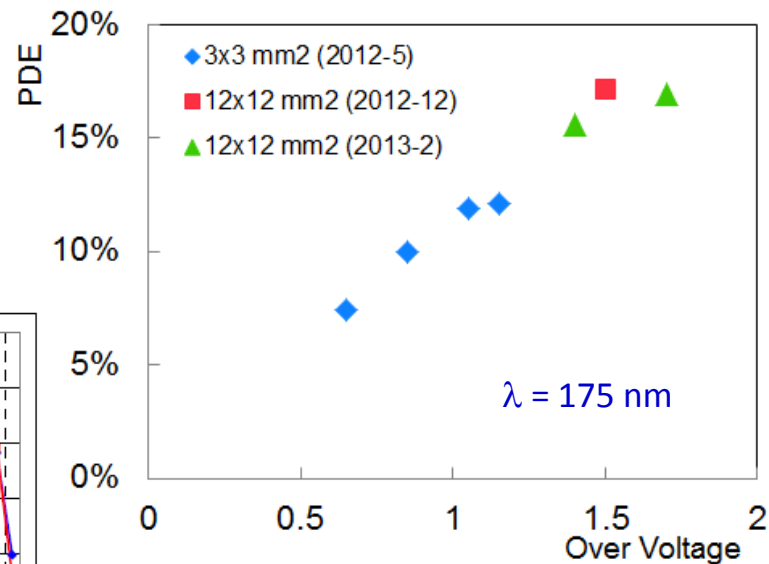
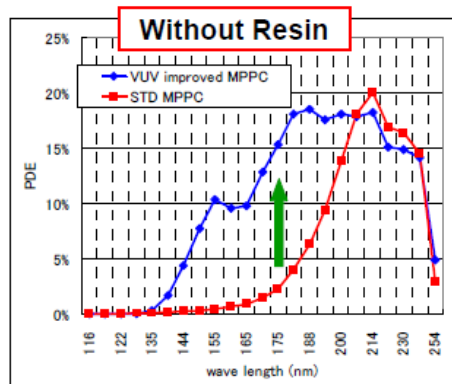
- ❖ protection coating (epoxy resin/silicon rubber)
- ❖ insensitive layer (p+ contact layer with \sim zero field)
- ❖ absorption length in Si for VUV photon: $\sim 5\text{nm}$
- ❖ high reflectivity for VUV on Si surface

- ❖ Remove protection coating
- ❖ Thinner p+ contact layer
- ❖ Optimize reflection/refractive index on sensor surface

HAMAMATSU

UV-enhanced MPPC under development (collaboration between Hamamatsu, ICEPP and KEK) : removal of the protection coating and optimization of the MPPC parameters → currently sensor size: $12 \times 12 \text{mm}^2$ (cell size = $50 \mu\text{m}$)

- ❖ PDE (175 nm) = 17 % (best sample)
- ❖ Gain $\approx 10^6$ @ 165 K
- ❖ DCR = 0 @ 165 K
- ❖ decay time $\approx 30 - 60 \text{ ns}$



D. Kaneko et al, IEEE NSS 2013 Proceedings

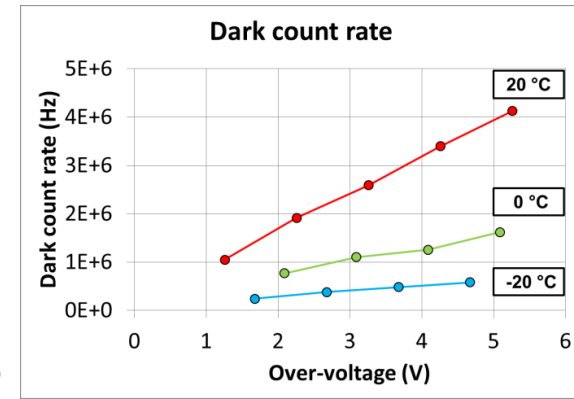
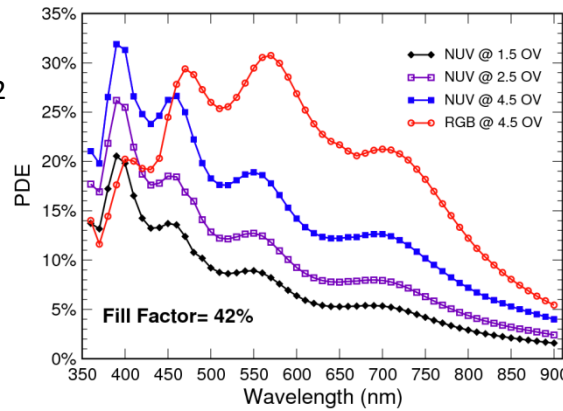
FBK NUV-SiPM (Near-UV SiPM)

1x1mm² 50x50 μm² cell

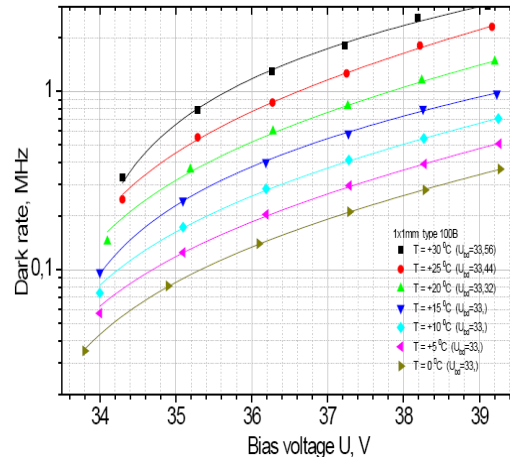
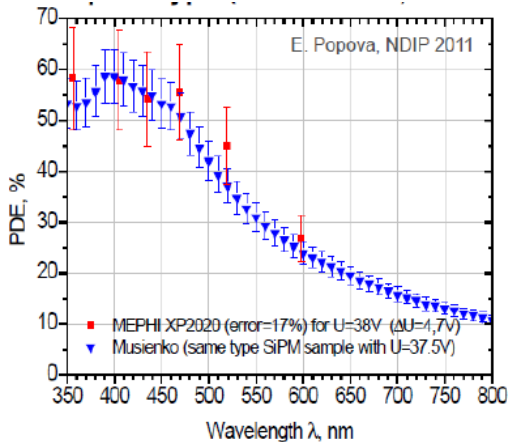
Designs available: 1x1, 2x2, 3x3, 4x4mm²

Results (FBK measurements):

- ❁ PDE (350 nm) = 20 %
- ❁ DCR = 4 MHz @ 20°C (ΔV = 5V)

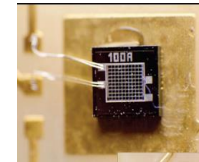


A. Ferri, NIMA 718 (2013)



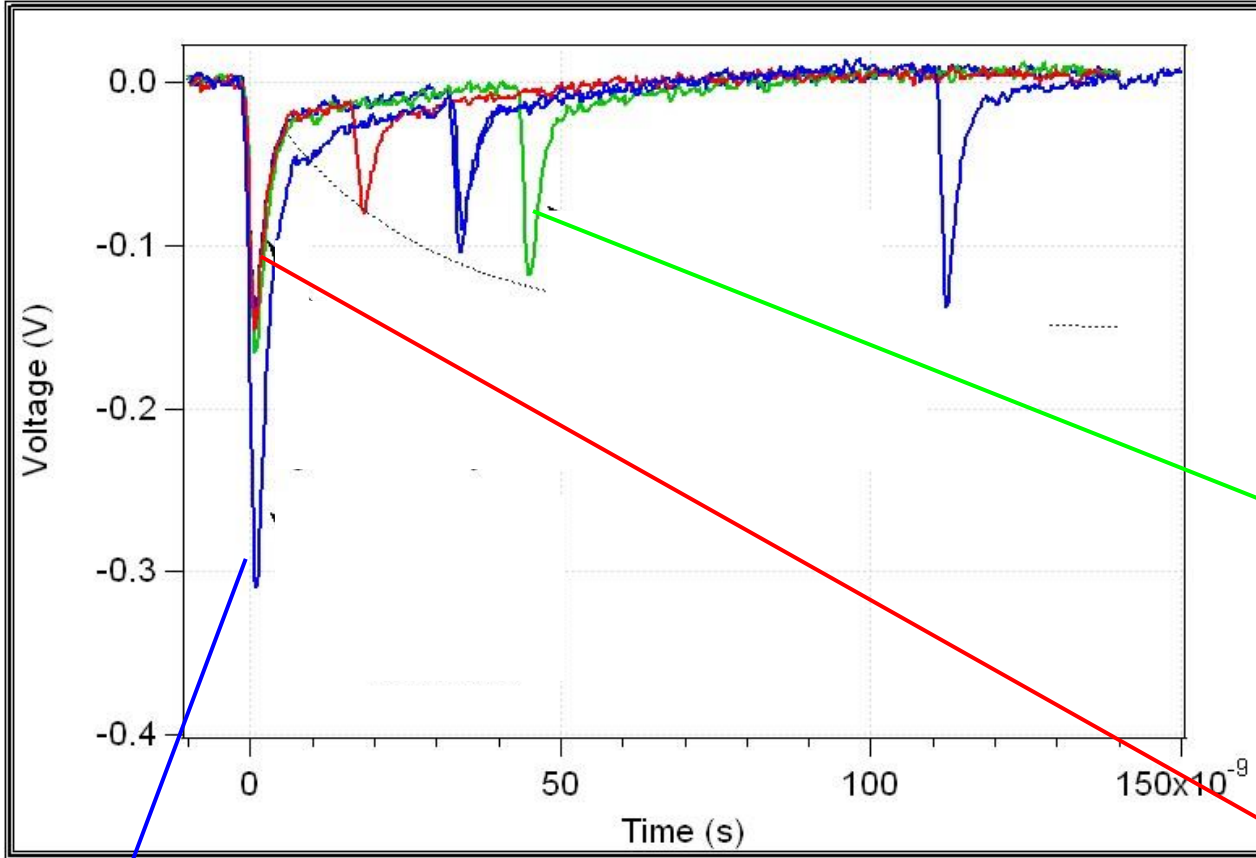
E. Popova, NDIP2011

Excelitas



Collaboration between Excelitas, MEPHI and MPI : 1x1 mm² (cell size = 100 μm)

- ❁ PDE (350 nm) = 50 %
- ❁ DCR = 800 kHz @ 20 °C (ΔV = 4V)



Cross-talk : amplitude = 2 p.e

avalanche in one cell \rightarrow proba that a photon triggers another avalanche in a neighboring cell without delay

After-pulses

carriers trapped during the avalanche can produce delayed secondary pulses

Dark counts

pulses triggered by non-photo-generated carriers (thermal / tunneling generation in the bulk or in the surface depleted region around the junction)



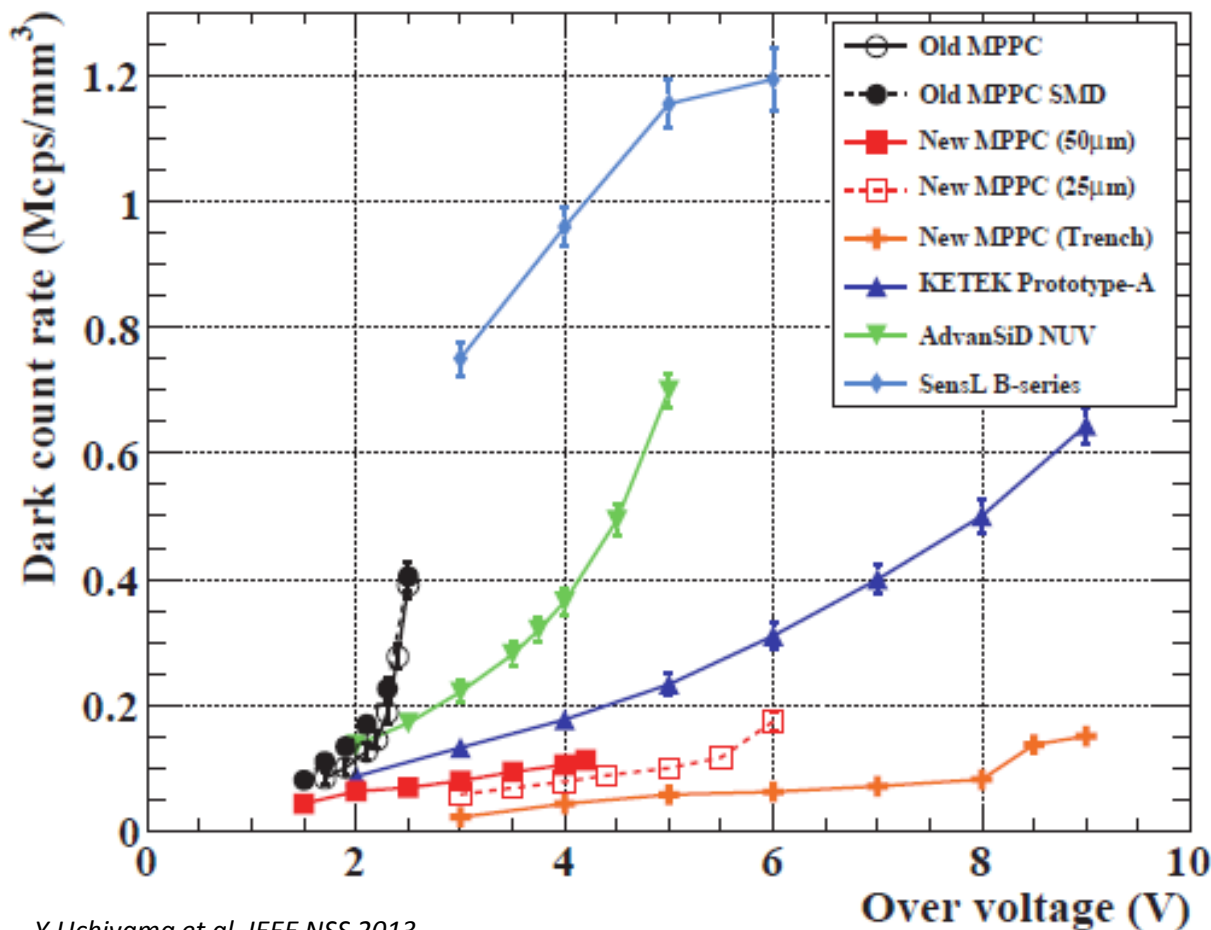
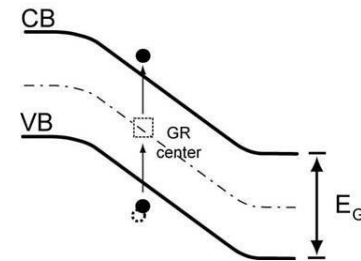
Dark Count rate (DCR)



Average frequency of the **thermally generated avalanches breakdown process** that result in a current pulse indistinguishable from a pulse produced by the detection of a photon.

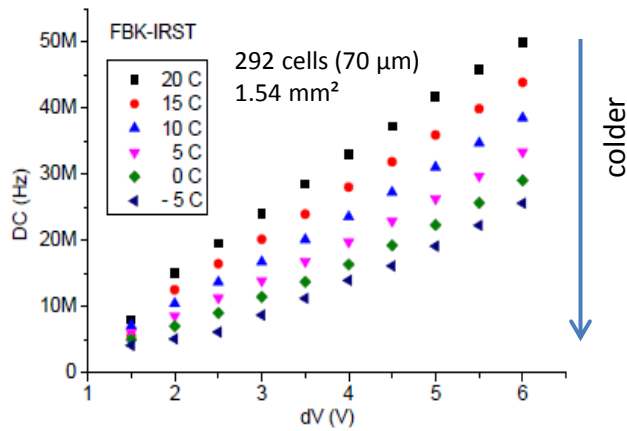
Few 100kHz/mm² < DCR < 1 MHz/mm² till 2013

DCR of most recent devices \approx few 10 kHz/mm²

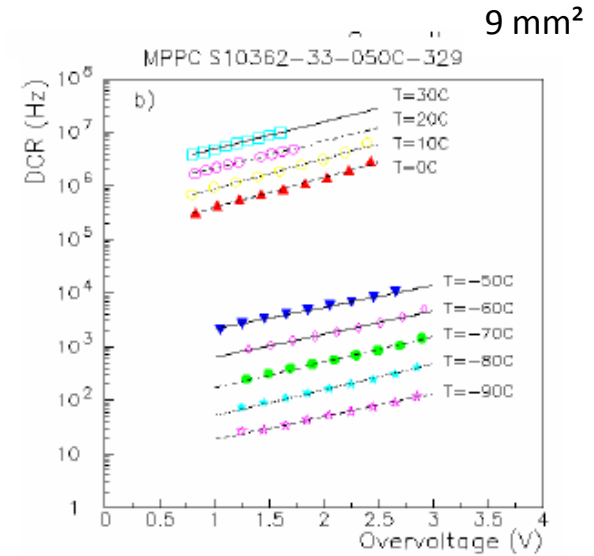
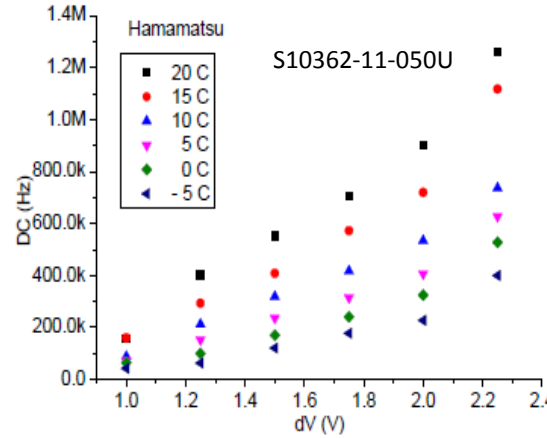


Y.Uchiyama et al, IEEE NSS 2013

Variation with the bias voltage and the temperature



O. Starodubtsev, PoS 2012



N. Dinu, IEEE NSS 2010

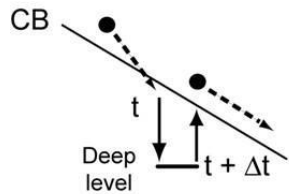
Increase of the DCR with the increase of the bias voltage and the temperature

Best way to decrease the Dark Count rate:

- ✓ operate the SiPM at lower voltage
- ✓ cooling (factor ≈ 2 reduction of the dark counts every 8°C)



After-pulses

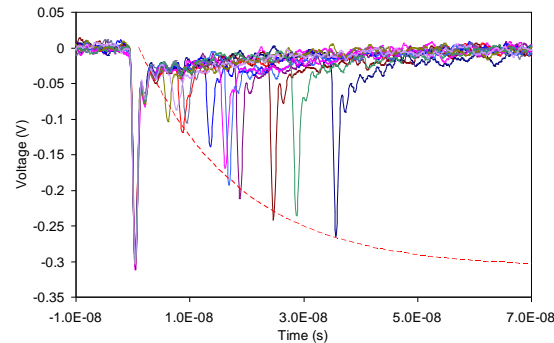
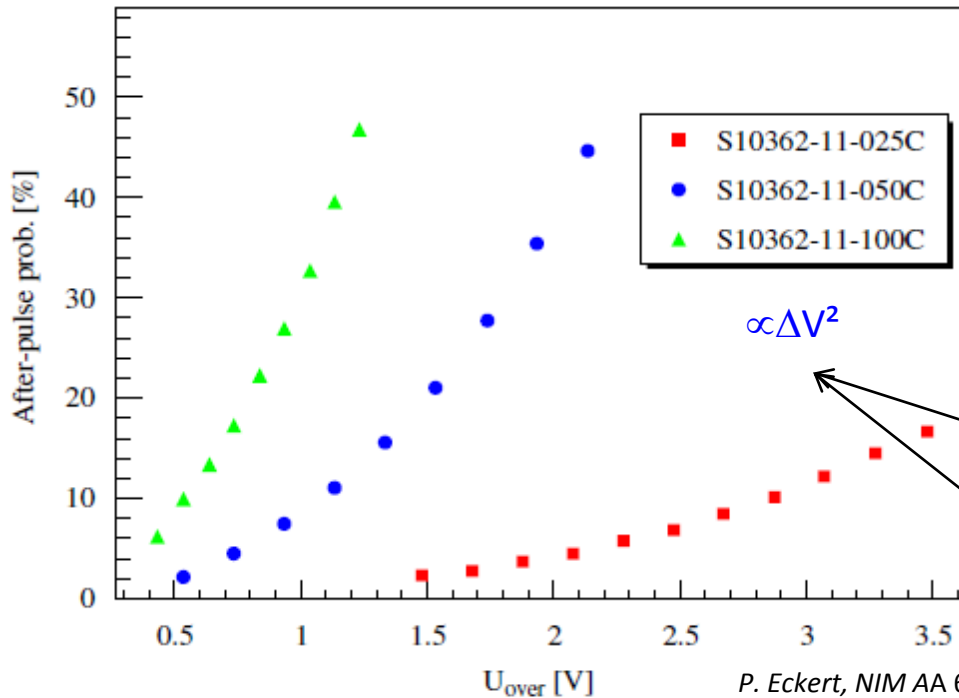


Breakdown \rightarrow production of a large number of charge carriers \rightarrow some of them are trapped in deep trap levels

These carriers may be released at some time and trigger a new breakdown avalanche event : afterpulse (described in term of probability)

$$P_{afterpulse}(t) = P_{trig} \times P_{capture} \frac{e^{-t/\tau}}{\tau}$$

$P_{capture}$: trap capture proba
 P_{trig} : avalanche triggering proba
 τ : trap lifetime



Number of carriers produced in the avalanche $\propto \Delta V$

Triggering proba $\propto \Delta V$

P. Eckert, NIM AA 620 (2010)



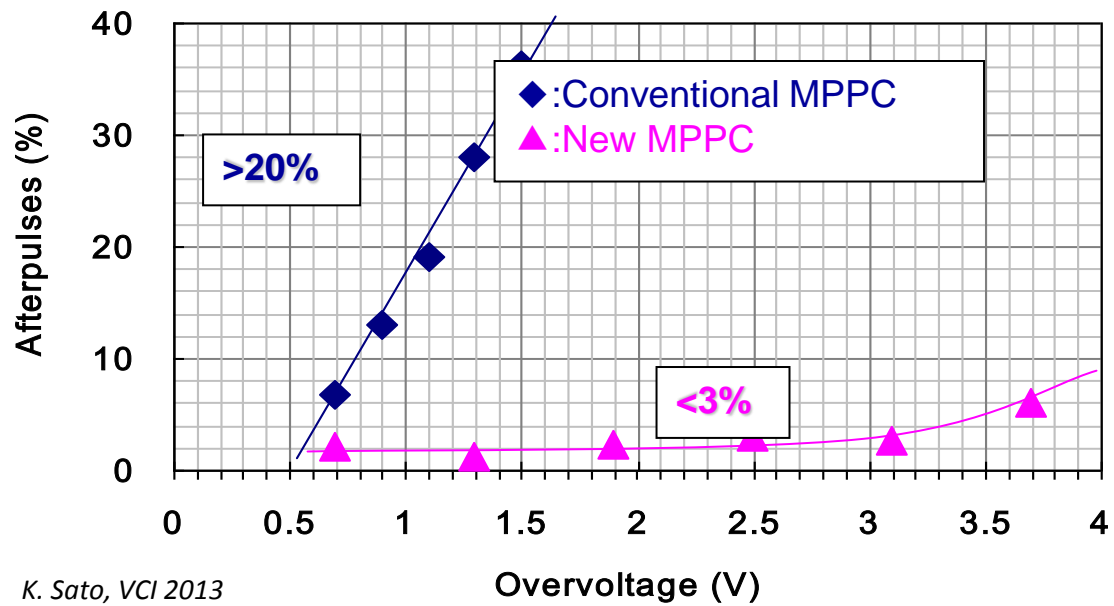
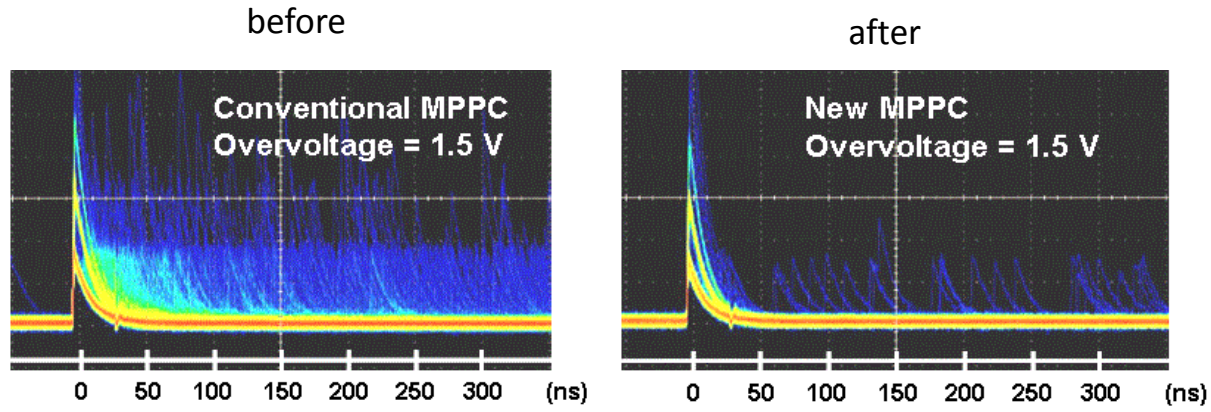
How to decrease the afterpulsing ?



Impurities (Iron, Gold) and defects (point, dislocation) create deep levels in the band gap

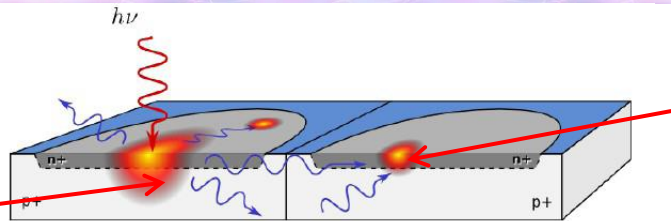


Minimization of the amount of impurities in the avalanche region employing pure Si wafers and new process conditions.



K. Sato, VCI 2013

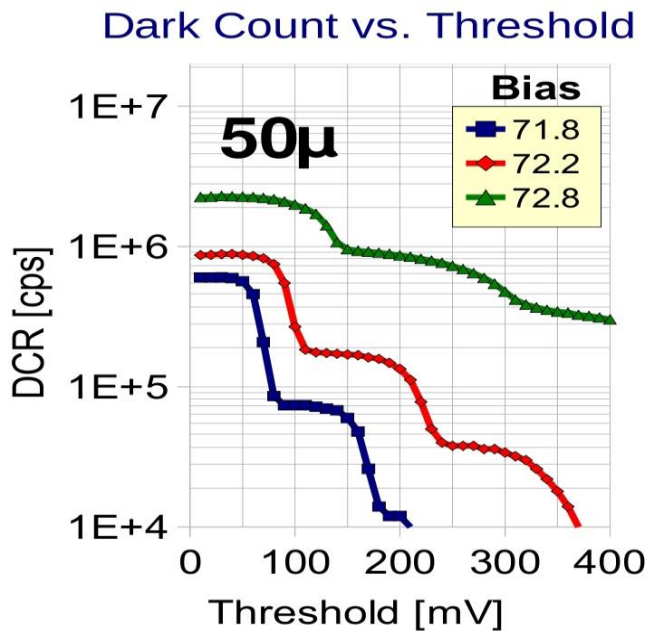
avalanche in one cell
probability than 1 carrier
emits $\approx 3 \cdot 10^{-5}$ photons
with $E > 1.12$ eV



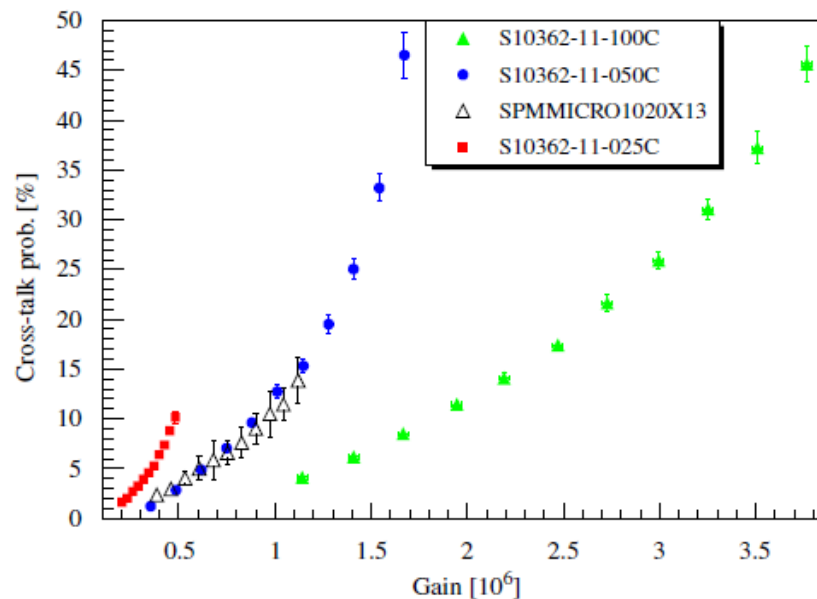
A. Lacaita, et al., *IEEE Trans. Electron Devices ED-40* (1993) 577

these photons (≈ 30 for a gain of 10^6) can trigger another avalanche in a neighboring cell without delay

Cross-talk is responsible for the high rate at thresholds > 1.5 p.e.

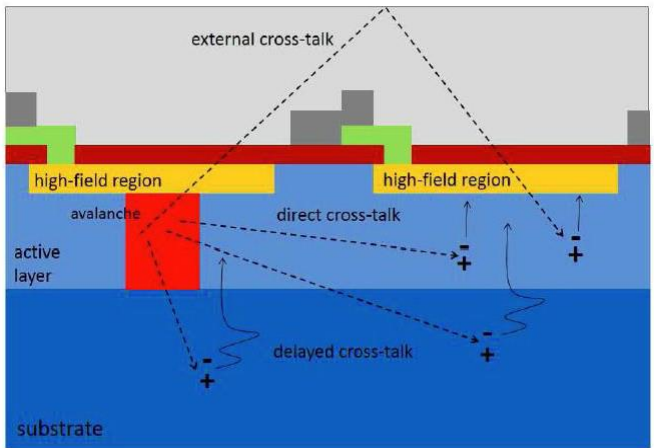


S. Gundacker, *PhotoDet 2012*



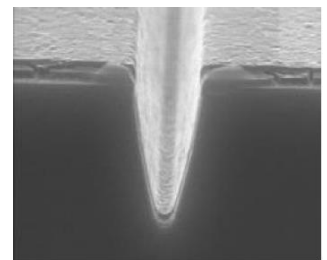
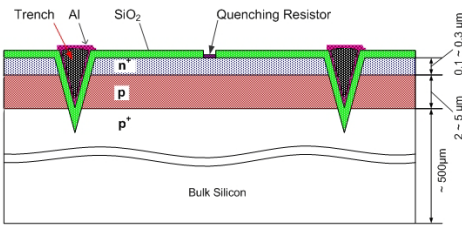
P. Eckert, *NIM AA 620* (2010)

- Increases with the dimension of the cell (higher gain which depends on the junction capacitance)
- increase with the bias voltage (number of produced charge carriers)

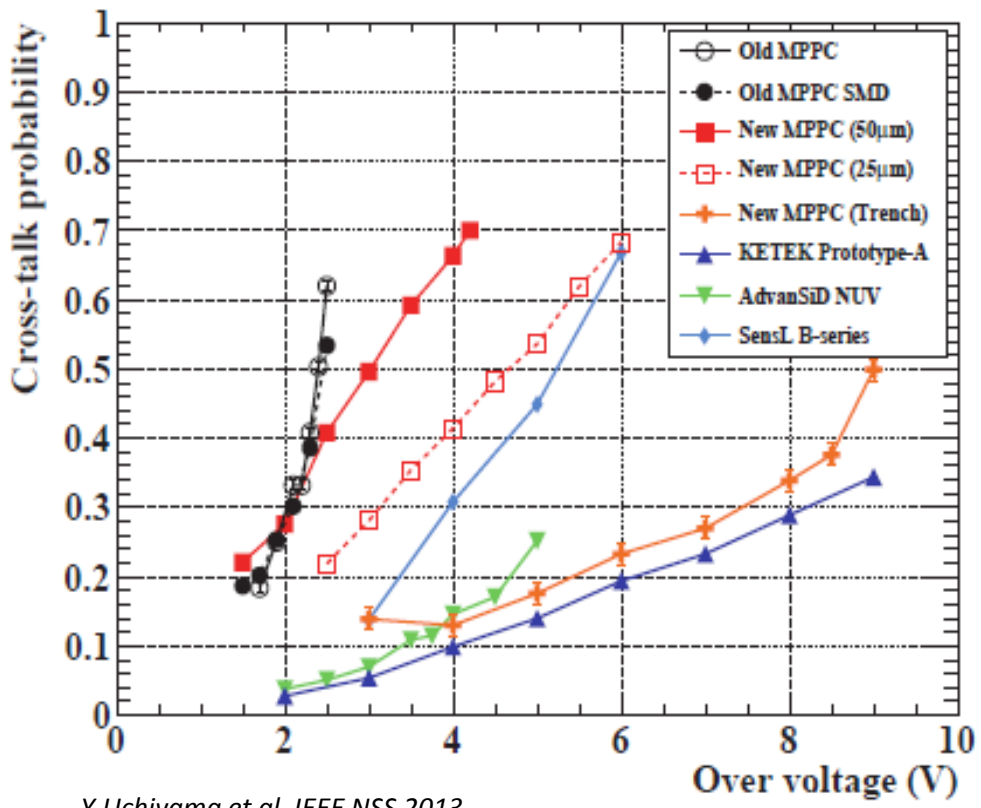


A. Ferri, IPRD13

One solution to decrease the optical isolation between the cells: etching trenches filled with opaque material



D. McNally, G-APD workshop (2009)



Y.Uchiyama et al, IEEE NSS 2013

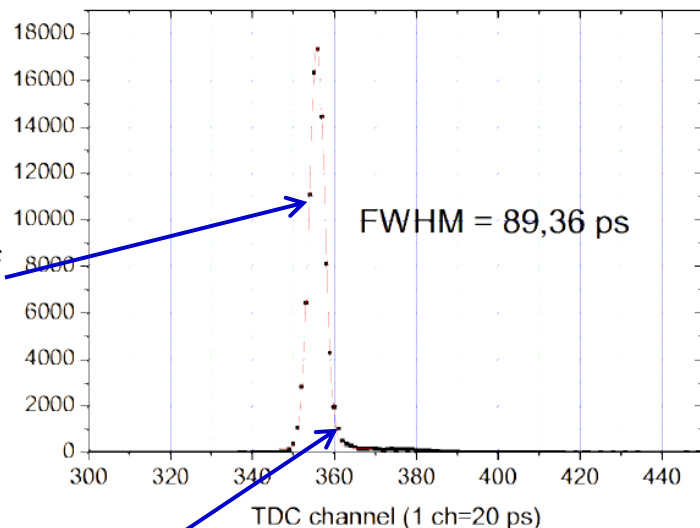


Time response of SiPMs

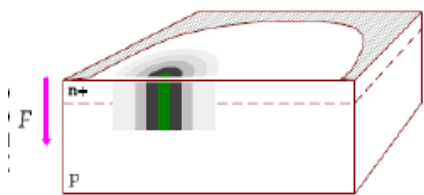


Active layer is very thin (few μm) \rightarrow breakdown development is very fast + big charge \rightarrow we can expect very good timing properties even for single photons

fast component of Gaussian shape with $50 \text{ ps} < \sigma < 150 \text{ ps}$
The fluctuations are due to the variance of the transverse diffusion speed and the variance of transverse position of photo-generation.

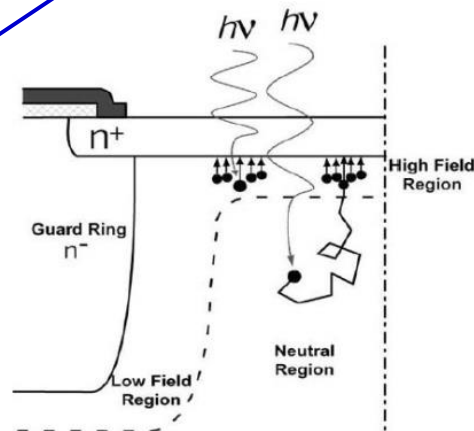


E. Popova, SiPM Advanced Workshop 2013



Transverse multiplication

slow component: minor non Gaussian tail with time scale of several ns due to minority carriers, photo-generated in the neutral regions beneath the depletion layer that reach the junction by diffusion.

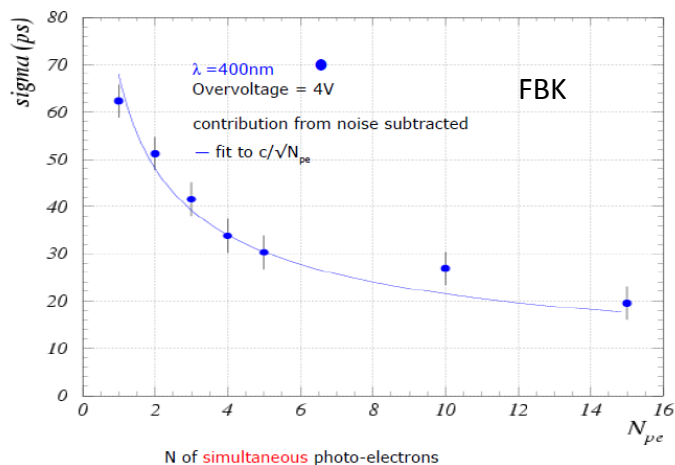


Variation of the timing resolution

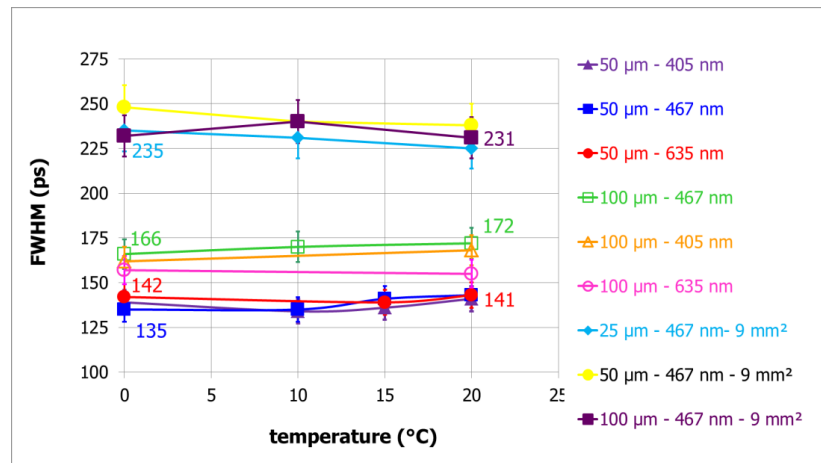


Timing resolution as a function of the incident number of photons

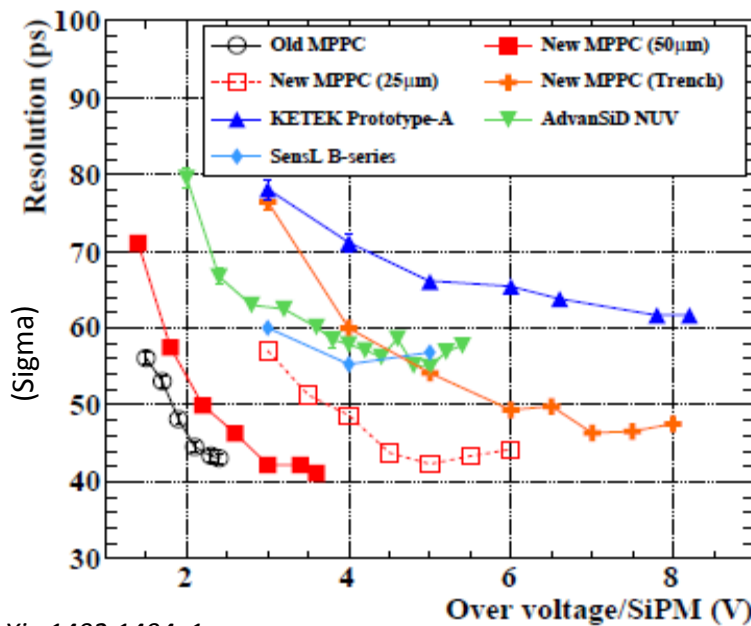
G. Collazuol, NIM A 581 (2007)



SPTR as a function of the temperature



V. Puill, NIMA 695, 2012



P.W Cattaneo, arXiv:1402.1404v1



Dynamic range and linearity



Detection of photons: statistical process based on the probability of detecting randomly distributed photons by the limited number of cells: the dynamic range is determined by the PDE and the total number of cells

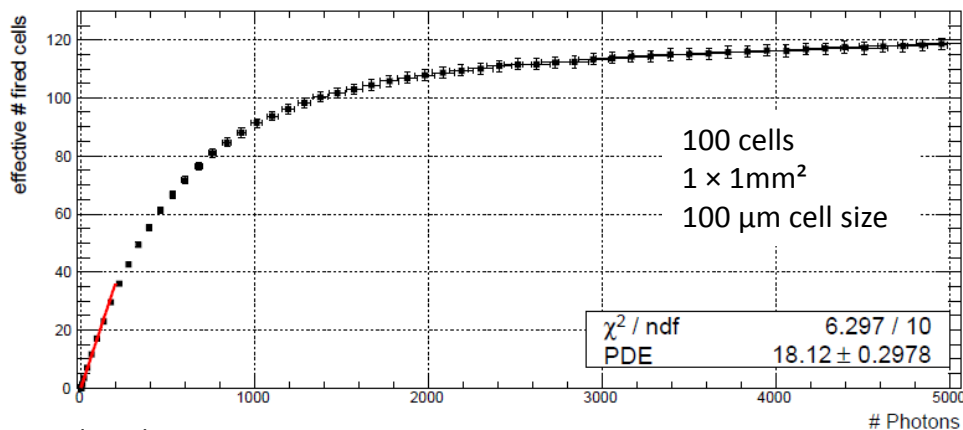
$$A \approx N_{firedcells} = N_{total} \cdot \left(1 - e^{-\frac{N_{photon} \cdot PDE}{N_{total}}}\right)$$

$N_{firedcells}$: number of excited cells

N_{total} : total number of cells

N_{photon} : number of incident photons in a pulse

SiPM response as a function of the number of instantaneous incident photons



T. Kowalew Thesis

2 or more photons in 1 cell look exactly like 1 single photon



Output signal: proportional to the number of fired cells as long as

$$N_{photon} \times PDE \ll N_{total}$$

The saturation is a limiting factor for the use of SiPM where large dynamic range of signal (5000 – 10000 photons/pulse) has to be detected (calorimetry)

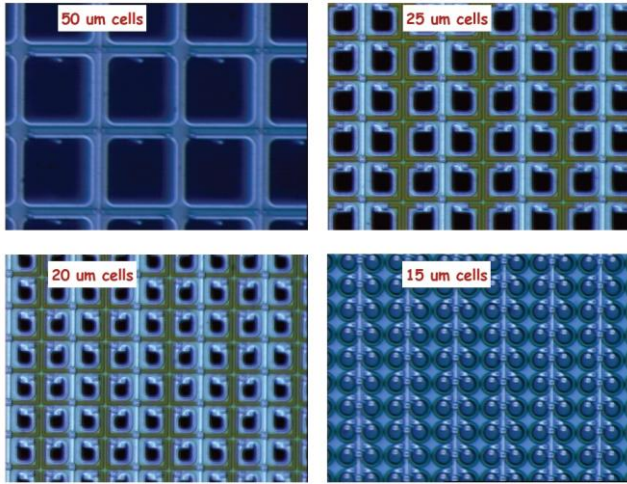


Solution to the saturation: large number of cells

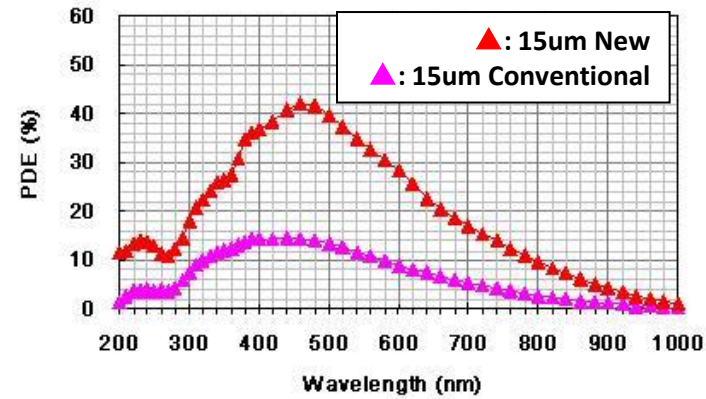


high density SiPM : device with more than 1000 cells/mm² + short recovery time

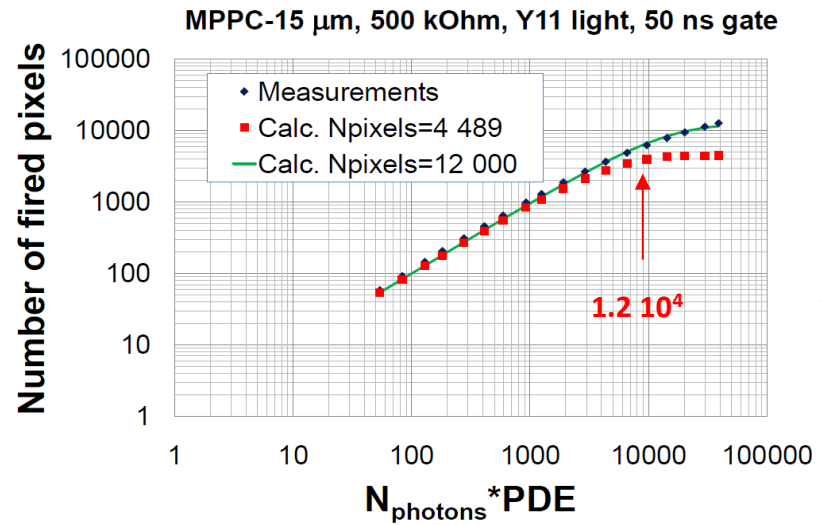
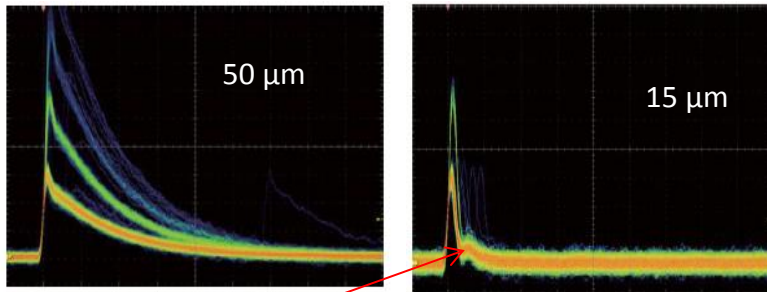
HAMAMATSU



1 mm²
4489 cells
cell size : 15 μm
gain = 2x10⁵



HPK, private communication



Y. Musienko, NDIP-2011

fast cell recovery time (~4ns) → the linearity for Y11 (WLS fiber) light of 4489 cells/mm² MPPC corresponds to a SiPM with ~ 12000 cells/mm²



Solution to the saturation: large number of cells



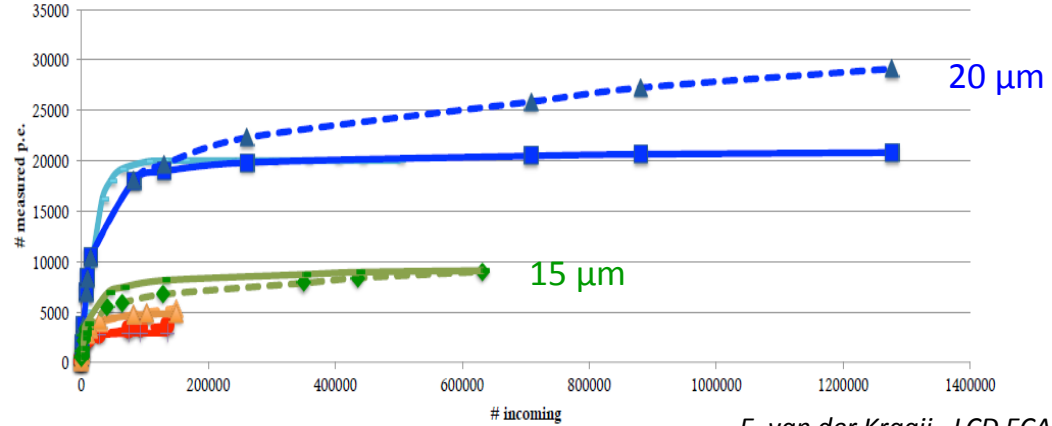
KETEK

high density SiPM : device with more than 1000 cells/mm²

MP15 V6 W8:
1.2x1.2 mm²
Cell size = 15 μm
12800 cells



MP20 V4 W12:
3x3 mm²
Cell size = 20 μm
22500 cells

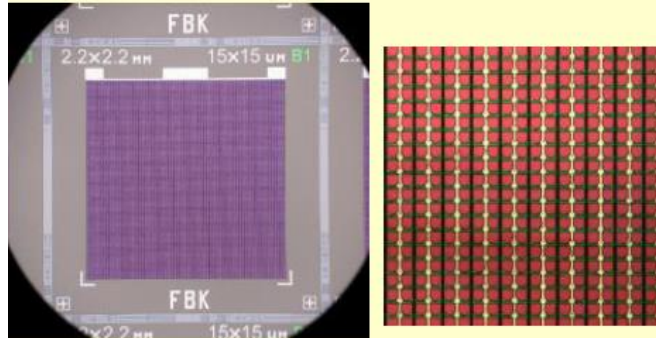


FBK

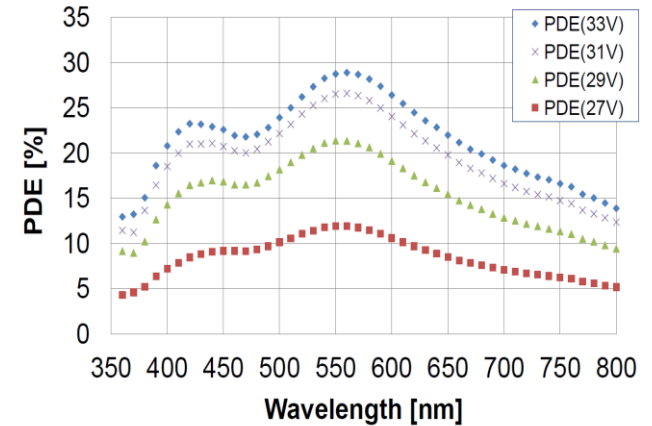
Active area: 2.2x2.2 mm²
cell size: 15x15 μm²
cells: ~ 21300
Fill factor = 48%

RGB-SiPM-HD

2.2 x 2.2 mm²
gain = 8x10⁵
DCR = 2MHz/mm²
recovery time = 9 ns



FBK SiPM (15 micron cell pitch) *



* measurements by Y.Musienko @ CERN

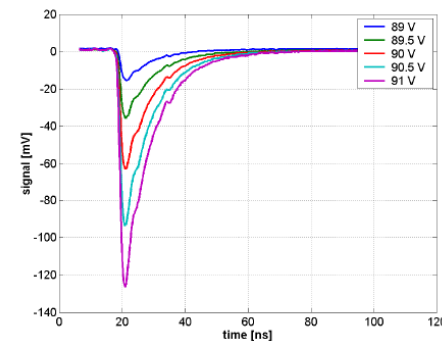
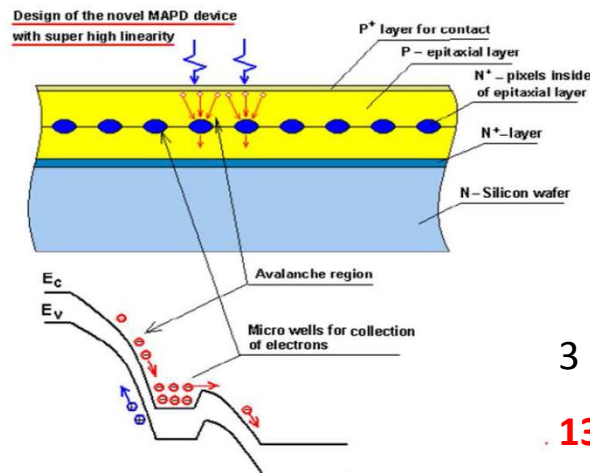
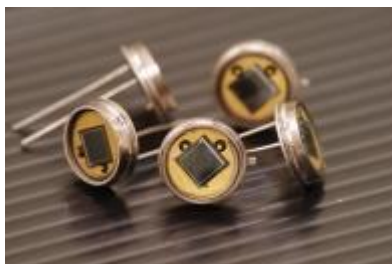
Solution to the saturation: very large number of cells



ZECOTEK

MAPD-3N

Special design: both the matrix of avalanche regions and the individual quenching elements are created inside the Si substrate with a special distribution of the inner electric field

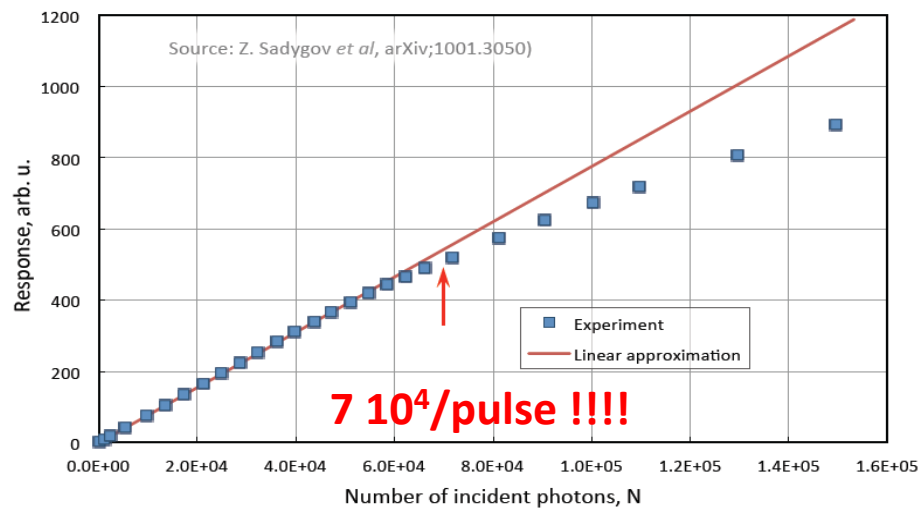
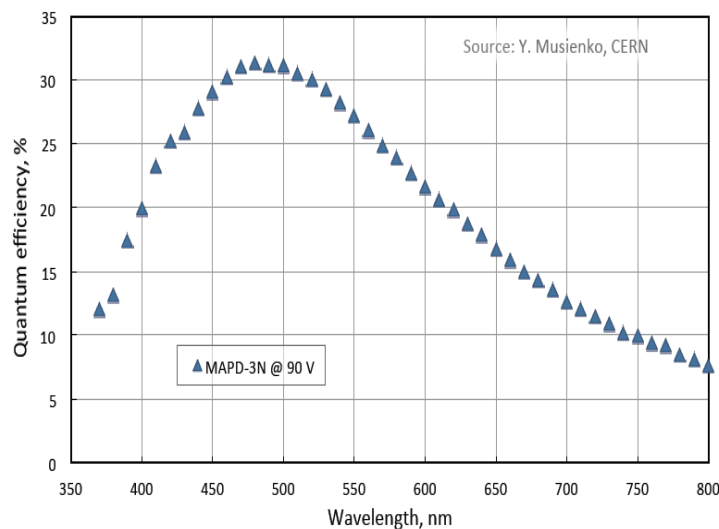


3 x 3 mm²

1350000 cells (15000/mm²)

gain = 10⁵

slow cell recovery time : 80 ns



7 10⁴/pulse !!!!



Radiation-hardness of SiPMs



protons / neutrons

bulk damages caused by lattice defects

γ -rays, X-rays

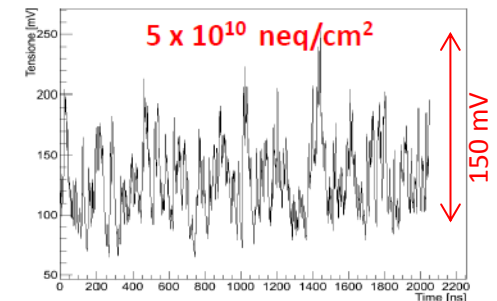
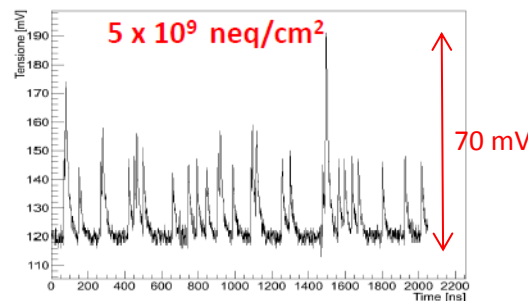
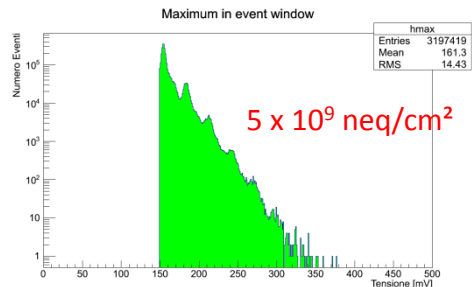
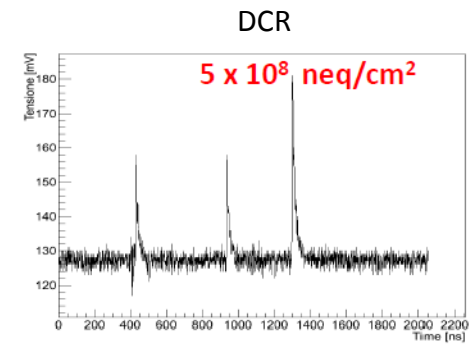
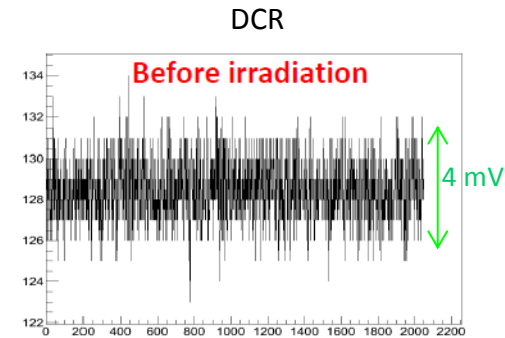
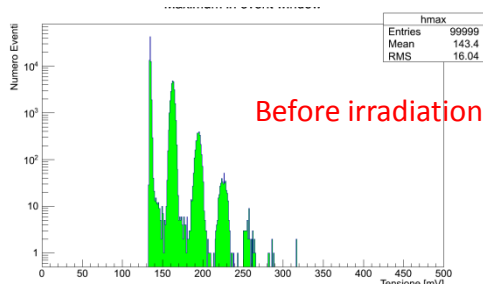
creation of trapped charges near the Si-insulator interface

Radiation hardness, an issue for photodetector in Calorimeters

- increase of the dark current and the DCR
- change of the breakdown voltage
- change of the gain and PDE dependence as a function of bias voltage



- ❖ limitation of the low light detection capability
- ❖ destruction of the device





Good resistance to neutron irradiation

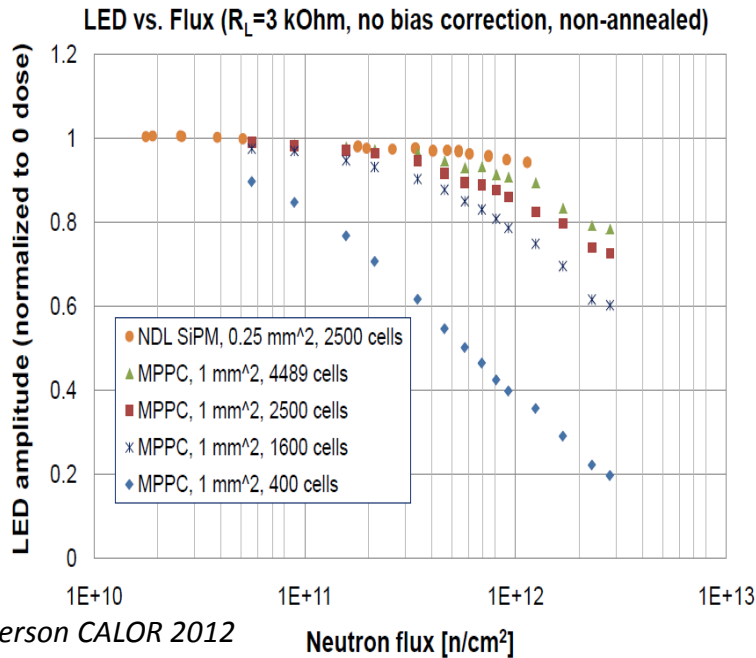


HAMAMATSU , NDL, ZECOTEK, KETEK developed devices with improved radiation hardness:

The best at the moment:

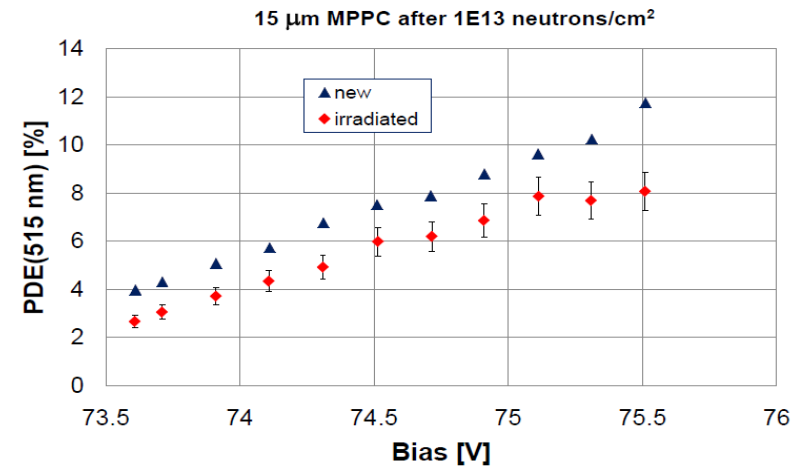
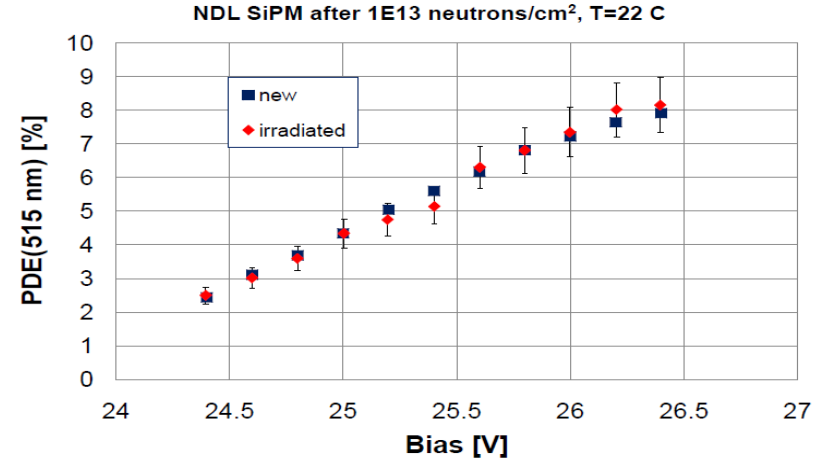
- 15 μm cell size MPPC (1 mm^2)
- 10 μm cell size NDL (0.25 mm^2) SiPM

which survived 10^{13} n/cm² 1 MeV equivalent neutron flux (10⁸ n/cm² 3 years ago)



J. Anderson CALOR 2012

Neutron flux [n/cm^2]



Y. Musienko, NDIP 2011

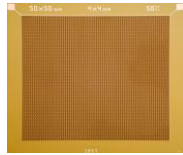


Large SiPMs: large sensitive area but high DCR ...

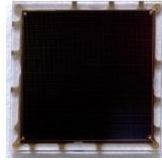
Excelitas C30742-66



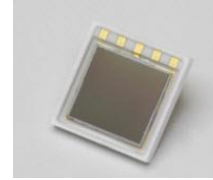
ASD-SiPM4S



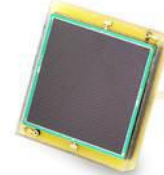
sensL C-series



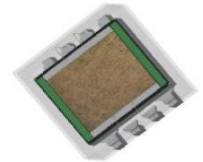
HAMAMATSU S10985



KETEK PM6060



STMicroelectronics



Producer	Reference	Area (mm ²)	PDE max @ 25 °C *	Dark Count Rate max (Hz) @ 25°C *	Gain *
EXCELITAS	C30742	6 x 6	30% @ 420 nm	10 .10 ⁶	1.5 10 ⁶
FBK - AdvanSiD	ASD-SiPM4S	4 x 4	30% @ 480 nm	9.5 10 ⁷	4.8 10 ⁶
HAMAMATSU	S10985-50C	6 x 6	50% @ 440 nm (includes afterpulses & crosstalk)	10.10 ⁶	7.5 10 ⁵
SensL	C-series	6 x 6	40 % @ 420 nm	4.5 10 ⁶ (21 °C)	3 10 ⁶
KETEK	PM6060	6 x 6	40% @ 420 nm	18.10 ⁶	10 ⁷
STMicroelectronics	SPM35AN	3,5 x 3,5	16% @ 420 nm	7.5 10 ⁶	3.2 10 ⁶

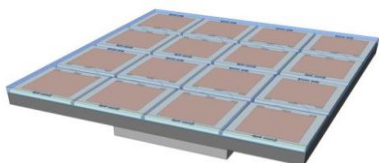
* 2013-2014 datasheet data



Segmentation of the light detection + need of larger active area → SiPM matrix

FBK

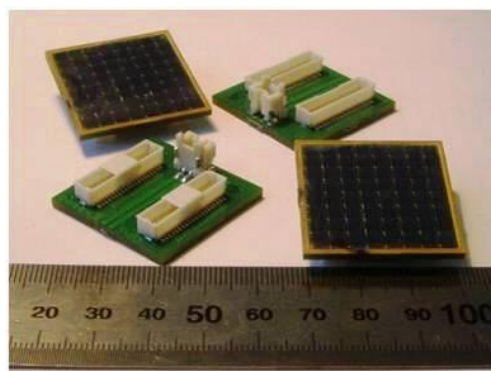
ASD-SiPM4S-P-4x4T-50



4x4 channels

1 channel = $4 \times 4 \text{ mm}^2$
6400 cells ($50 \times 50 \mu\text{m}^2$)
/channel

Zecotek

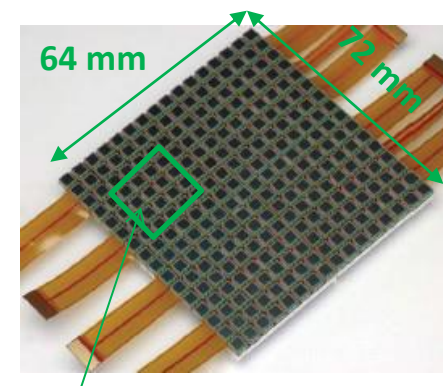


8x8 channels

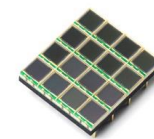
1 channel = $3 \times 3 \text{ mm}^2$
15000 cells /channel

HAMAMATSU

S11834-3388DF



S11064-025

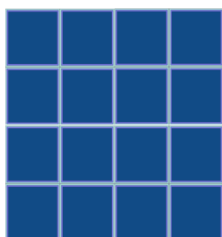


4x4 channels

1 channel = $3 \times 3 \text{ mm}^2$
14400 cells ($25 \times 25 \mu\text{m}^2$) /channel

Excelitas

Ketek

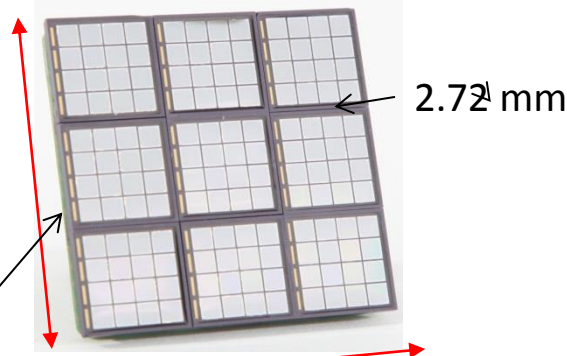


R&D in progress

**Matrixes of 16 channels
with 3×3 or $6 \times 6 \text{ mm}^2$**

Sensl

ArraySL-4p9-30035



SL-4-30035-CER

46 mm

48 mm

4x4 channels

1 channel = $3 \times 3 \text{ mm}^2$

4774 cells ($35 \times 35 \mu\text{m}^2$) /channel

ArrayB-600XX-64P



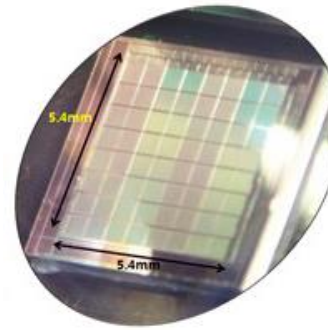
8x8 channels

1 channel = $6 \times 6 \text{ mm}^2$

18980 cells /channel

new surface mount package

Sungkyunkwan University (Korea)



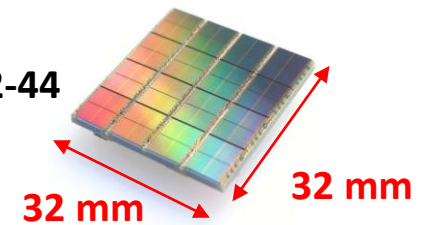
8x8 channels

1 channel = $0.5 \times 0.5 \text{ mm}^2$

1024 cells ($32 \times 32 \mu\text{m}^2$) /channel

Philips Digital Photon Counting

DLS-6400-22-44



8x8 channels

1 channel = $3.9 \times 3.2 \text{ mm}^2$

6396 cells ($59 \times 32 \mu\text{m}^2$) /channel

Electronics embedded

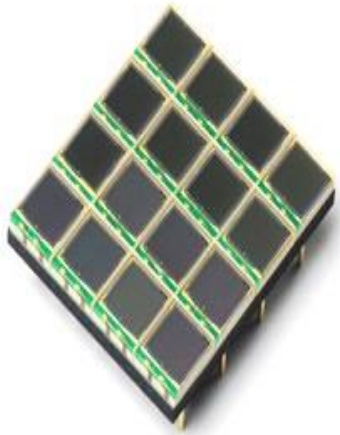
Requirements for the SiPM matrixes:

- improvement of the spatial resolution and PDE
- simplification of the assembly for the building of detectors with large surface and large active area



- ✓ Important efforts on the packaging: matrix tileable on almost all their sides + small dead space between them
- ✓ Development of monolithic SiPM matrices: all the channels are on the same substrate → small dead spaces, simplification of the assembly

Discrete Array



Monolithic Array



3-side butttable Tiling



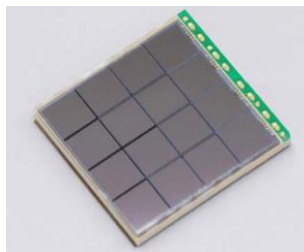


HAMAMATSU

4x4 channels

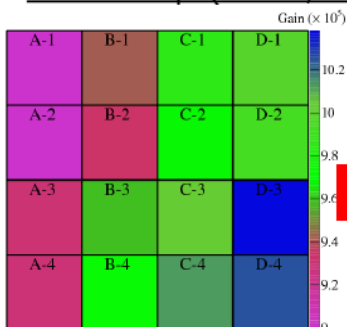
1 channel = 3x3 mm²

3600 cells (50x50 μm²)/channel



S11828-3344

Gain map (71.9V, 0 °C)

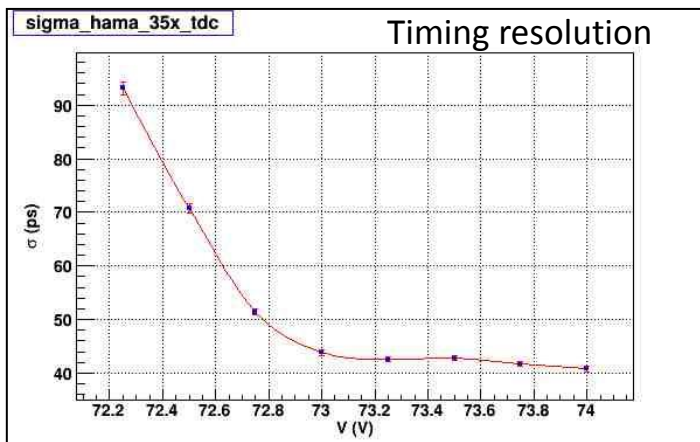


7.2%

3 sides tileable
1 cathode – 16 anodes

ave. gain = 9.7×10^5

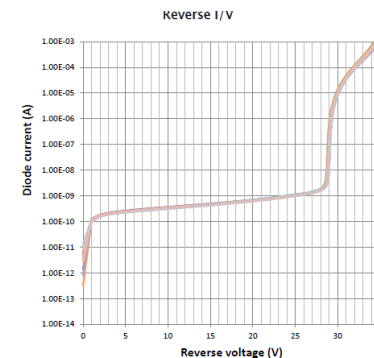
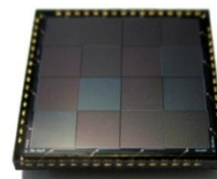
Kato et al, NIMA 638 (2011) 83–91



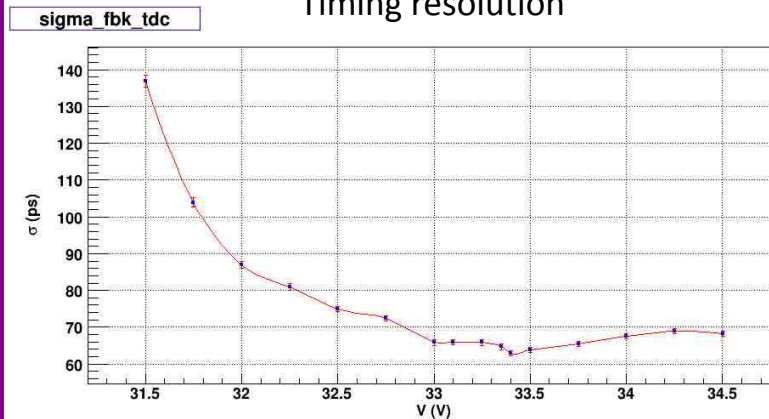
M. Bonesini, IPRD13

FBK - AdvanSiD

ASD-SiPM3S-P-4x4A



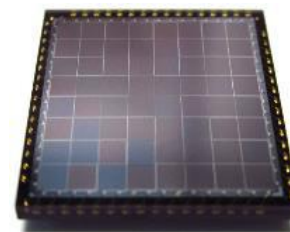
Timing resolution



M. Bonesini, IPRD13

ASD-RGB1.5S-P-8x8A

NEW



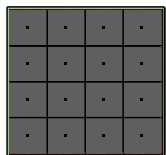
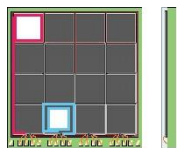
8 x 8 channels

4 sides tileable

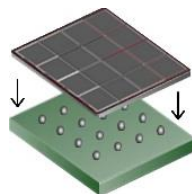
HAMAMATSU development: another way to improve the fill factor and therefore the PDE

Through Silicon Via Technology: each anode is connected by the shortest distance possible to the substrate

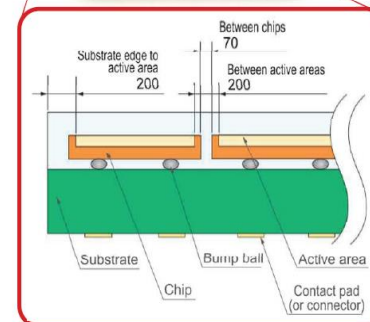
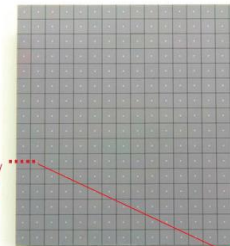
with wire bonding (traces to the bonding pads)



with TSV (No traces)

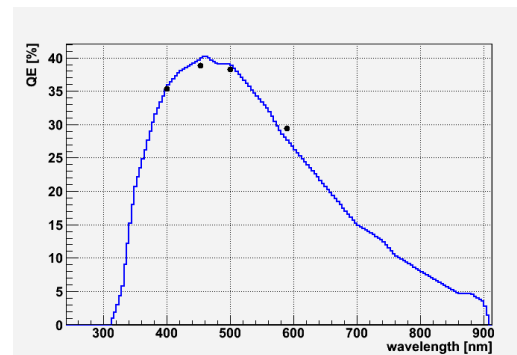
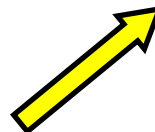
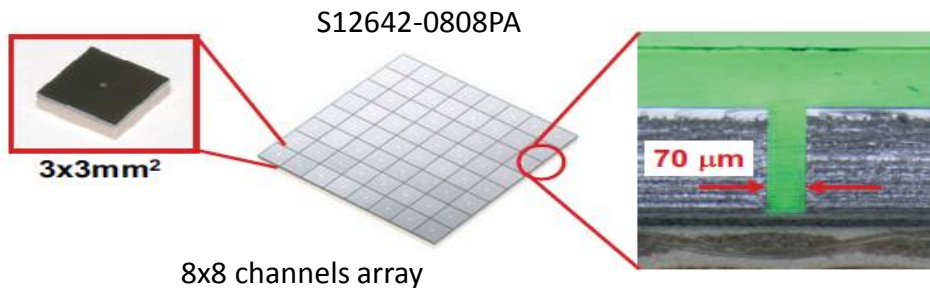


16x16 channels array



K. Sato, IEEE NSS 2013

+ high precision assembly → Discrete Array like monolithic array !



N. Otte, NDIP14

4 side tileable configuration with very narrow gap between neighboring active areas (200 μm) equivalent to the gap in traditional monolithic type devices

KETEK & PHILIPS are going to use TSV as well



Quick look on some other structures

Digital SiPM

Resistor embedded in the bulk

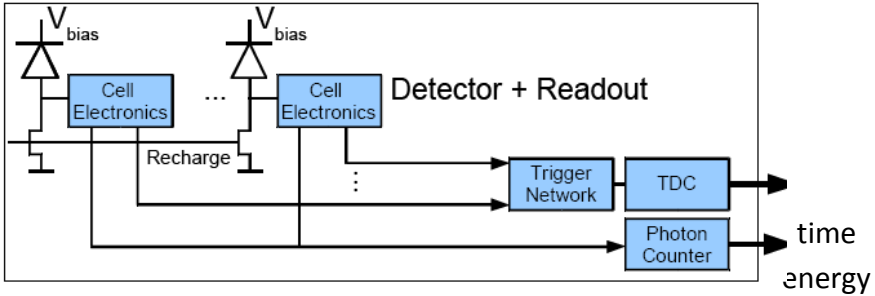


The Digital SiPM by Philips

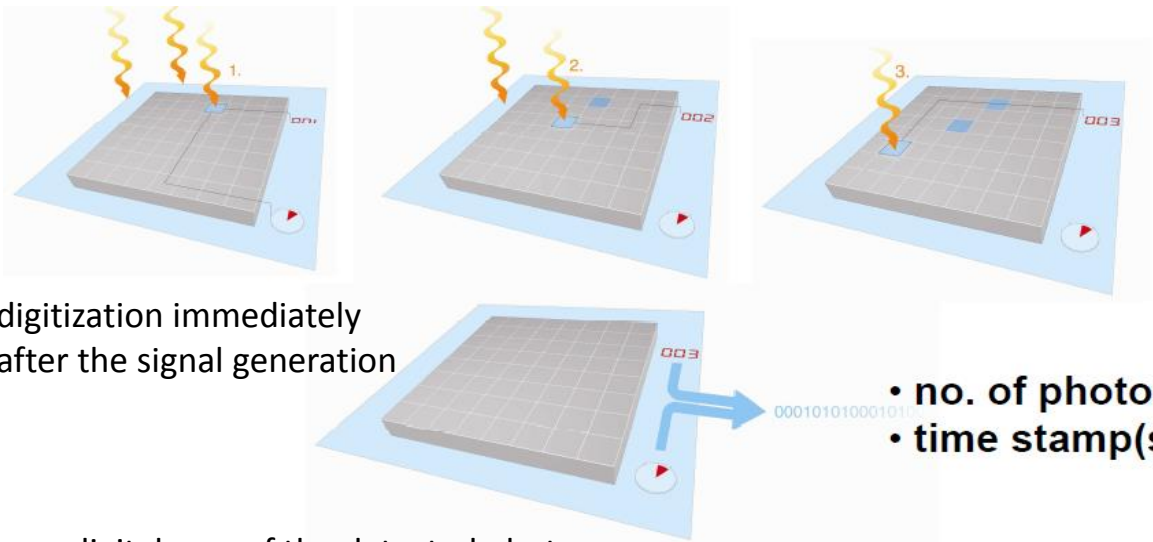


Array of G-APDs integrated in a standard CMOS process. The signal from each cell is digitized and the information is processed on chip:

- time of first fired cell is measured
- number of fired cells is counted
- active control is used to recharge fired cells



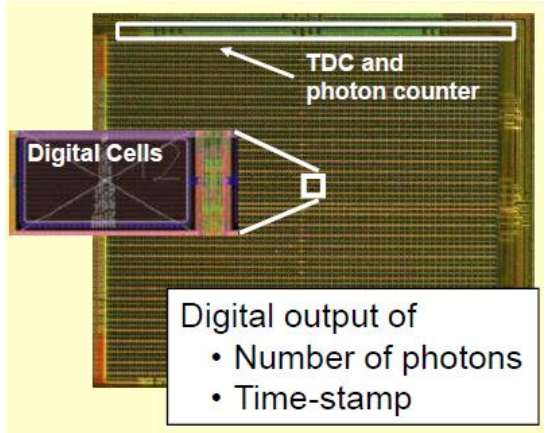
York Hämisch, TIPP 2011



digitization immediately after the signal generation

- no. of photons
- time stamp(s)

digital sum of the detected photons

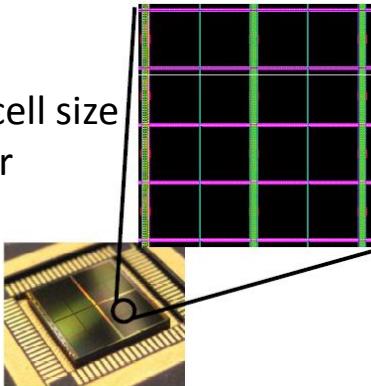




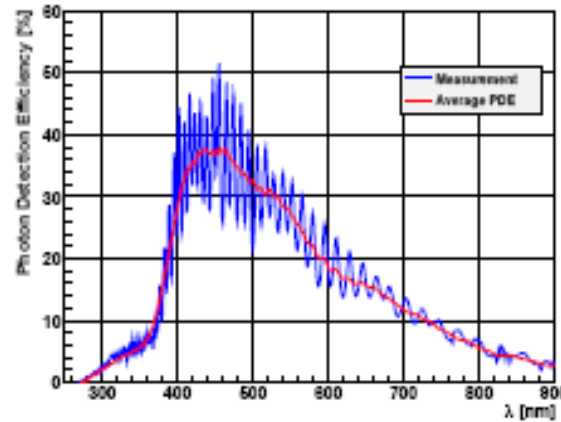
Early Designs in 2005

DLS-3200-22-44

- 3200 cells
- $59 \times 64 \mu\text{m}^2$ cell size
- 78% fill-factor

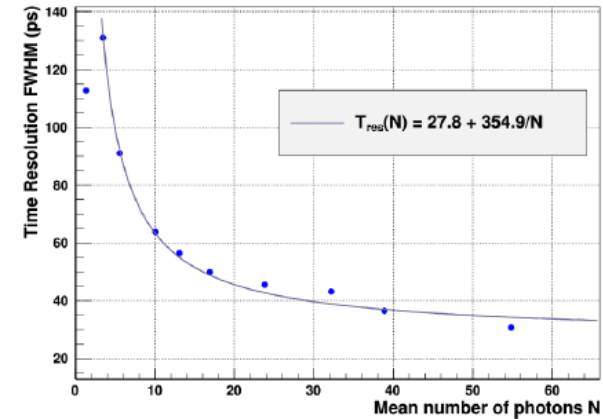


Photon Detection Efficiency



T. Frach, 2012 JINST 7 C01112

Time Resolution



T. Frach, Hereaus seminar 2013

- *afterpulsing* $\sim 18\%$ (20 °C)
- *DCR* = 200 kHz/mm² (20 °C)
- *temperature sensitivity* $\sim 0.33\%$ /°C
- *timing resolution (SPTR)* = 140 ps (FWHM)
- *recovery time* : 5 – 40 ns

Radiation hardness ?

→ still working for 10^{11} n/cm² (data to be published soon)



Drawback:

- requires a dedicated readout provided by Philips

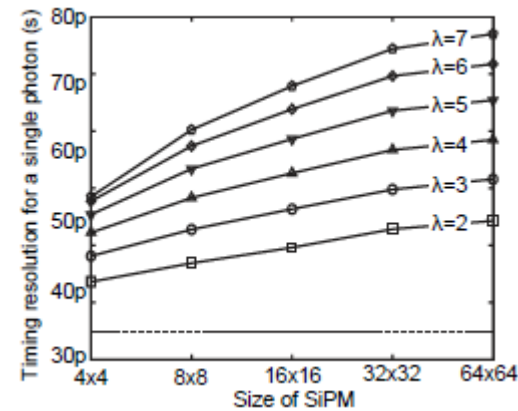
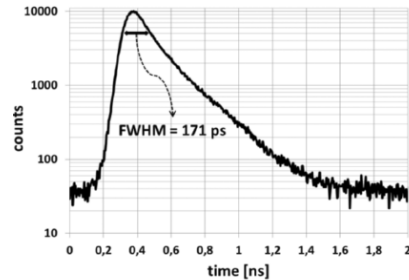
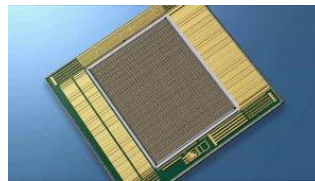
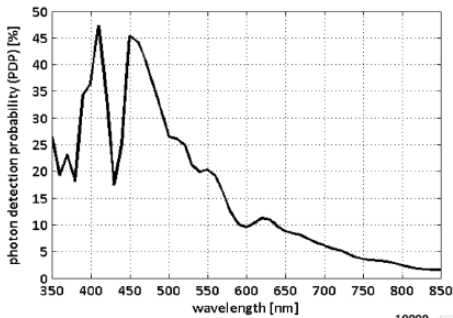
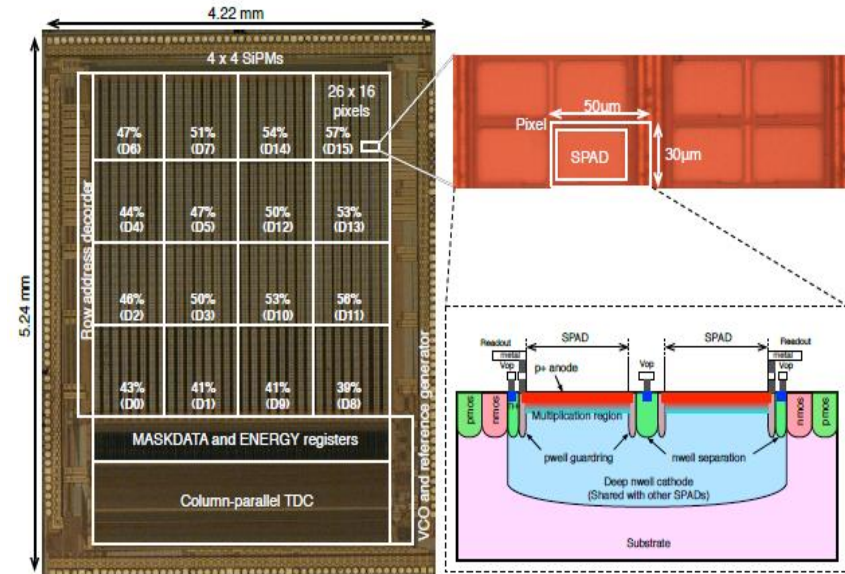
FBK – ST micro – Edimburg University



L. H. C. Braga, *IEEE Journal of solid state circuit* vol. 49, 2014.

Faculty of Electrical Engineering, TU Delft

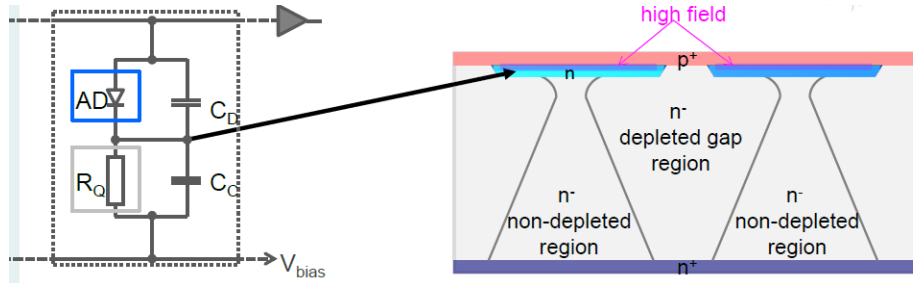
Area of the chip: 22.1 mm² with a sensitive area of 3.2 x 3.2 mm²



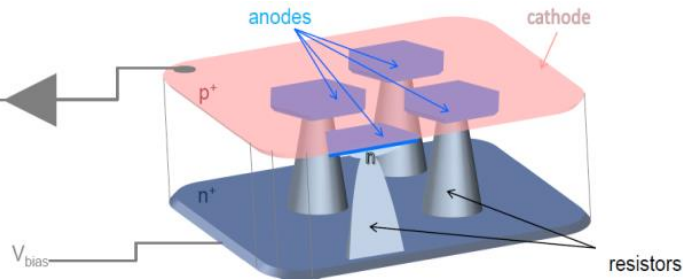
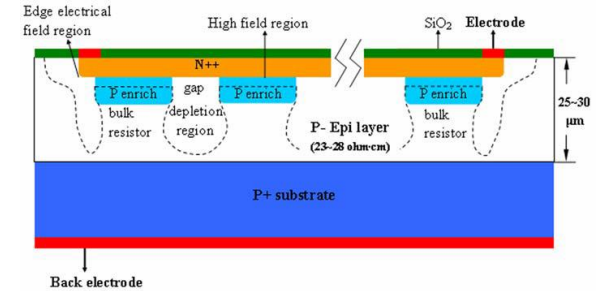
S. Mandai, 2013 JINST P05024

The quenching resistors are formed in the Si bulk rather than on the surface of the device

MPI



NDL



Advantages

- simple fabrication process
- no obstacles in entrance window
- possible high geometrical fill-factor
- possibility of antireflective coating
- possible high cell density

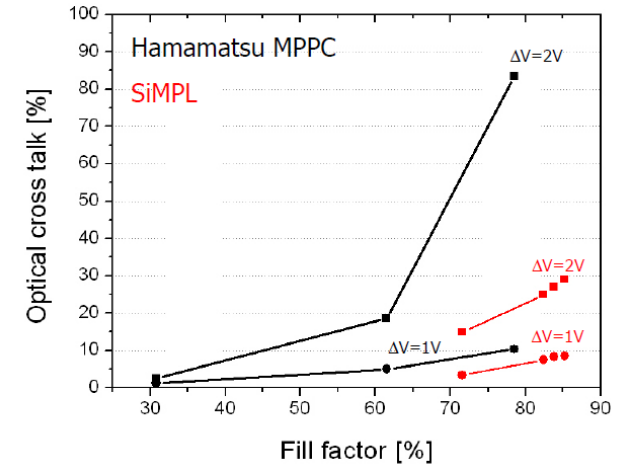
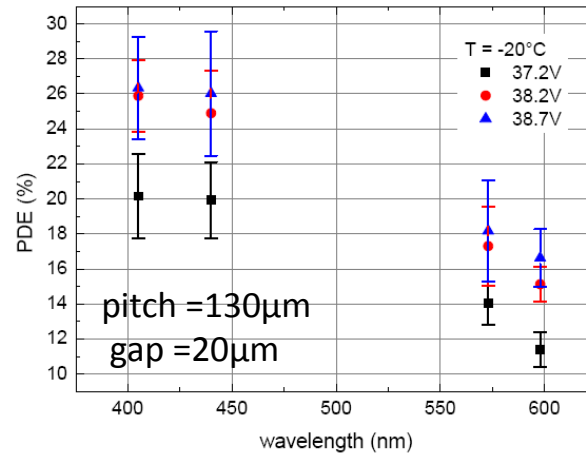


SiPMs with bulk integrated resistors

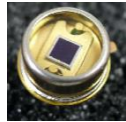


MPI

- Pitch : 100 – 160 μm
- Gap : 5 – 20 μm
- Gain = 2 – 10×10^6
- Cross-talk= 15 – 30 % (-20°C)
- DCR= 10 MHz/mm² (25 °C)
- PDE (440 nm) = 26 % (-20°C)

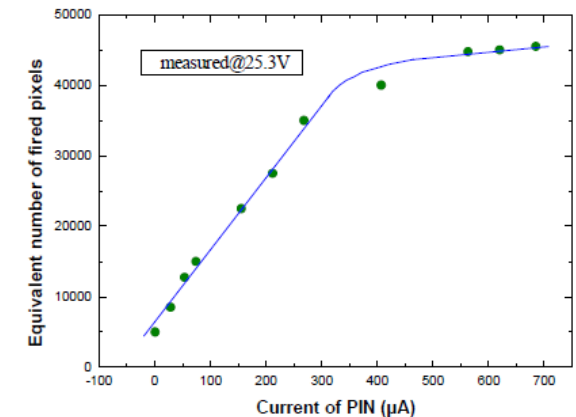
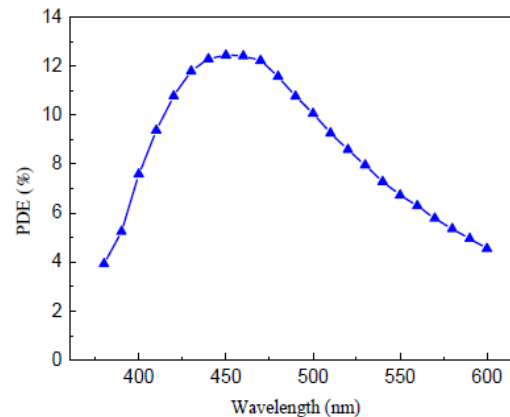


C. Jendrysik, NIM A 718 (2013)



NDL

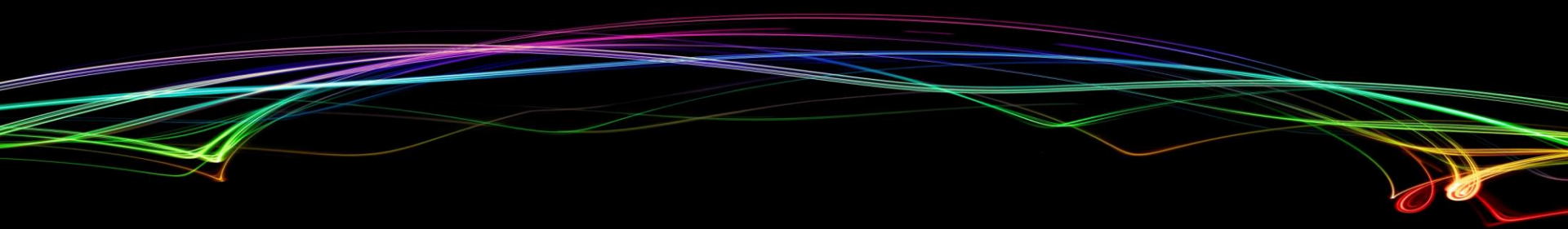
- 2.2 × 2.2 mm² cell size : 42 μm
- 43400 cells
- DCR = 8 MHz/mm² (21 °C)
- Gain = 2 × 10⁵ (21 °C)
- PDE (460 nm) = 12 %
- recovery time : 5.8 ns



C. Li, IEEE NSS 2013



Promising results

R&D on going at MPI and NDL to improve the structure and the performances



Conclusion



		
SiPM	<ul style="list-style-type: none">• High gain (10^5-10^6) with low voltage (< 100 V)• Single photo detection• Good timing resolution (SPTR = 40 ps - sigma)• Insensitivity to magnetic field (up to 7 T)• High photon detection efficiency (35 % in blue)• Mechanically robust• A lot of R&D and different producers• Low cost mass production possible (ex: T2K)	<ul style="list-style-type: none">• High dark count rate @ room temperature for large device (≥ 9 mm²)• High temperature dependence of the breakdown voltage, the gain• Small devices• Few geometrical configurations available

New developments to discover during the NDIP14 Conference

Lectures and Revues :

- Summer School INFIERI 2013, Oxford: Intelligent PMTs versus SiPMs, **Véronique Puill**
- **RICH 2013: Status and Perspectives of Solid State Photo-Detector**, **Gianmaria Collazuol**
- SiPM workshop, 16.02.2011, CERN: State of the art in SiPM's, **Yuri Musienko**

all you want to know
about SiPM

Books:

- Physics of semiconductor devices – 3rd edition, **S.M Sze** (*John Willey & Sons*)

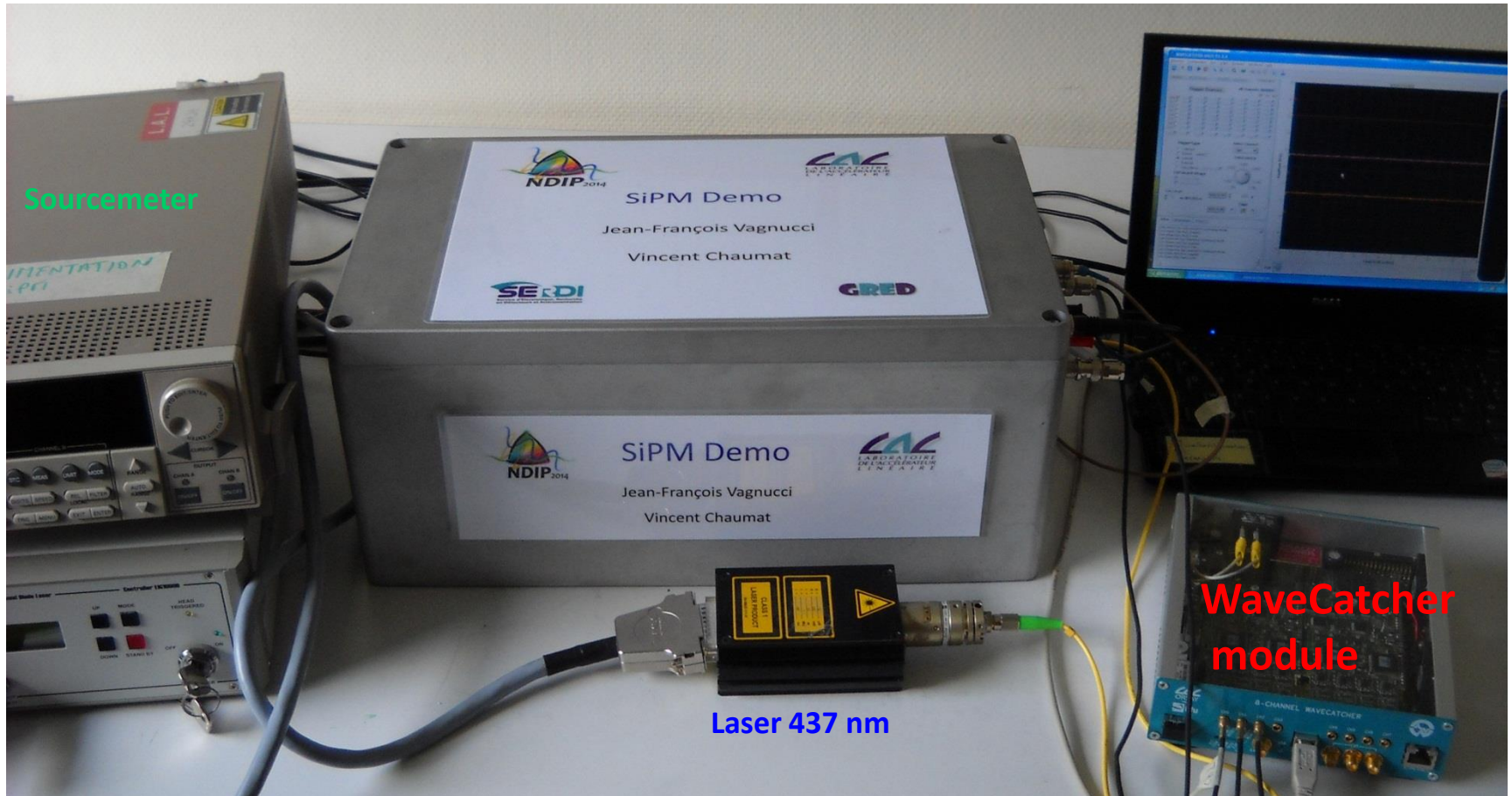
Reference articles:

- Silicon Photomultiplier - New Era of Photon Detection from Valeri Saveliev
- Advances in solid state photon detectors from D. Renker and E. Lorenz
- Silicon Photo Multipliers Detectors Operating in Geiger Regime: an Unlimited Device for Future Applications from G. Barbarino, R. de Asmundis, G.a De Rosa, C. M Mollo, S. Russo and D. Vivolo

Articles and presentations:

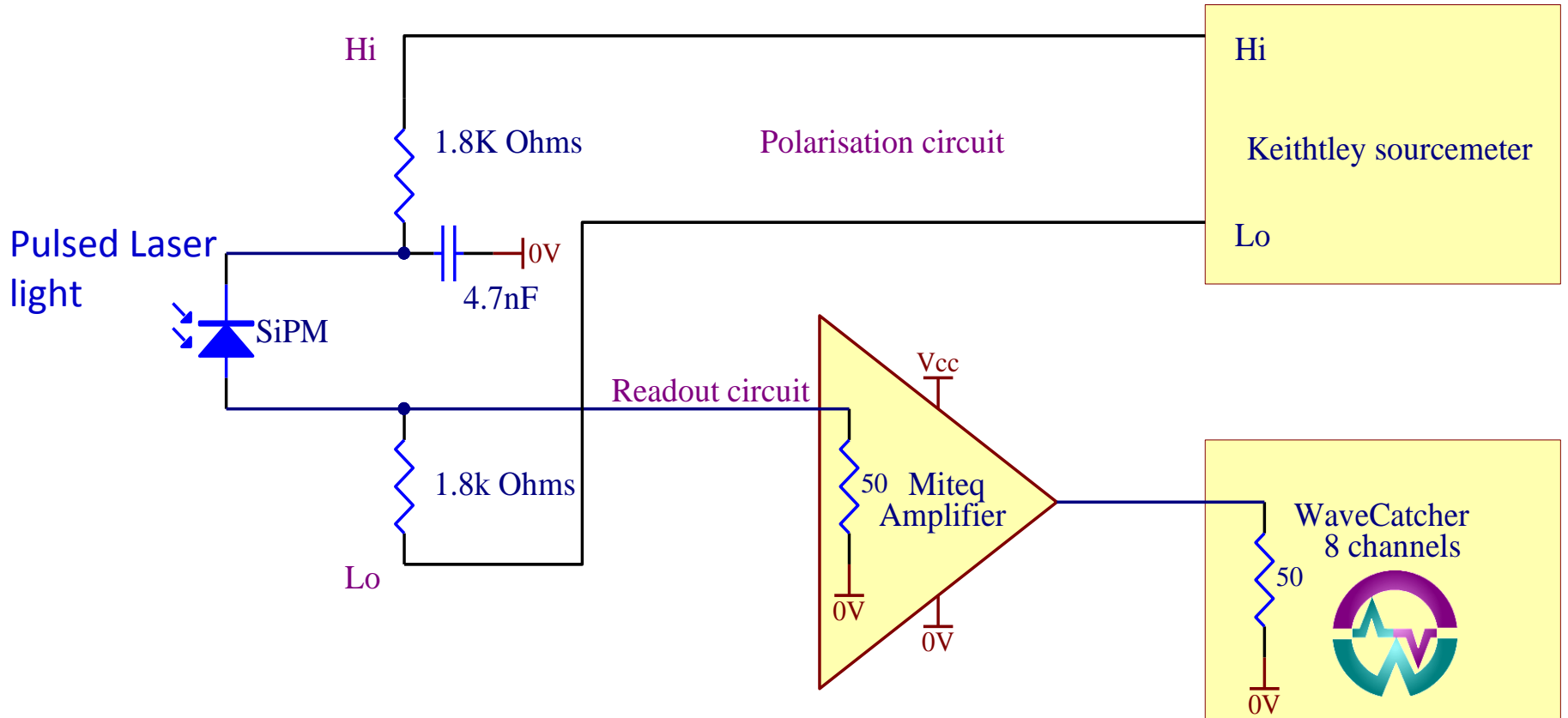
All quoted under the figures and plots of this presentation (my apologies if I forgot some of them)

Do you want to play with a real SiPM before attending to session number 3 ?





Drawing of the test bench

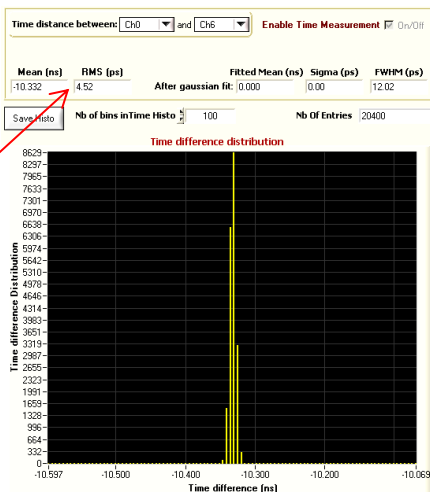
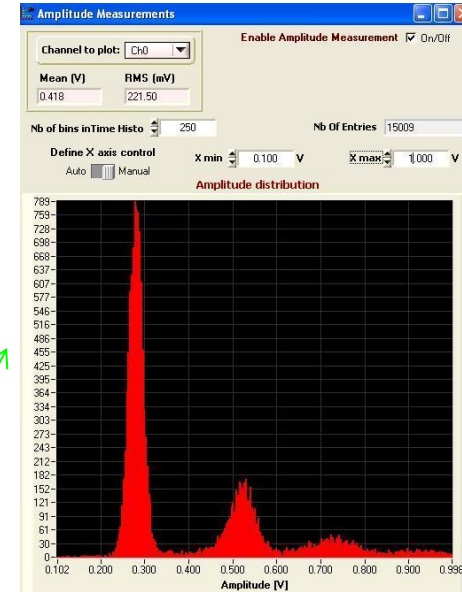


Drawing by V. Chaumat, LAL

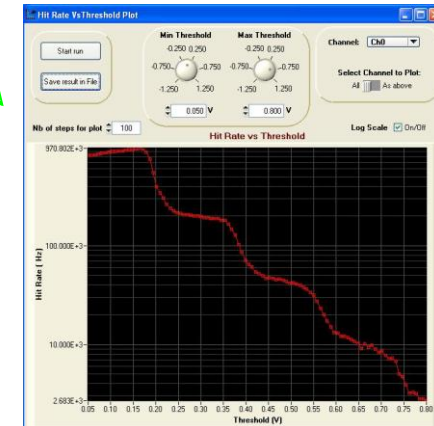


- ❖ Based on the SAMLONG Analog Memory ASIC
- ❖ Sampling rate ranging between 400 MHS/s and 3.2GS/s.
- ❖ 1024 samples/channel
- ❖ 12 bits of dynamic range
- ❖ Small signal bandwidth > 500MHz
- ❖ **Sampling jitter < 5 ps rms at the system level**
- ❖ 8-channel synchronous system
- ❖ Advanced Oscilloscope-Like Software (Plug and Play)
- ❖ Embedded feature extraction: Baseline, Peak, Charge,CFD (TDC-like mode) ...

Amplitude histogram



DCR as a function of the threshold



D. Breton, IEEE RT 2014



Thanks for your attention (even at 8 a.m
after a night of football matches of the
World Cup in Brazil ...)



Quarter-finale



2 - 0



2 - 1



The background features several vertical, glowing blue light trails on the left side, resembling fiber optic cables or data streams. The rest of the background is a dark, solid blue color.

Backup material

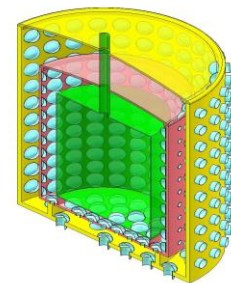
Next generation Neutrino Experiment in China



60 km from Daya Bay and Haifeng



Daya Bay II



Huge Detector (LS + PMT)

Energy resolution $\sim 3\%/\sqrt{E}$

Neutrino target: 30m(D) \times 30m(H)

LS, LAB based : ~ 20 kt

Oil buffer: ~ 6 kt

Water buffer: ~ 10 kt

- PMT (20") : $\sim 20,000$

Reactor experiments:

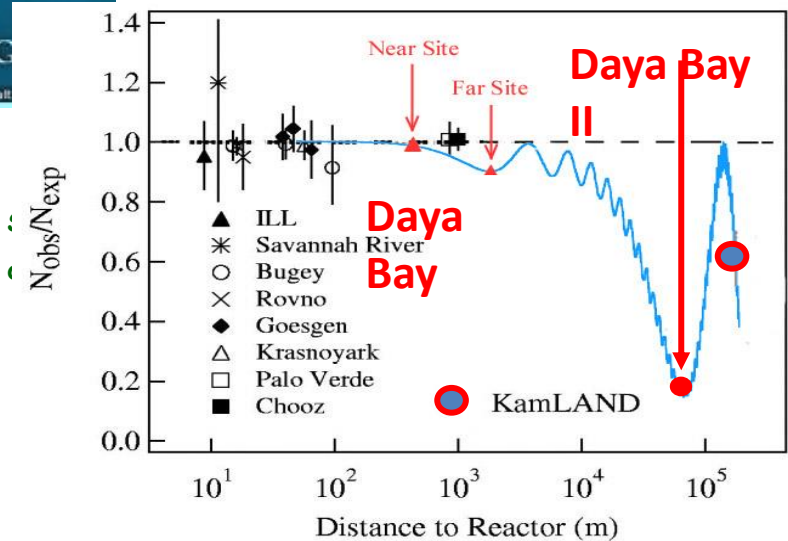
The Main Scientific goals:

\Rightarrow **Mass Hierarchy**

\Rightarrow **Mixing matrix elements**

\Rightarrow **Supernovae**

\Rightarrow **geo-neutrinos**



L. Zhan, et. al., Phys.Rev.D 78:111103,2008
 L. Zhan, et. al., Phys.Rev.D 79:073007,2009

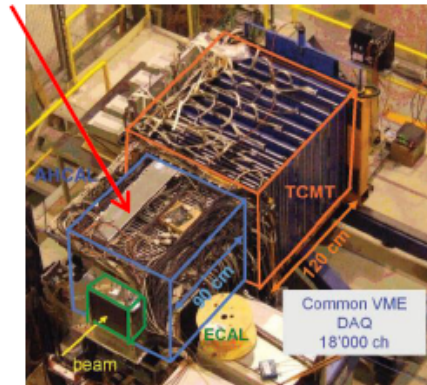
High granularity hadronic calorimeter optimised for the Particle Flow measurement of multi-jets final state at the ILC

Photodetector requirements:

- insensitive to magnetic field ($\sim 4T$)
- good sensitivity in blue-green
- cheap (10 millions channels)

studied SiPMs : MePHI/PULSAR, CPTA

HCAL prototype (from 2007 to 2011)



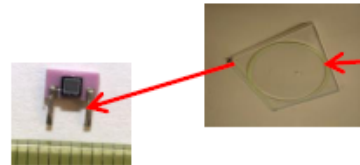
38 layers - ~ 7600 SiPMs from MePHI/PULSAR

temperature dependance (variation of $PDE \times Gain : 3.7\%/^{\circ}C \%$) \rightarrow correction of response variations

Ongoing activity : engineering prototype is now under construction with SiPM from CPTA

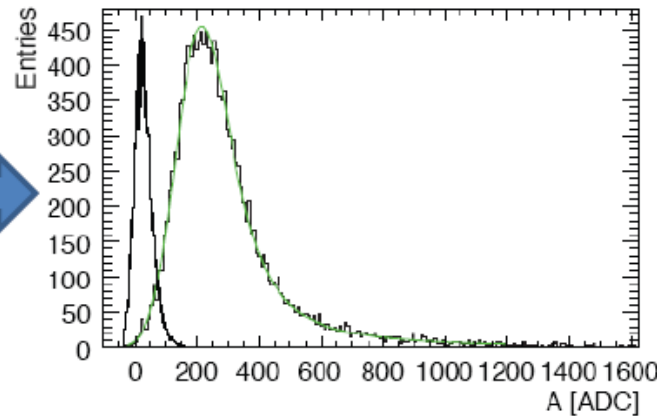


Michal Tesař, PhotoDet2012



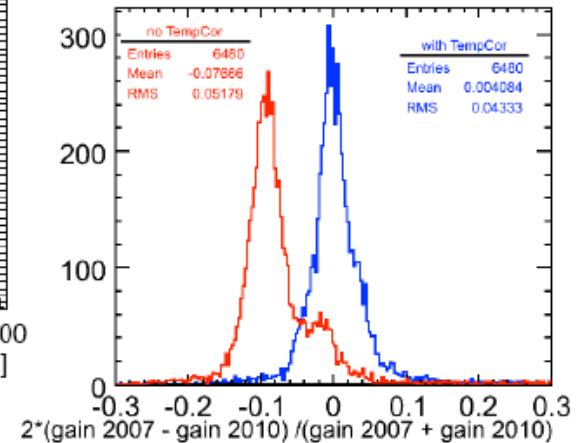
MePHI/PULSAR SiPM

HCAL test beams at SPS H8



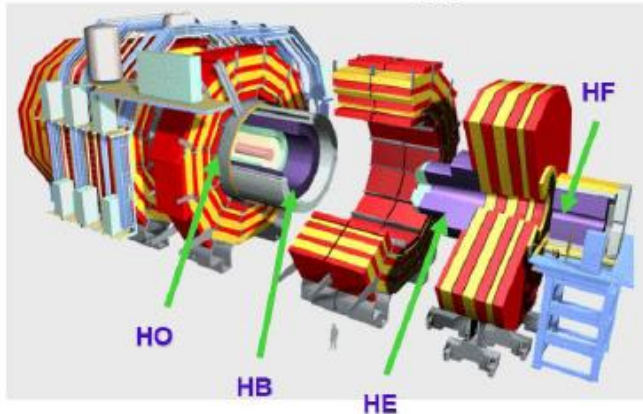
MIP distribution of muons

CALICE Collaboration, 2010 JINST 5 P05004



S. Lu, LCWS11

HB & HE upgrade



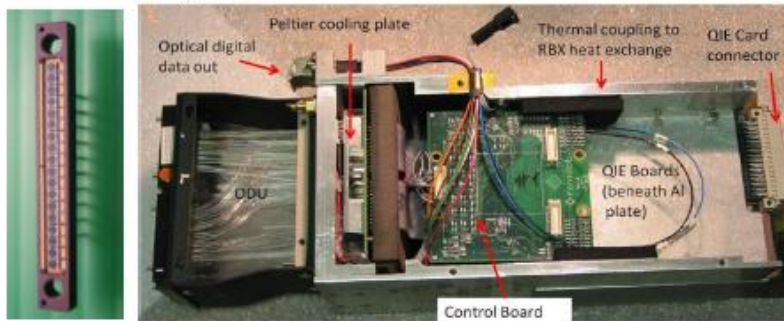
Photodetector requirements (to replace the HPD):

- very large dynamic range: a few p.e \rightarrow 2500 p.e
- high occupancy in front layers in SLHC \rightarrow fast recovery time (5 – 100 ns)
- radiation hard up to 3.10^{12} 1 MeV neutrons/cm² for 3000 fb⁻¹ (Gain*PDE change \leq 20%)

Studied SiPM :

HAMAMATSU, ZECOTEK, FBK, CPTA , ST-Micro, Sensl, NDL, KETEK

Prototype HB RM used at 2011 Testbeam

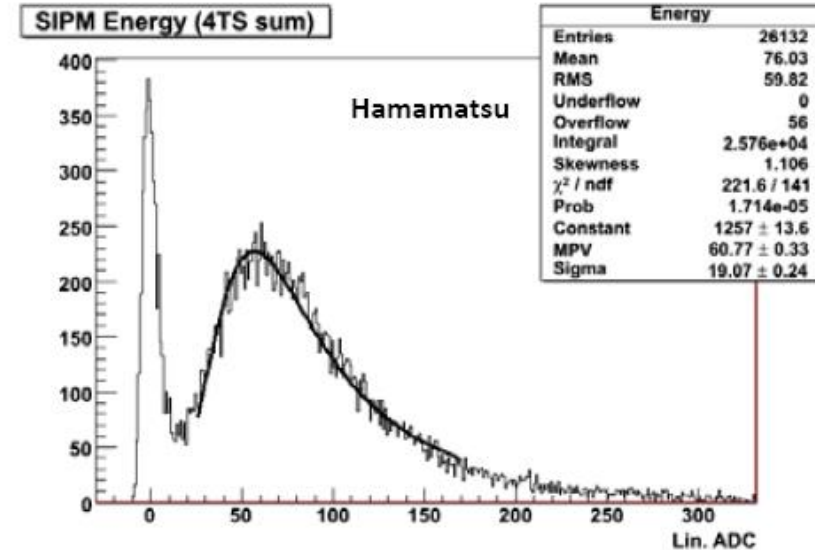


Y. Musienko, NDIP 2011

Temperature dependence \rightarrow control @ 0.2 °C

Significant progress on the SiPM development over the last 2 years (HAMAMATSU , Zecotek, NDL) \rightarrow the MPPCs from HAMAMATSU are close to satisfy most of the requirements.

Muon response in a single tower of CMS HO



J. Freeman, FERMILAB-CONF-09-601-E

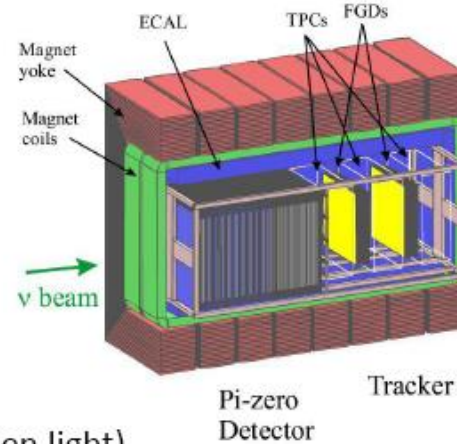


Far detector : Super Kamiokande

Photodetector requirements:

- insensitive to magnetic field
- coupling with a scintillator + WLS fiber (PDE > 20 % for green light)
- DCR < 1 MHz
- compact

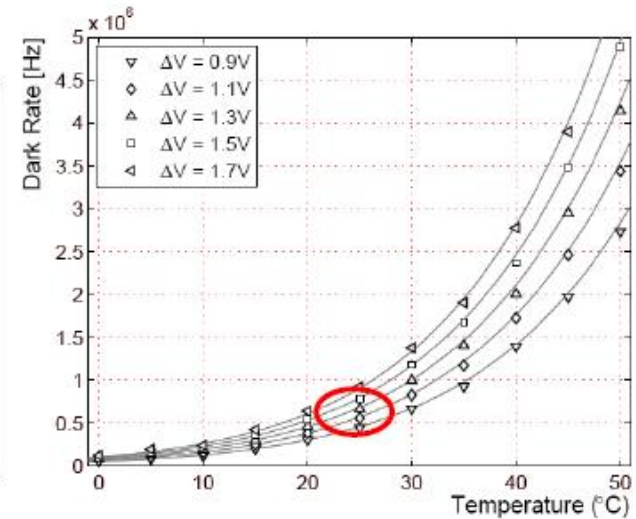
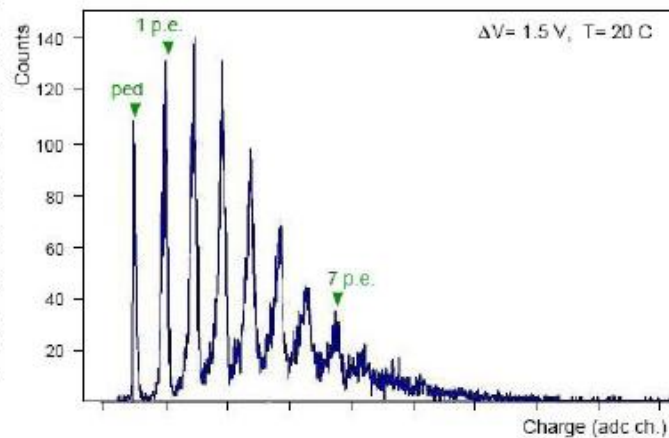
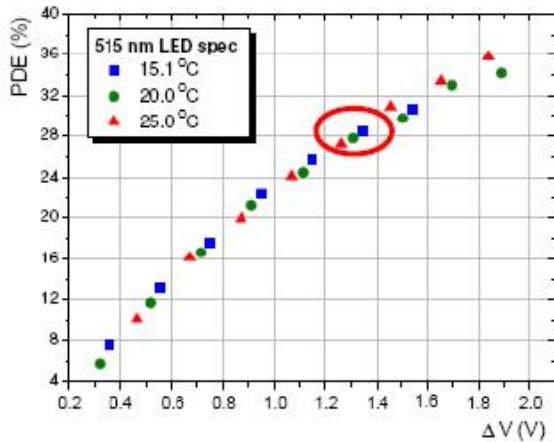
ND280 : near detector complex - neutrino beam flux and spectrum measurements



HAMAMATSU MPPC customized device



1.3 x 1.3 mm²
667 cells (50 x 50 μ m²)



55996 MPPC tested : only 0,16 % rejected

A. Vacheret, arXiv:1101.1996

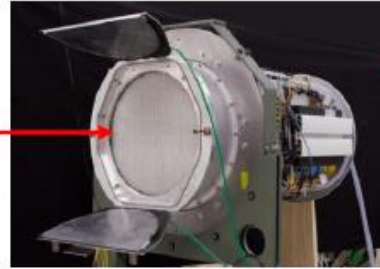
FACT: First G-APD Cherenkov Telescope



MPPC S10362-33-50C coupled to a cone light concentrator



1440 channels



Th. Krähenbühl, Photodet 2012

Photodetector requirements:

- PDE > 20 % for blue light
- ability to detect single photons
- stable
- robust
- compact



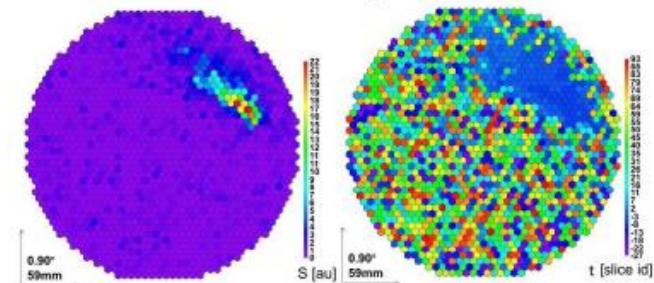
problem with the SiPM V_{BD} temperature dependence
 → regulation of the bias voltage with a feedback system

First operation on the night of October 11, 2011

After one year of routine operation:

- no indication of any problem or ageing in any SiPM
- temperature as well as ambient-light dependence of SiPM well under control
- operation under very different ambient conditions shows no problem

an Event Seen by FACT

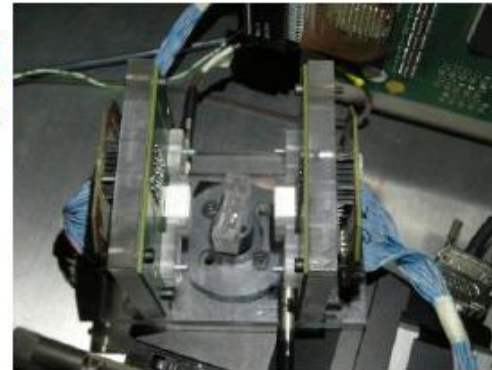
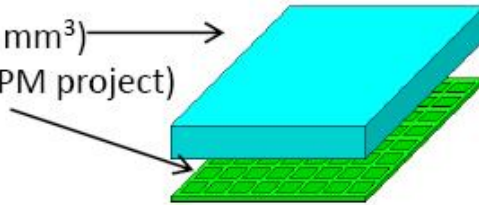


P. Voqler, TWEPP 2012

Small animal PET

miniature, high-resolution camera for a small-animal PET imaging system that is based on a combination of SiPM with a continuous scintillation crystal.

- LYSO continuous crystal ($12 \times 12 \times 5 \text{ mm}^3$)
- monolithic matrices from FBK (DASIPM project)
- $\Delta E/E \sim 15\%$ FWHM (at 511 keV)
- $\Delta x = \Delta y \sim 0.7 \text{ mm}$ FWHM

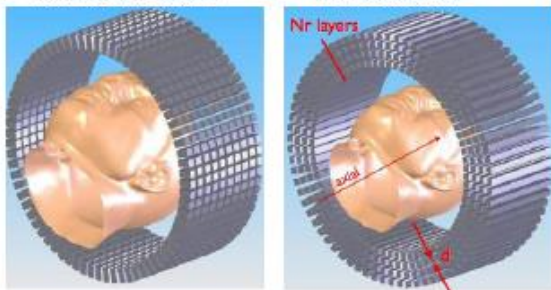


G. Llosa, PSMR 2012

AX-PET

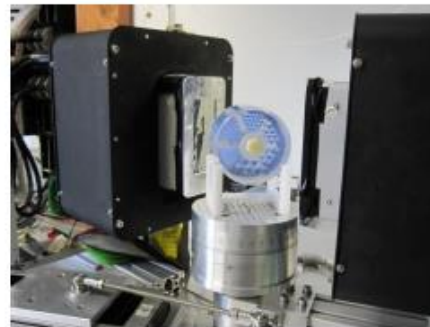
from radial...

... to axial



C. Joram, NIM A 654 (2011) 546-559

- long LYSO crystals ($3 \times 3 \times 100 \text{ mm}^3$)
- orthogonal WLS strips
- readout by SiPMs from Hamamatsu
- 3D reconstruction of photons



Some results

- $\Delta E/E \sim 12\%$ FWHM (at 511 keV)
- $\Delta x = \Delta y \sim 2 \text{ mm}$ FWHM
- Δz (axial) = 1.8 mm FWHM



Latest development:

Use of Digital SiPM (Philips) for AX-PET with TOF \rightarrow CRT < 200 ps FWHM.

Optimizing signal shape for timing

Single cell model $\rightarrow (R_d || C_d) + (R_q || C_q)$

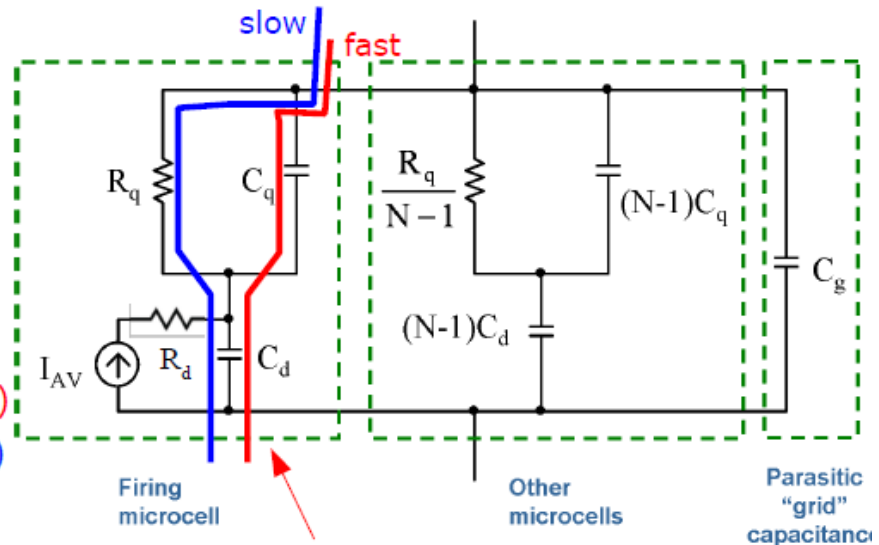
SiPM + load $\rightarrow (||Z_{cell}) || C_{grid} + Z_{load}$

Signal = **slow** pulse (τ_d (rise), τ_{slow} (fall)) +
+ **fast** pulse (τ_d (rise), τ_{fast} (fall))

- τ_d (rise) $\sim R_d (C_q + C_d)$ [intrinsic]
- τ_{fast} (fall) = $R_{load} C_{tot}$ (fast; parasitic spike)
- τ_{slow} (fall) = $R_q (C_q + C_d)$ (slow; cell recovery)

F.Corsi, et al. NIM A572 (2007) 416

S.Seifert et al. IEEE TNS 56 (2009) 3726



Cq - fast current supply path in the beginning of avalanche

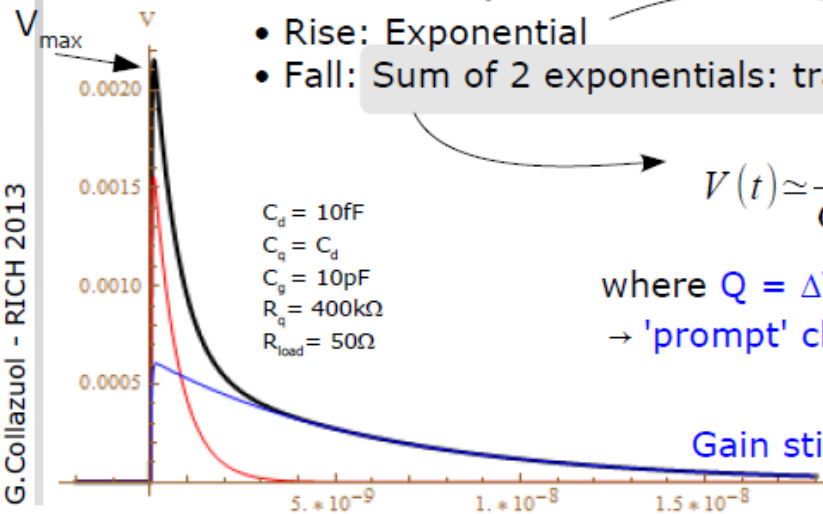
Pulse shape

- Rise: Exponential
- Fall: Sum of 2 exponentials: transient + recovery

Sp.Charge $R_d \times C_d, q$ filtered by parasitic inductance, stray C, ... (Low Pass) $\rightarrow O(R_{load} C_{tot})$

$$V(t) \approx \frac{Q}{C_q + C_d} \left(\frac{C_q}{C_{tot}} e^{-\frac{t}{\tau_{FAST}}} + \frac{R_{load}}{R_q} \frac{C_d}{C_q + C_d} e^{-\frac{t}{\tau_{SLOW}}} \right) \text{ for } R_{load} \ll R_q$$

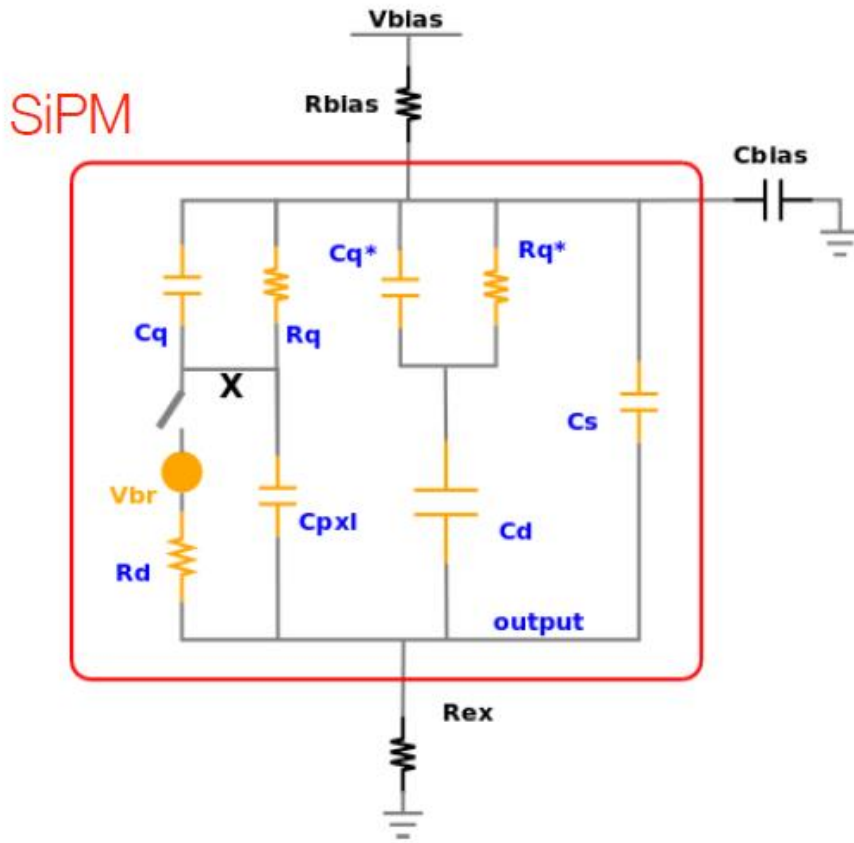
where $Q = \Delta V (C_q + C_d)$ is the total charge released by the cell
 \rightarrow 'prompt' charge on C_{tot} is $Q_{fast} = Q C_q / (C_q + C_d)$



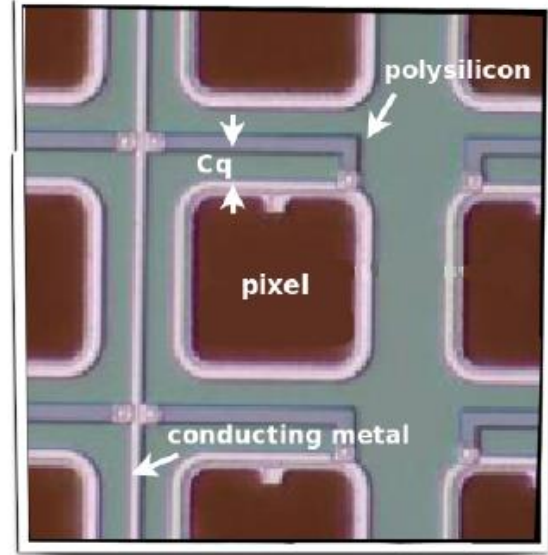
Gain still well defined: $G = \int dt \frac{V(t)}{q_e R_{load}} = Q/q_e = \frac{\Delta V (C_d + C_q)}{q_e}$

SiPM – Electrical Model

[source: W. Shen]

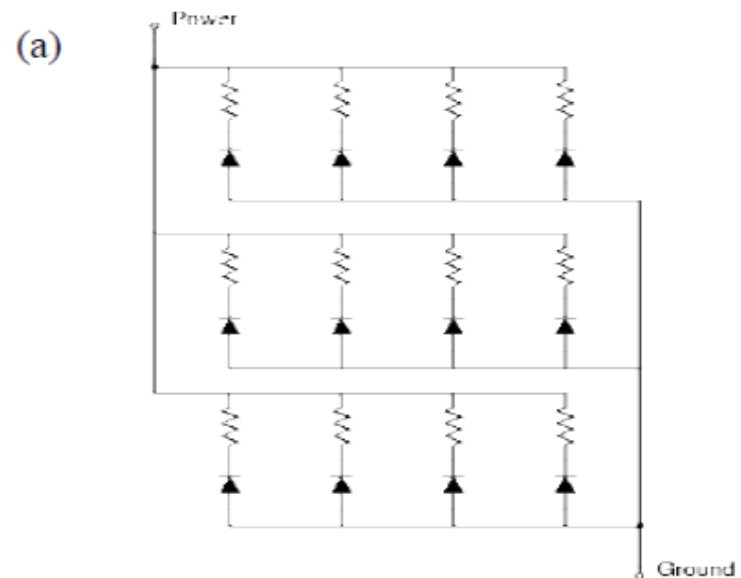


- C_{pxl} Pixel capacitance
- C_q Parasitic capacitance
- C_d Capacitance of inactive pixels
- C_s Stray capacitance
- R_q Quench resistor
- R_d Space charge resistance



... and what about using just AC coupling ...

SiPM std architecture



SensL new SiPM architecture for fast timing

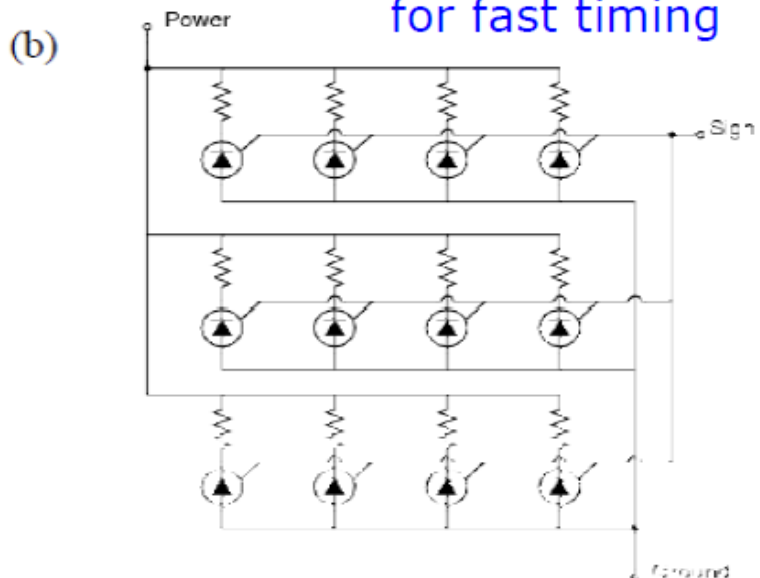
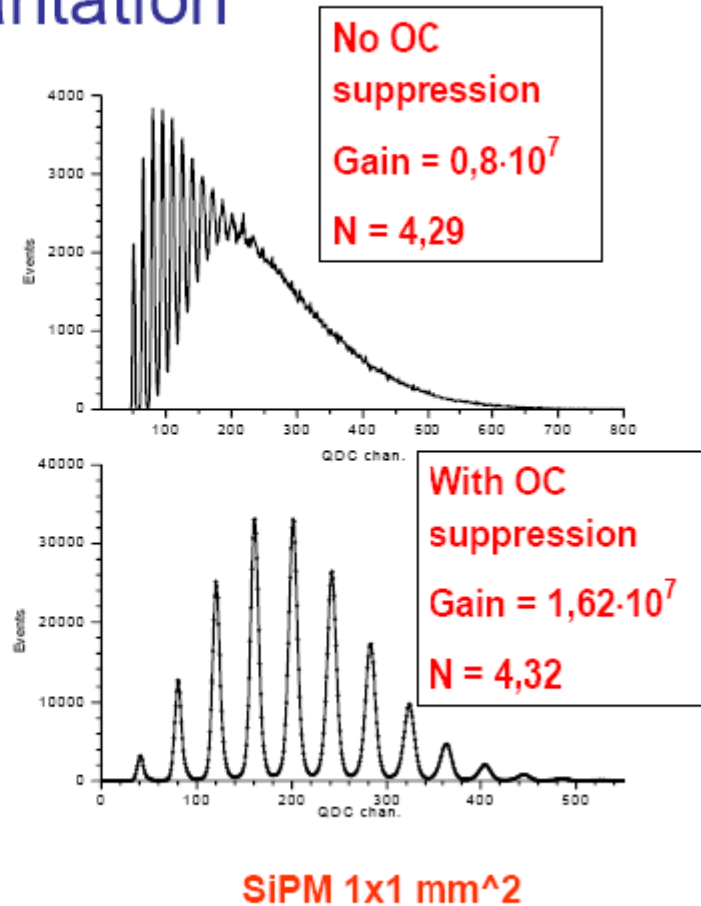
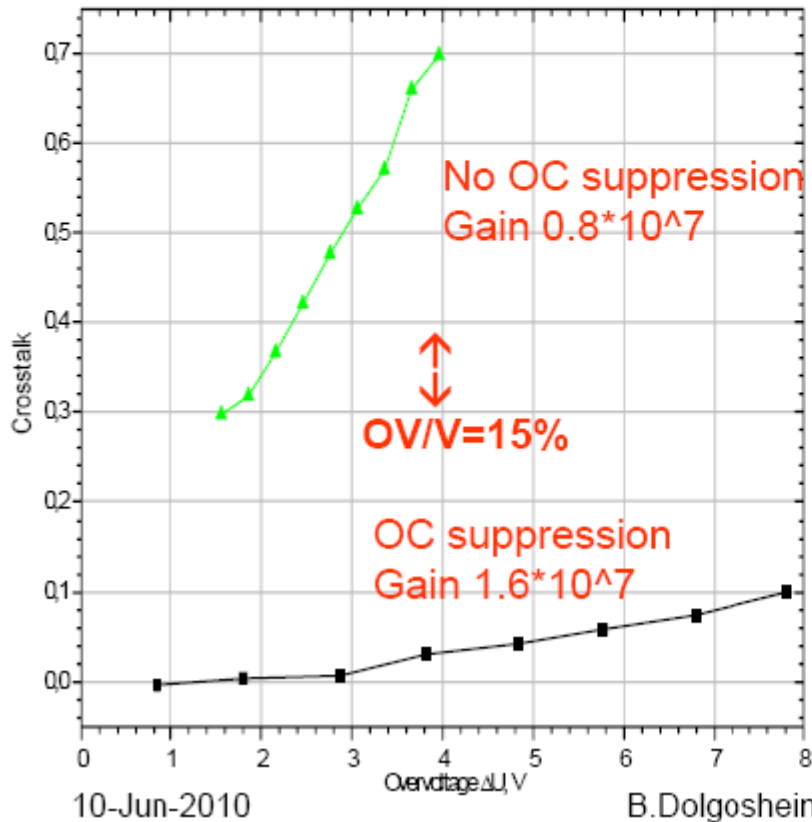


Figure 1: (a) traditional SPM architecture; (b) SPM architecture with inclusion of fast signal terminal.

The traditional SPM consists of a parallel array of avalanche photodiodes each in series with a quench resistor, as shown in Figure 1(a). In this configuration both bias and readout must occur on the same electrode. The introduction of a derivatively coupled electrode to each APD-resistor pair creates single-purpose signal line which delivers steeper rise-time pulses than the traditional SPM discharge which is inherently limited by the large output capacitance of each APD [3].

Prompt OC suppression using Si damaged by ion implantation



MOS-SiPM (new "analog" SiPM structure)

Passive quenching + active recharge

Gola, Piemonte, Acerbi *IEEE NSS 2013 (FBK-Advansid)*

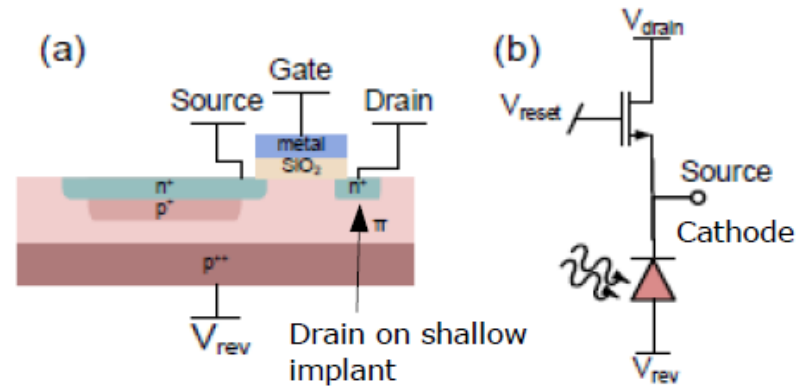


Fig. 1: (a) Structure of the MOS-SiPM cell, showing the transistor partially merged with the SPAD. (b) Schematic circuit of the microcell.

- **MOSFET transistor** replaces quenching R
- custom process
- **no losses** in Fill Factor
- **cheaper** than standard analog SiPM

• **Operation** : periodic reset

- **Features**
- "hottest" cells self-disabled (like in d-SiPM) → low Dark Count device
- After-pulsing suppressed almost completely
- Very fast signal ~2ns width (AC coupling to Cathode)

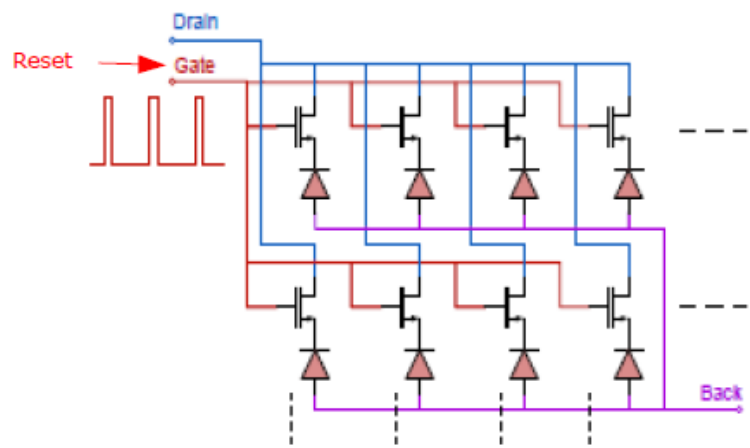


Fig. 2: Schematic circuit of the MOS-SiPM, showing the connections of the microcells.

!!! development to be followed

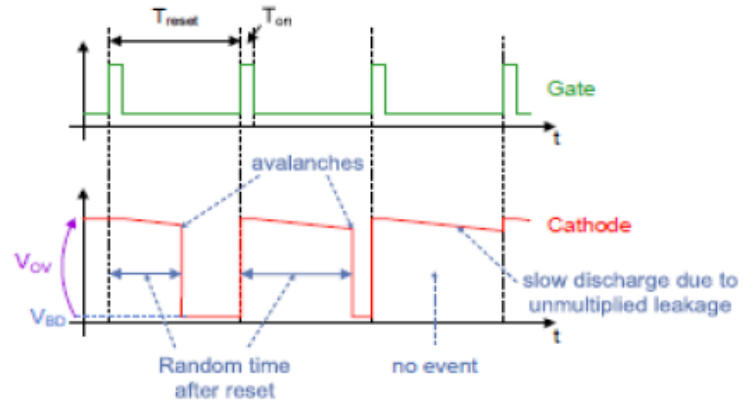
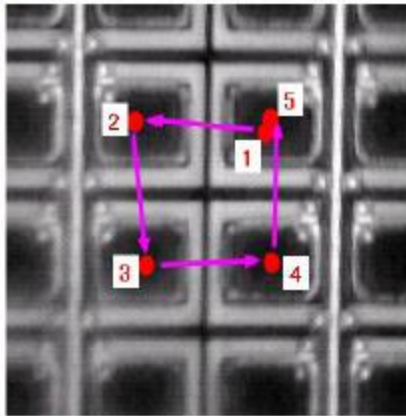


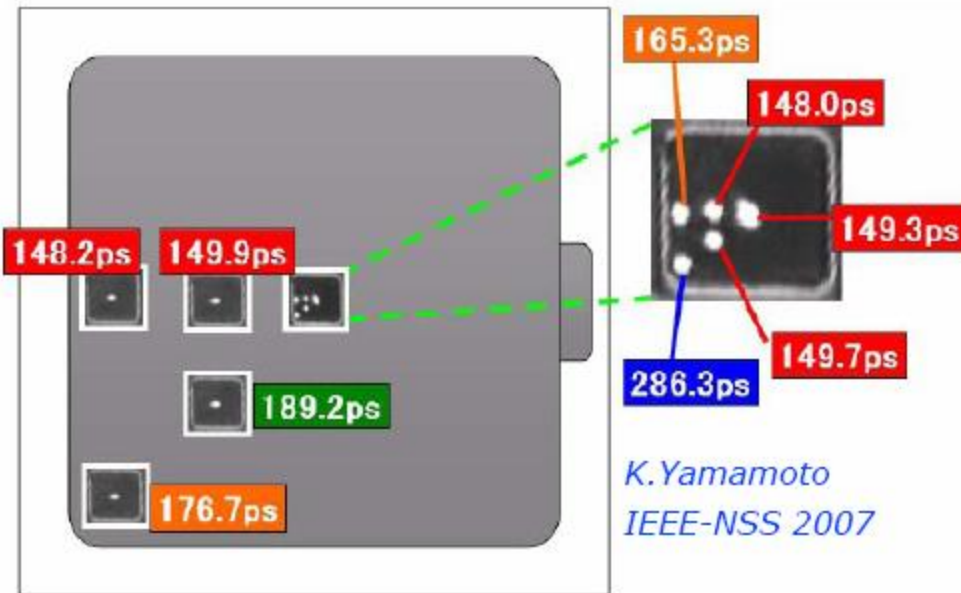
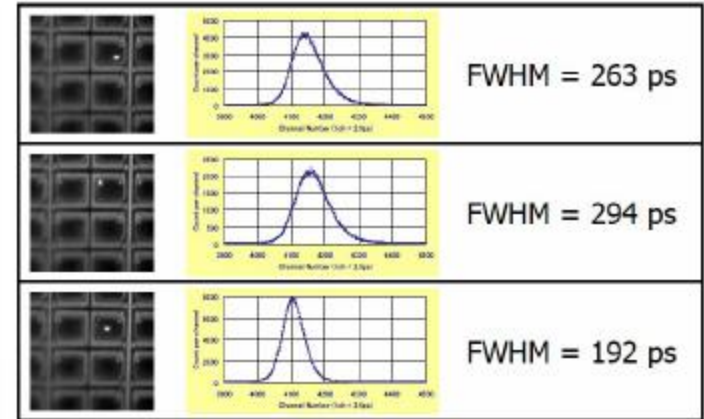
Fig. 3: Working principle of the MOS-SiPM, which is operated in a periodic pulsed reset mode.

SPTR: position dependence → cell size



	FWHM (ps)	FWTM (ps)
1	199	393
2	197	389
3	209	409
4	201	393
5	195	383

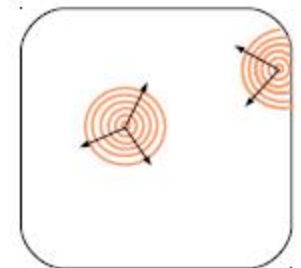
K. Yamamoto PD07



*K. Yamamoto
IEEE-NSS 2007*

Larger jitter if photo-conversion at the border of the cell

- Due to:
- 1) slower avalanche front propagation
 - 2) lower E field at edges
- cfr PDE vs position



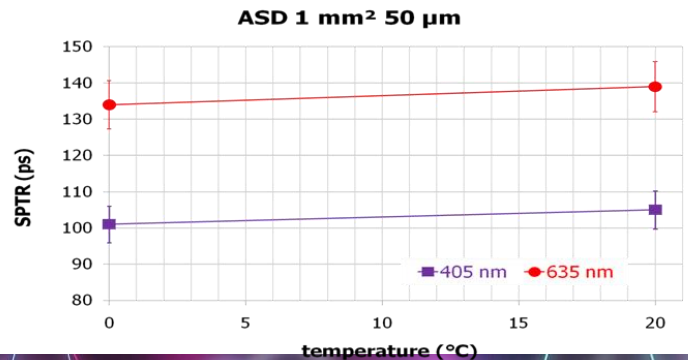
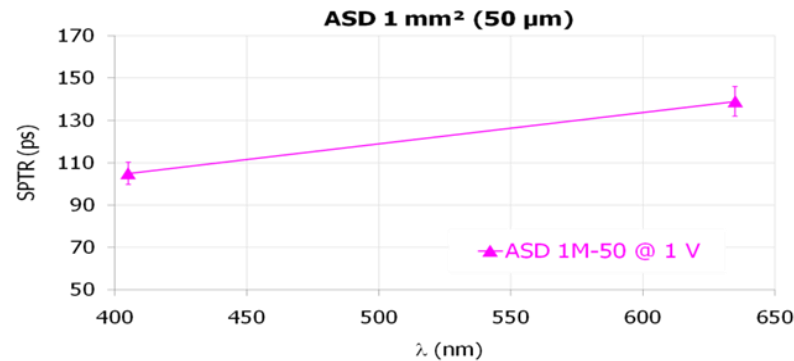
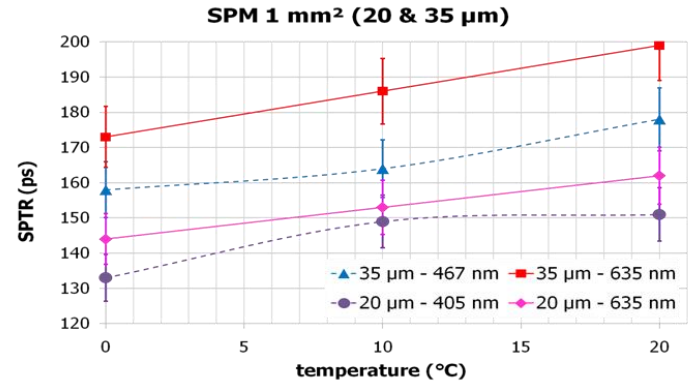
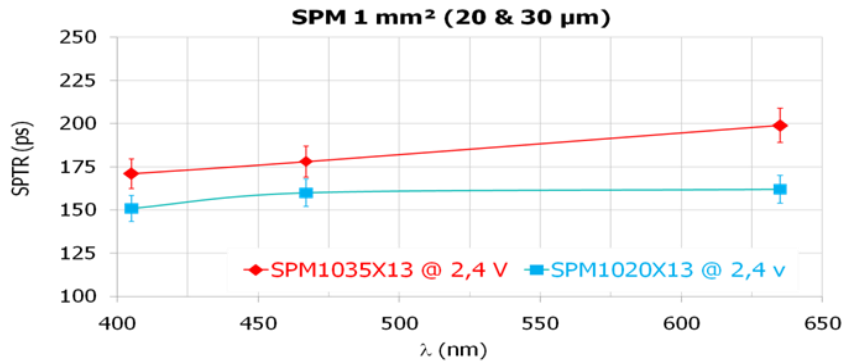
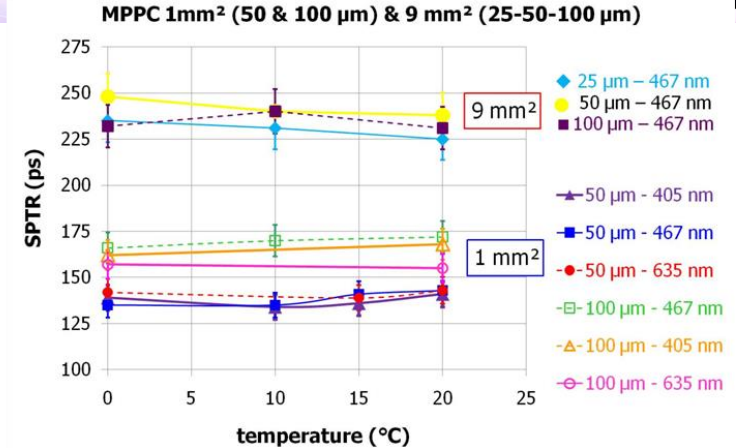
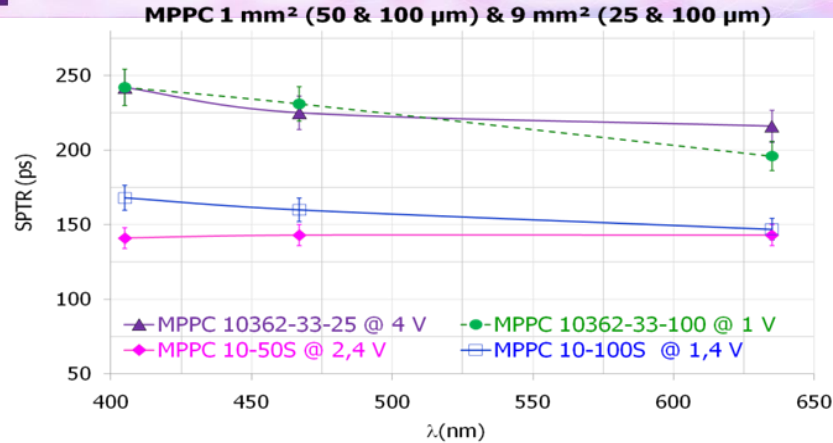
Data include the system jitter (common offset, not subtracted)



SiPM Single PhotoElectron timing Resolution

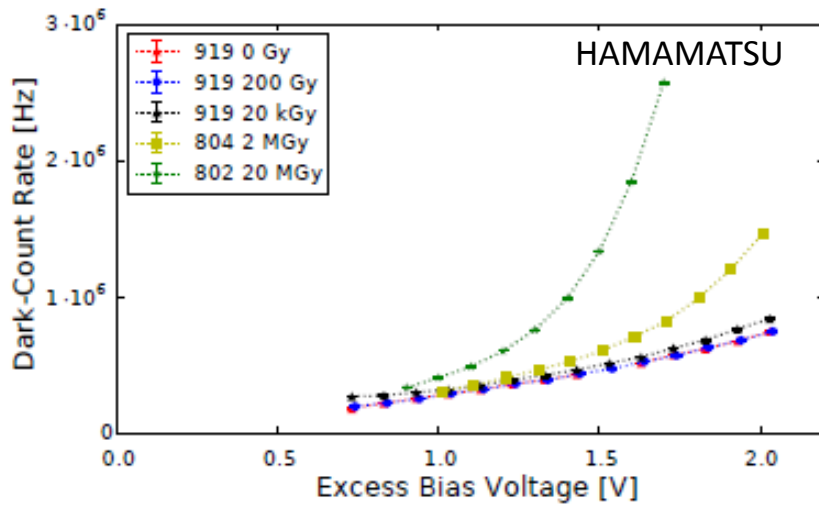


V. Puill et al, Single Photoelectron Timing Resolution of SiPM as a function of the bias voltage, the wavelength and the temperature,
NIMA 54094, NDIP2011 Proceedings

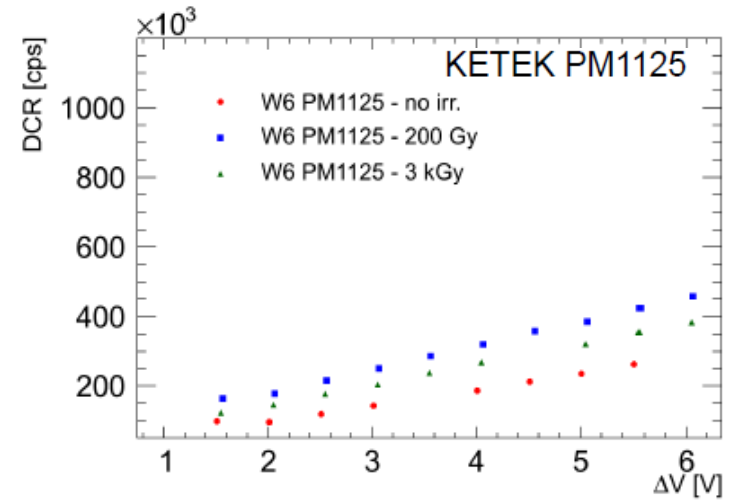




X-ray irradiation



C. Xu, arXiv:1404.3206v2, 2014



E. Garutti, IPRD13



Proposal to Test Improved Radiation Tolerant Silicon Photomultipliers

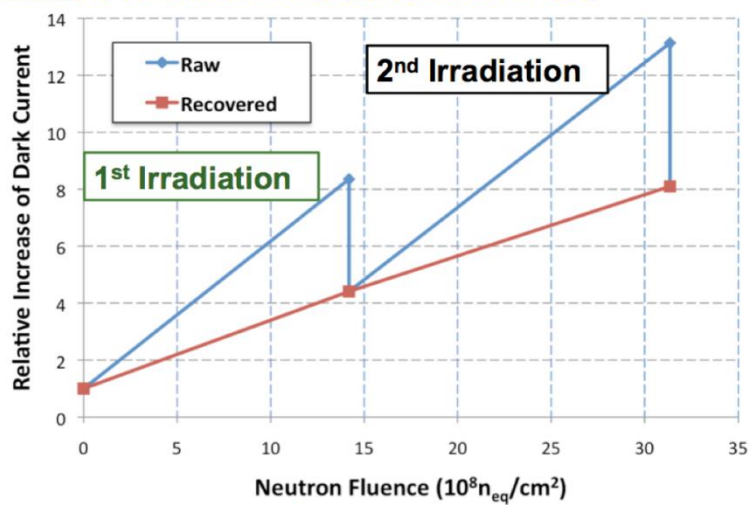
F. Barbosa, J. McKisson, J. McKisson, Y. Qiang, E. Smith, D. Weisenberger, C. Zorn
Jefferson Laboratory

How to Extend the Lifetime?

SiPMs cooled to 5°C during the beam → reduction of the dark noise by a factor 3 and minimization of the effects of neutron irradiation

Beam down period : SiPMs heated to ~40°C (post-irradiation annealing) → bring the noise down to a residual level

SiPM Neutron Radiation Test



At 25°C, annealing requires at least 5 days

Heating to above 40°C can reduce the annealing time to less than 24 hours

Neutron Fluence with 10⁸ g/s on LH₂ Target with 1/3 efficiency
→ 3x10⁸ n_{eq}/cm²/year